

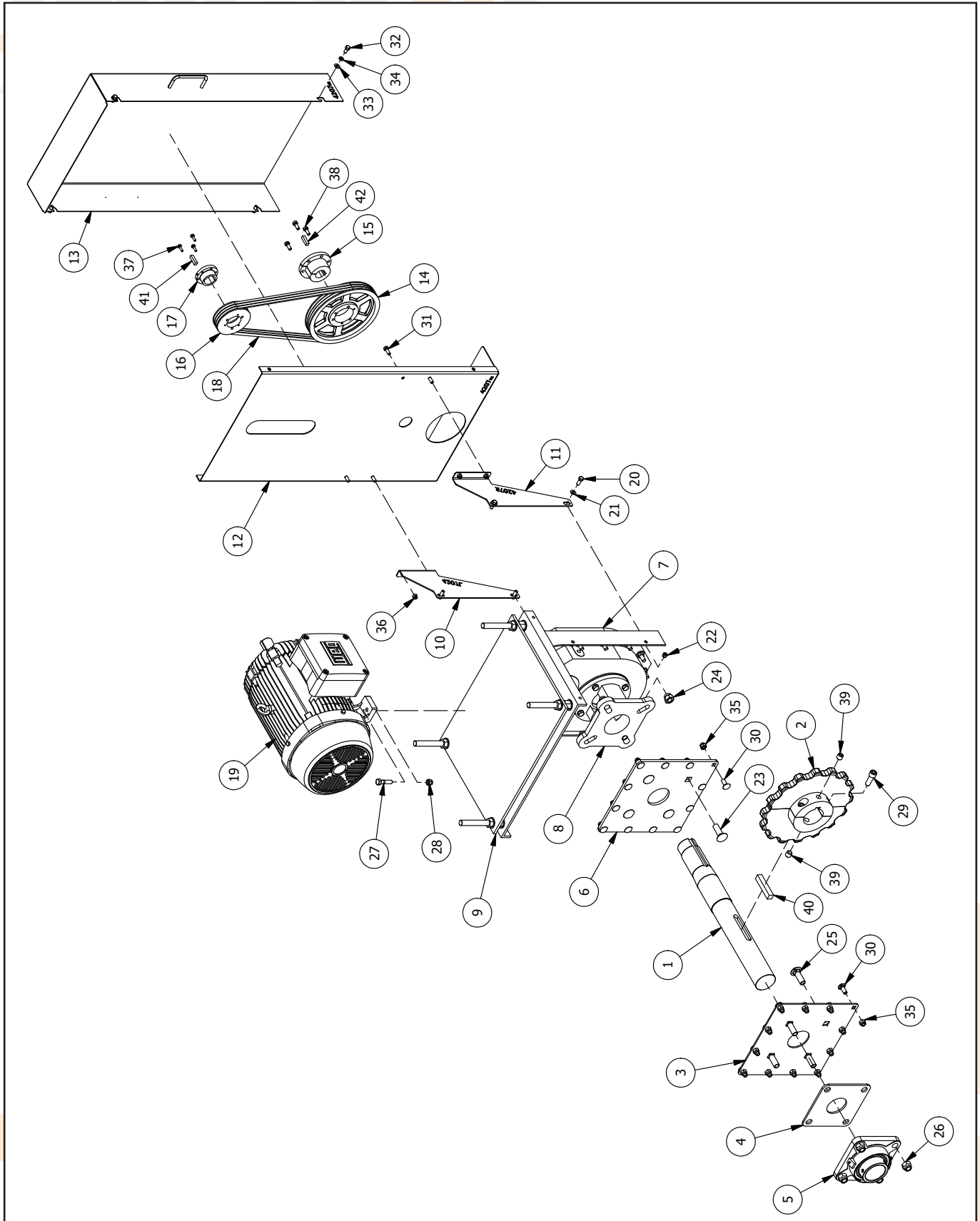


PARTS BOOK

SECTION M CHAIN LOOP

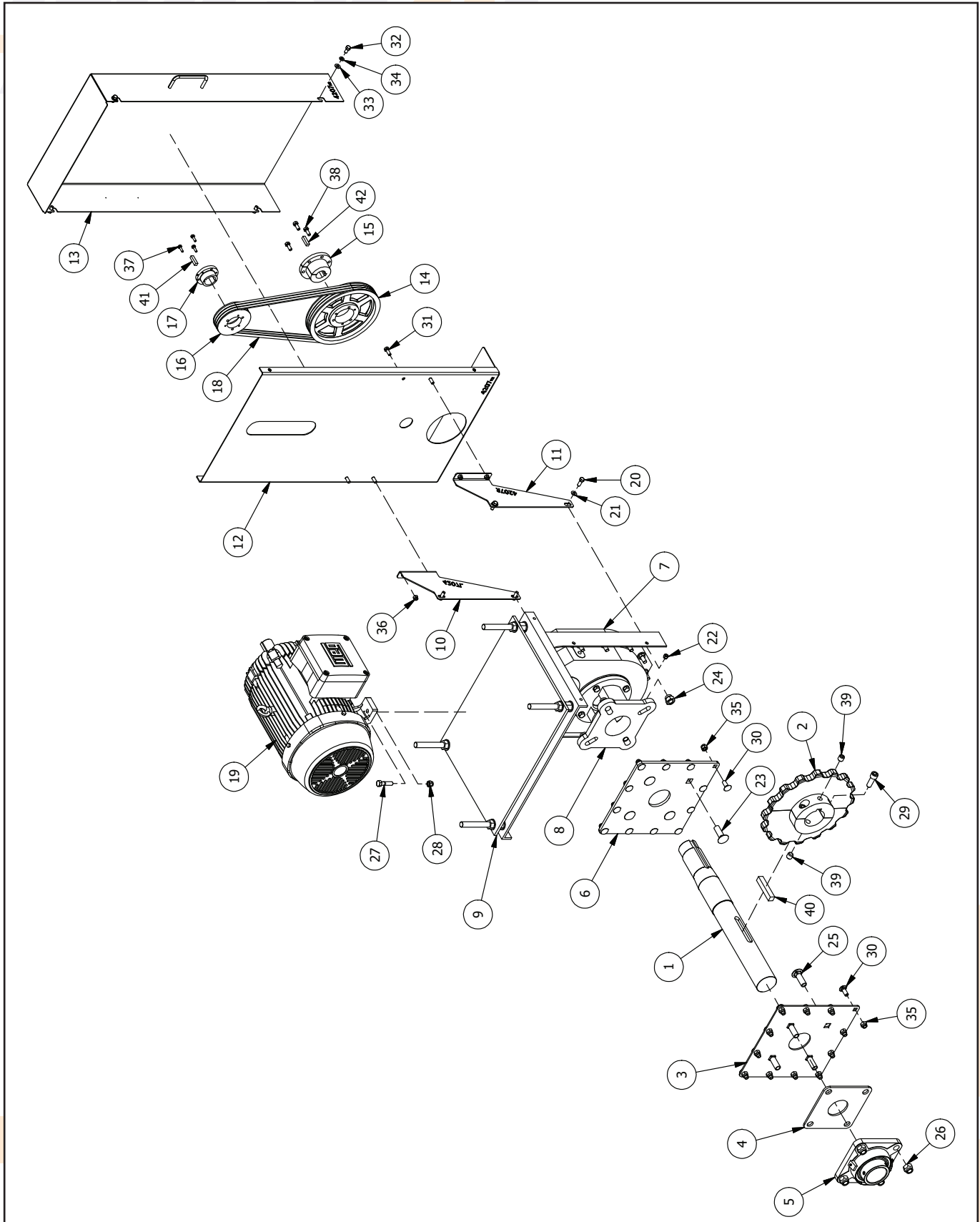
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57642	57903	1
	Drives: 57643, 62817	57904	1
	Drive: 57644	57905	1
	Drives: 57645, 62819	57908	1
	Drive: 57646	57912	1
	Drive: 57647	57913	1
	Drives: 57648, 62820	57920	1
	Drive: 57649	57921	1
	Drive: 57650	57928	1
2	Sprocket		
	Drives: 57642, 57643, 62817	63317	1
	Drives: 57644, 57645, 57646, 62819	63318	1
	Drives: 57647, 57648, 62820	63319	1
3		63320	1
	Bearing Mount Plate		
	Drives: 57642, 57643, 62817	57768	1
3	Drives: 57644, 57645, 57646, 62819	57769	1
	Drives: 57647, 57648, 62820	57770	1
	Drives: 57649, 57650	57771	1
4	Bearing Seal		
	Drives: 57642, 57643, 62817	57781	1
	Drives: 57644, 57645, 57646, 62819	57782	1
	Drives: 57647, 57648, 62820	57783	1
5		57784	1
	Bearing		
	Drives: 57642, 57643, 62817	11068	1
5	Drives: 57644, 57645, 57646, 62819	13693	1
	Drives: 57647, 57648, 62820	13694	1
	Drives: 57649, 57650	24088	1
6	CEMA Mount Plate		
	Drives: 57642, 57643, 62817	57748	1
	Drives: 57644, 57645, 57646, 62819	57749	1
	Drives: 57647	57750	1
	Drives: 57648, 62820	57751	1
7	Drives: 57649, 57650	57752	1
	Gearbox		
	Drive: 57642	35983	1
	Drives: 57643, 57644, 62817	35987	1
	Drives: 57645, 62819	35989	1
	Drives: 57646, 57647	22746	1
	Drives: 57648, 57649, 62820	22561	1
	Drive: 57650	35993	1

#s	DESCRIPTION	PART #	QTY
8	CEMA Adapter		
	Drive: 57642	25182	1
	Drives: 57643, 57644, 62817	25186	1
	Drives: 57645, 62819	25190	1
	Drives: 57646, 57647	25203	1
	Drives: 57648, 57649, 62820	25209	1
9	Drive: 57650	25215	1
	Motor Mount Assembly		
	Drive: 57642	25183	1
	Drives: 57643, 57644, 62817	25187	1
9	Drives: 57645, 62819	25191	1
	Drives: 57646, 57647	25204	1
	Drives: 57648, 57649, 62820	25210	1
	Drive: 57650	25216	1
10	Left Belt Guard Mount		
	Drive: 57642	22303	1
	Drives: 57643, 57644, 62817	22305	1
	Drives: 57645, 62819	22307	1
	Drives: 57646, 57647	22309	1
	Drives: 57648, 57649, 62820	22311	1
11	Drive: 57650	22313	1
	Right Belt Guard Mount		
	Drive: 57642	22304	1
	Drives: 57643, 57644, 62817	22306	1
11	Drives: 57645, 62819	22308	1
	Drives: 57646, 57647	22310	1
	Drives: 57648, 57649, 62820	22312	1
	Drive: 57650	22314	1
12	Rear Belt Guard		
	Drive: 57642	57793	1
	Drives: 57643, 57644, 62817	57794	1
	Drives: 57645, 62819	22284	1
	Drives: 57646, 57647	22285	1
	Drives: 57648, 57649, 62820	22286	1
13	Drive: 57650	22287	1
	Front Belt Guard		
	Drive: 57642	57811	1
	Drives: 57643, 57644, 62817	57812	1
13	Drives: 57645, 62819	23894	1
	Drives: 57646, 57647	23895	1
	Drives: 57648, 57649, 62820	23896	1
	Drive: 57650	23897	1

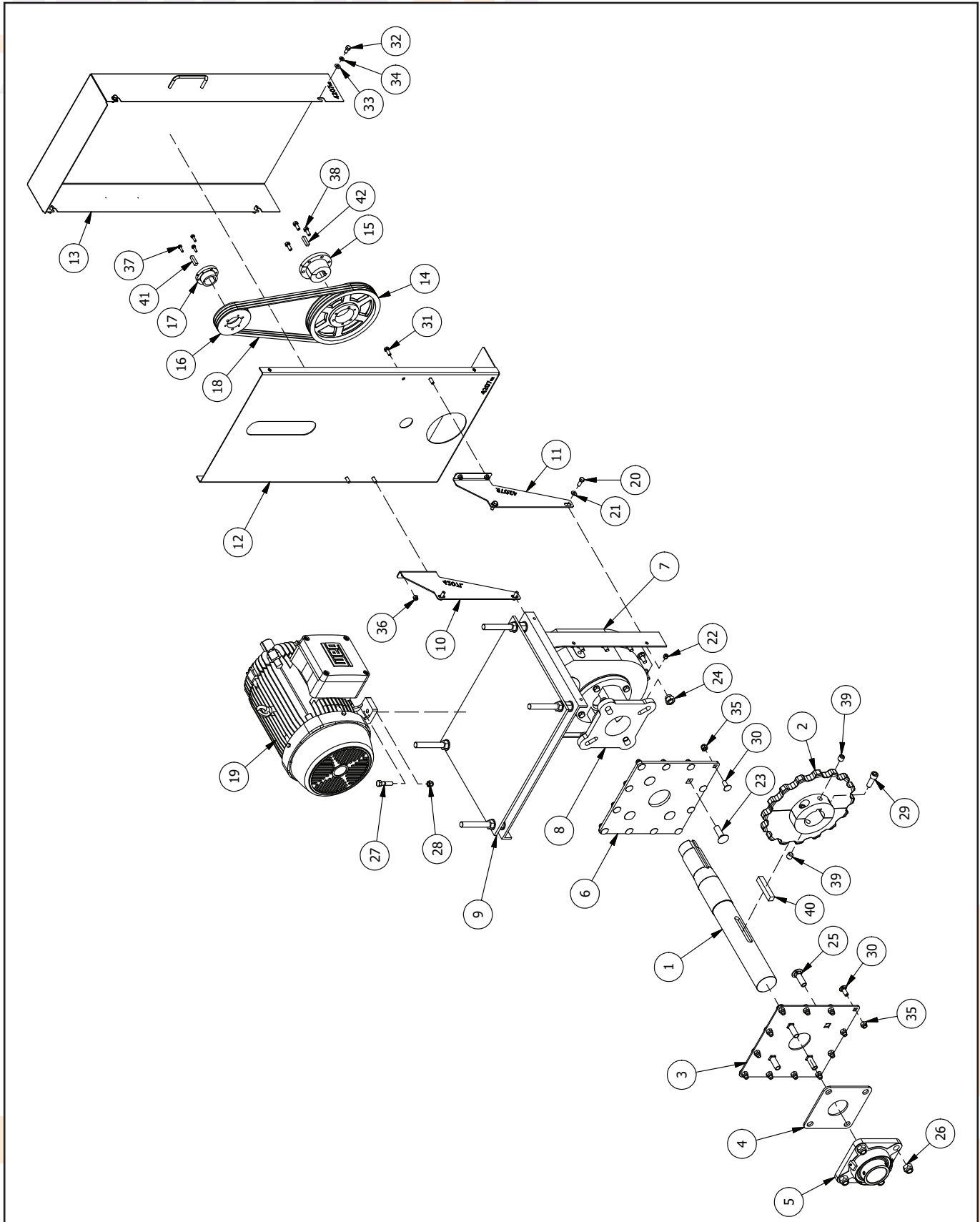


#s	DESCRIPTION	PART #	QTY
14	Pulley	see next page	
15	Pulley Hub	see next page	
16	Motor Pulley	see next page	
17	Motor Pulley Hub	see next page	
18	Belt	see next page	
19	Motor	varies	1
20	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57642, 57643, 57644, 57645, 57646, 57647, 62817, 62819		
21	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57648, 62820		
22	3/8" Flatwasher	10275	4
	Drives: 57642, 57643, 57644, 57645, 57646, 57647, 62817, 62819		
23	7/16" Flatwasher	19756	4
	Drives: 57648, 62820		
24	3/8" Nylon Locknut	10274	4
	Drives: 57642, 57643, 57644, 57645, 57646, 57647, 62817, 62819		
25	7/16" Nylon Locknut	15779	4
	Drives: 57648, 62820		
26	1/2 x 2" Carriage Bolt	26885	4
	Drives: 57642, 57643, 57644, 57645, 57646, 57647, 62817, 62819		
27	3/4 x 2 1/4" Carriage Bolt	31616	4
	Drives: 57648, 62820		
28	1/2" Nylon Locknut	10318	4
	Drives: 57642, 57643, 57644, 57645, 57646, 57647, 62817, 62819		
29	3/4" Nylon Locknut	10320	4
	Drives: 57648, 62820		
30	1/2 x 1 3/4" Carriage Bolt	31614	4
	Drives: 57642, 57643, 62817		
31	5/8 x 2" Carriage Bolt	34349	4
	Drives: 57644, 57645, 57646, 57647, 57648, 62819, 62820		

#s	DESCRIPTION	PART #	QTY
26	1/2" Nylon Locknut	10318	4
	Drives: 57642, 57643, 62817		
27	5/8" Nylon Locknut	10313	4
	Drives: 57644, 57645, 57646, 57647, 57648, 62819, 62820		
28	3/8 x 1 3/4" Bolt	15780	4
	Drives: 57642, 57643, 57644, 57645, 62817		
29	1/2 x 2 1/2" Bolt	10361	4
	Drives: 57646, 57647, 57648, 62819, 62820		
30	3/8" Nylon Locknut	10274	4
	Drives: 57642, 57643, 57644, 57645, 62817		
31	1/2" Nylon Locknut	10318	4
	Drives: 57646, 57647, 57648, 62819, 62820		
32	Sprocket Socket Head Cap Screw	c/w sprocket	4
33	1/2 x 1 1/4" Carriage Bolt	34004	24
34	3/8 x 1" Bolt	10277	4
35	3/8 x 3/4" Bolt	10369	4
36	3/8" Flatwasher SM OD	10275	4
37	3/8" Lockwasher	10276	4
38	1/2" Nylon Locknut	10318	24
39	3/8" Nylon Locknut	10274	4
40	Motor Hub Bolt	c/w motor hub	n/a
41	Hub Bolt	c/w hub	n/a
42	Setscrew		
	Drives: 57642, 57643, 62817	23716	4
43	Drives: 57644, 57645, 57646, 62819	35980	4
	Drives: 57647, 57648, 62820	35981	4
44	Key		
	Drives: 57642, 57643, 62817	63482	1
45	Drives: 57644, 57645, 57646, 62819	63483	1
	Drives: 57647, 57648, 62820	63484	1
46	Motor Hub Key	c/w motor hub	1
47	Hub Key	c/w hub	1

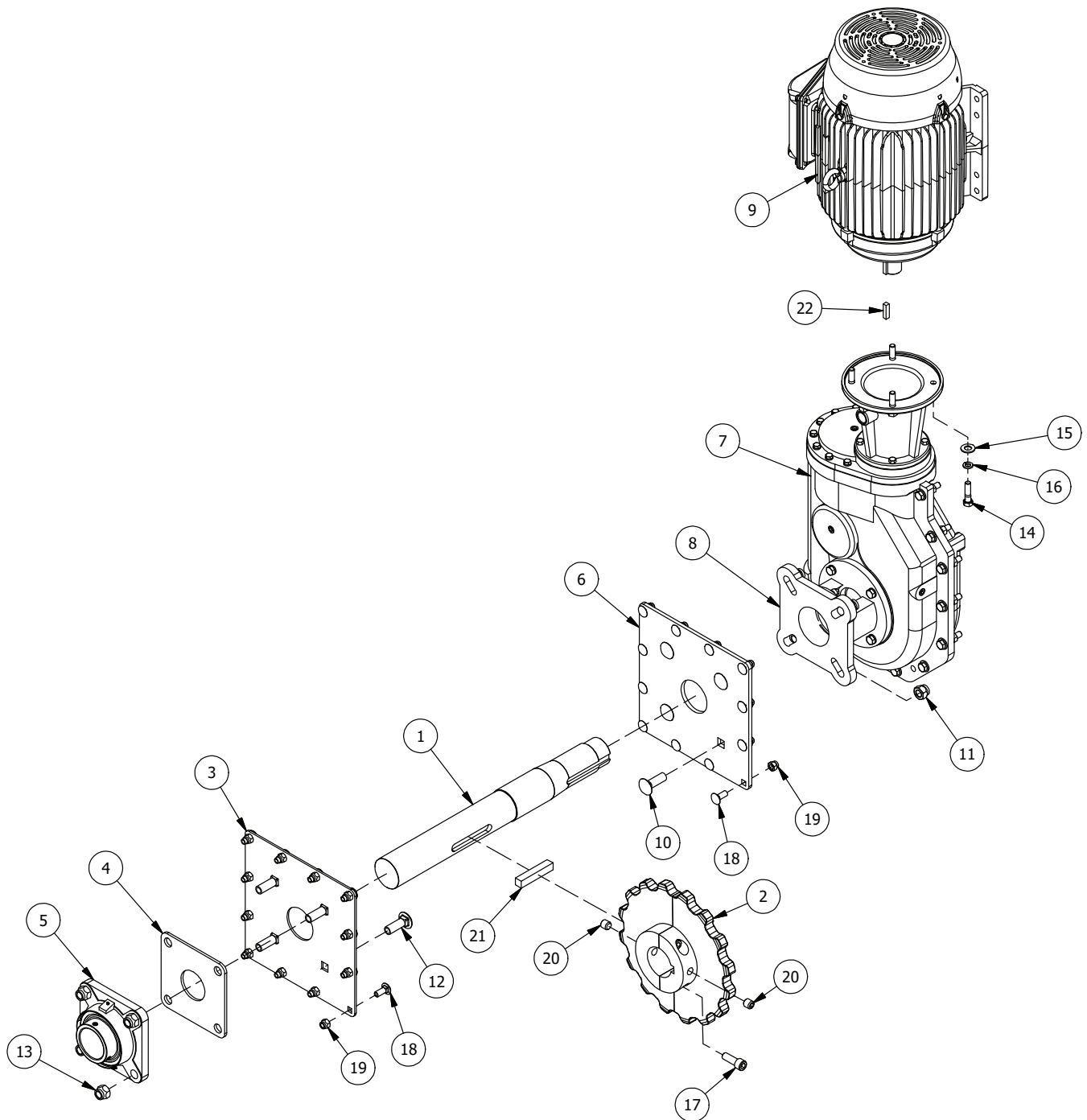


Drive PART #	Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY
57642	3V562	17880	1	SH1	19757	1	3V3652	57278	1	SH118	17932	1	3VX530	20459	2
57643	3V562	17880	1	SH1	19757	1	3V3652	57278	1	SH118	17932	1	3VX530	20459	2
57644	3V693	17894	1	SDS1	19746	1	3V453	17868	1	SDS138	17923	1	3VX600	20462	3
57645	3V693	17894	1	SDS118	17922	1	3V453	17868	1	SDS138	17923	1	3VX530	20459	3
57646	3V694	13812	1	SK138	13833	1	3V454	20501	1	SDS158	13839	1	3VX530	20459	4
57647	5V9752	20455	1	SK138	13833	1	5V632	36071	1	SK158	13840	1	5VX610	36079	2
57648	5V9752	20455	1	SK1716	17938	1	5V632	36071	1	SK178	17937	1	5VX690	44652	2
57649	5V9753	41097	1	SF1716	20457	1	5V633	36072	1	SK218	13842	1	5VX710	41102	3
57650	5V9753	41097	1	SF158	60884	1	5V633	36072	1	SK218	13842	1	5VX710	41102	3
62817	3V563	17881	1	SDS1	19746	1	3V3653	62955	1	SH138	13832	1	3VX560	20460	3
62819	3V694	13812	1	SK118	43743	1	3V454	20501	1	SDS158	13839	1	3VX530	20459	4
62820	5V9753	41097	1	SF1716	20457	1	5V633	36072	1	SK178	17937	1	5VX690	44652	3



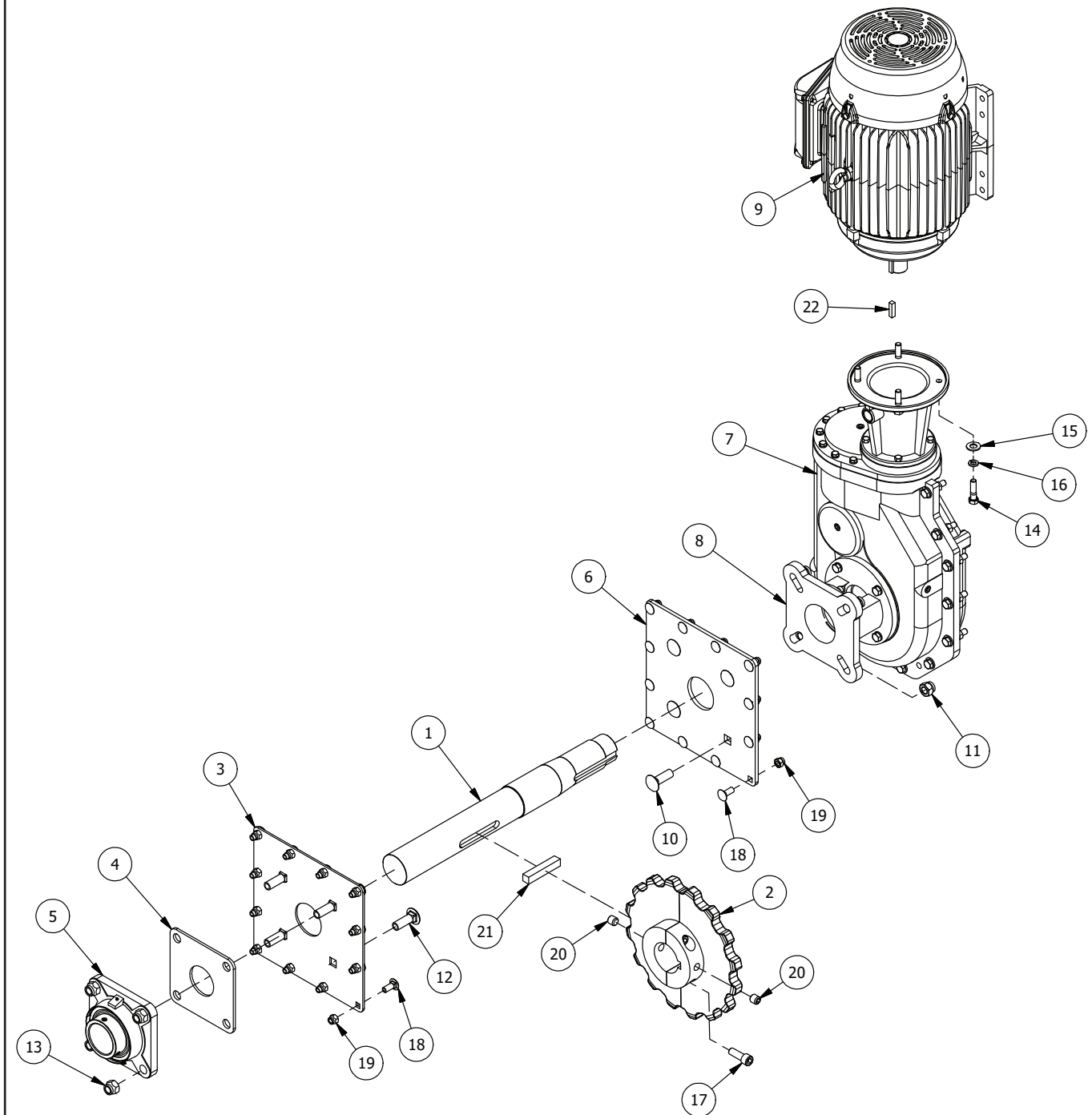
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drives: 57651, 57652	57907	1
	Drives: 57653, 57654	57908	1
	Drive: 57655	57912	1
	Drives: 57656, 57657	57913	1
	Drive: 57658	57920	1
	Drive: 57659	57921	1
	Drive: 57660	57928	1
2	Sprocket		
	Drives: 57651, 57652	63317	1
	Drives: 57653, 57654, 57655	63318	1
	Drives: 57656, 57657, 57658	63319	1
3	Drives: 57659, 57660	63320	1
	Bearing Mount Plate		
	Drives: 57651, 57652	57768	1
	Drives: 57653, 57654, 57655	57769	1
4	Drives: 57656, 57657, 57658	57770	1
	Drives: 57659, 57660	57771	1
	Bearing Seal		
	Drives: 57651, 57652	57781	1
5	Drives: 57653, 57654, 57655	57782	1
	Drives: 57656, 57657, 57658	57783	1
	Drives: 57659, 57660	57784	1
	Bearing		
6	Drives: 57651, 57652	11068	1
	Drives: 57653, 57654, 57655	13693	1
	Drives: 57656, 57657, 57658	13694	1
	Drives: 57659, 57660	24088	1
6	CEMA Mount Plate		
	Drives: 57651, 57652	57748	1
	Drives: 57653, 57654, 57655	57749	1
	Drives: 57656, 57657	57750	1
	Drive: 57658	57751	1
	Drives: 57659, 57660	57752	1

#s	DESCRIPTION	PART #	QTY
7	Gearbox		
	Drive: 57651	49693	1
	Drives: 57652, 57653	58780	1
	Drive: 57654	58794	1
	Drives: 57655, 57656	58815	1
	Drive: 57657	58825	1
	Drive: 57658	58850	1
	Drive: 57659	58859	1
8	Drive: 57660	58890	1
	CEMA Adapter		
	Drives: 57651, 57652, 57653, 57654	25190	1
	Drives: 57655, 57656, 57657	25203	1
9	Drives: 57658, 57659	25209	1
	Drive: 57660	25215	1
	Motor	varies	1
	1/2 x 2" Carriage Bolt	26885	4
10	Drives: 57651, 57652, 57653, 57654, 57655, 57656, 57657		
	3/4 x 2 1/4" Carriage Bolt	31616	4
	Drives: 57658, 57659, 57660		
	1/2" Nylon Locknut	10318	4
11	Drives: 57651, 57652, 57653, 57654, 57655, 57656, 57657		
	3/4" Nylon Locknut	10320	4
	Drives: 57658, 57659, 57660		
	1/2 x 1 3/4" Carriage Bolt	31614	4
12	Drives: 57651, 57652		
	5/8 x 2" Carriage Bolt	34349	4
	Drives: 57653, 57654, 57655, 57656, 57657, 57658		
	3/4 x 2 1/2" Carriage Bolt	50499	4
13	Drives: 57659, 57660		
	1/2" Nylon Locknut	10318	4
	Drives: 57651, 57652		
	5/8" Nylon Locknut	10313	4
13	Drives: 57653, 57654, 57655, 57656, 57657, 57658		
	3/4" Nylon Locknut	10320	4
	Drives: 57659, 57660		



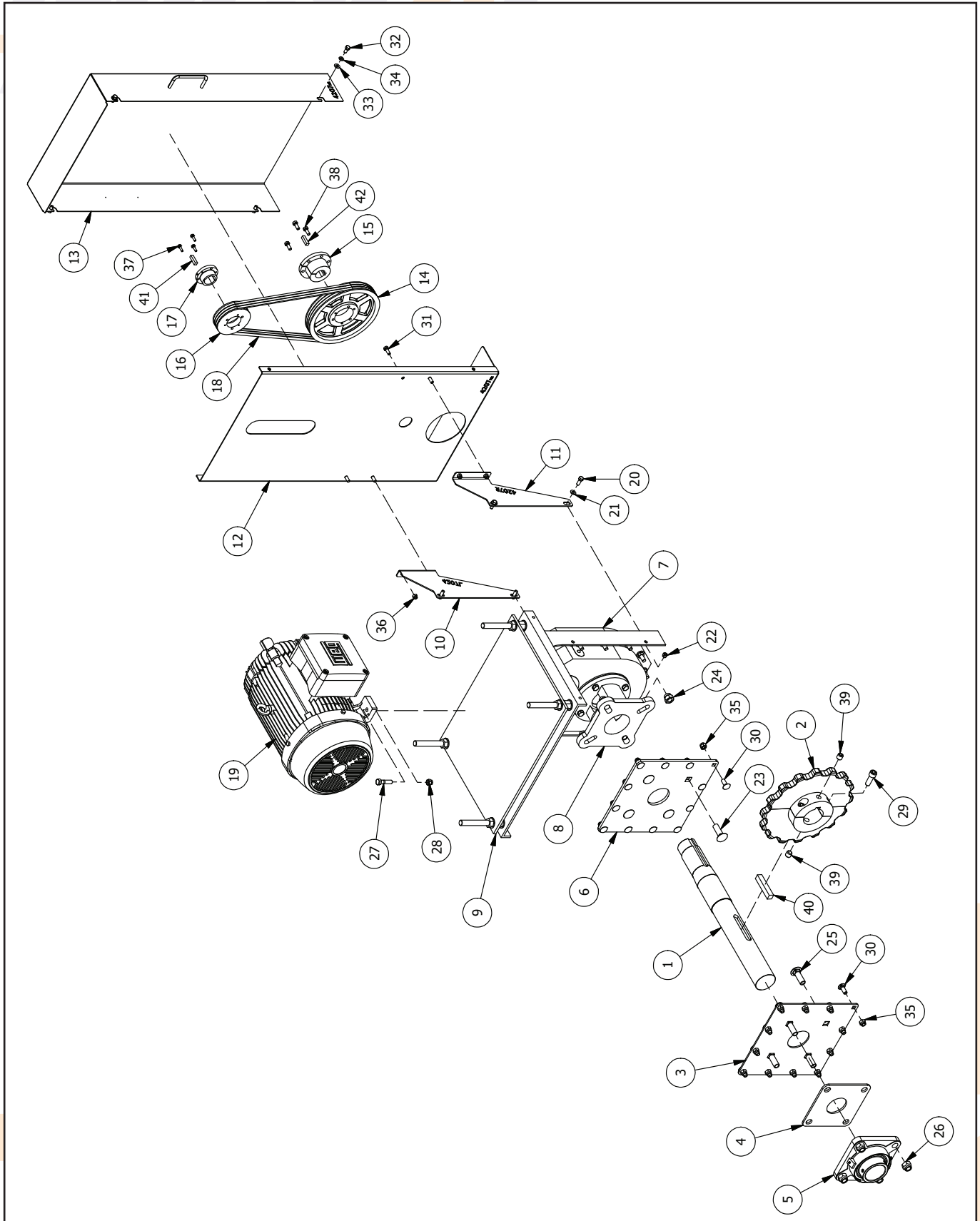
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#s	DESCRIPTION	PART #	QTY
14	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57651, 57652, 57653, 57654, 57655, 57656		
	1/2 x 1 3/4" Bolt	10365	4
	Drives: 57657, 57658		
15	5/8 x 2" Bolt	12167	8
	Drives: 57659, 57660		
	1/2" Flatwasher	20181	4
	Drives: 57651, 57652, 57653, 57654, 57655, 57656, 57657, 57658		
16	5/8" Flatwasher	10285	8
	Drives: 57659, 57660		
	1/2" Lockwasher	14490	4
	Drives: 57651, 57652, 57653, 57654, 57655, 57656, 57657, 57658		
17	5/8" Lockwasher	15027	8
	Drives: 57659, 57660		
	Sprocket Socket Head Cap Screw	c/w sprocket	4
18	1/2 x 1 1/4" Carriage Bolt	34004	24
19	1/2" Nylon Locknut	10318	24
20	Setscrew		
	Drives: 57651, 57652	23716	4
	Drives: 57653, 57654, 57655	35980	4
	Drives: 57656, 57657, 57658	35981	4
21	Drives: 57659, 57660	35982	4
	Key		
	Drives: 57651, 57652	63482	1
	Drives: 57653, 57654, 57655	63483	1
22	Drives: 57656, 57657, 57658	63484	1
	Drives: 57659, 57660	63485	1
	Key	c/w motor	1



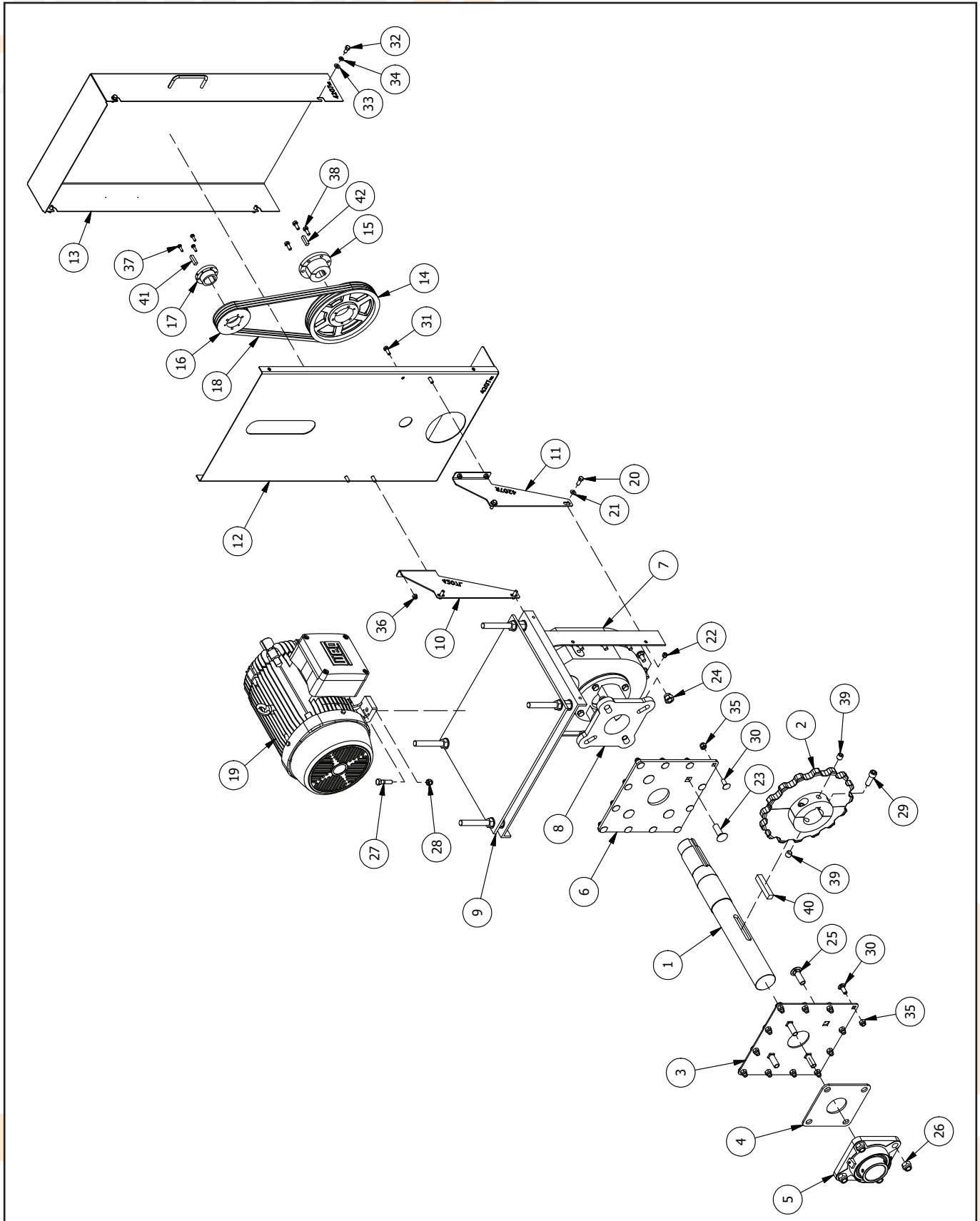
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57661	57906	1
	Drives: 57662, 62821	57909	1
	Drive: 57663	57914	1
	Drives: 57664, 62822, 62823	57922	1
	Drive: 57665	57923	1
	Drive: 57666	57929	1
	Drives: 57667, 62824	57930	1
	Drive: 57668	57931	1
	Drive: 57669	57936	1
	Drives: 57670, 62825	57937	1
	Drive: 57671	57942	1
2	Sprocket		
	Drives: 57661, 57662, 57663, 62821	63323	1
	Drives: 57664, 57666, 62822, 62823	63324	1
	Drives: 57665, 57667, 57669, 62824	63325	1
3	Drives: 57668, 57670, 57671, 62825	63326	1
	Bearing Mount Plate		
	Drives: 57661, 57662, 57663, 62821	57772	1
	Drives: 57664, 57666, 62822, 62823	57773	1
4	Drives: 57665, 57667, 57669, 62824	57774	1
	Drives: 57668, 57670, 57671, 62825	57775	1
	Bearing Seal		
	Drives: 57661, 57662, 57663, 62821	57782	1
5	Drives: 57664, 57666, 62822, 62823	57783	1
	Drives: 57665, 57667, 57669, 62824	57784	1
	Drives: 57668, 57670, 57671, 62825	57785	1
	Bearing		
6	Drives: 57661, 57662, 57663, 62821	13693	1
	Drives: 57664, 57666, 62822, 62823	13694	1
	Drives: 57665, 57667, 57669, 62824	24088	1
	Drives: 57668, 57670, 57671, 62825	56743	1
7	CEMA Mount Plate		
	Drives: 57661, 57662, 62821	57753	1
	Drive: 57663	57754	1
	Drives: 57664, 57666, 62822, 62823	57755	1
	Drives: 57665, 57667, 57669, 62824	57756	1
8	Drives: 57668, 57670, 57671, 62825	57757	1
	Gearbox		
	Drive: 57661	19696	1
	Drives: 57662, 62821	19698	1
	Drive: 57663	19700	1
	Drives: 57664, 57665, 62822, 62823	19702	1
	Drives: 57666, 57667, 57668, 62824	19704	1
9	Drives: 57669, 57670, 62825	35996	1
	Drive: 57671	36892	1

#s	DESCRIPTION	PART #	QTY
8	CEMA Adapter		
	Drive: 57661	25186	1
	Drives: 57662, 62821	25190	1
	Drive: 57663	25203	1
	Drives: 57664, 57665, 62822, 62823	25209	1
	Drives: 57666, 57667, 57668, 62824	25215	1
	Drives: 57669, 57670, 62825	25220	1
	Drive: 57671	59245	1
	Motor Mount Assembly		
	Drive: 57661	25187	1
	Drives: 57662, 62821	25191	1
9	Drive: 57663	25204	1
	Drives: 57664, 57665, 62822, 62823	25210	1
	Drives: 57666, 57667, 57668, 62824	25216	1
	Drives: 57669, 57670, 62825	25221	1
10	Drive: 57671	59246	1
	Left Belt Guard Mount		
	Drive: 57661	22305	1
	Drives: 57662, 62821	22307	1
11	Drive: 57663	22309	1
	Drives: 57664, 57665, 62822, 62823	22311	1
	Drives: 57666, 57667, 57668, 62824	22313	1
	Drives: 57669, 57670, 62825	22315	1
12	Drive: 57671	57817	1
	Right Belt Guard Mount		
	Drive: 57661	22306	1
	Drives: 57662, 62821	22308	1
13	Drive: 57663	22310	1
	Drives: 57664, 57665, 62822, 62823	22312	1
	Drives: 57666, 57667, 57668, 62824	22314	1
	Drives: 57669, 57670, 62825	22316	1
14	Drive: 57671	57818	1
	Rear Belt Guard		
	Drive: 57661	57794	1
	Drives: 57662, 62821	57795	1
15	Drive: 57663	57796	1
	Drives: 57664, 57665, 62822, 62823	22286	1
	Drives: 57666, 57667, 57668, 62824	22287	1
	Drives: 57669, 57670, 62825	22288	1
16	Drive: 57671	57798	1

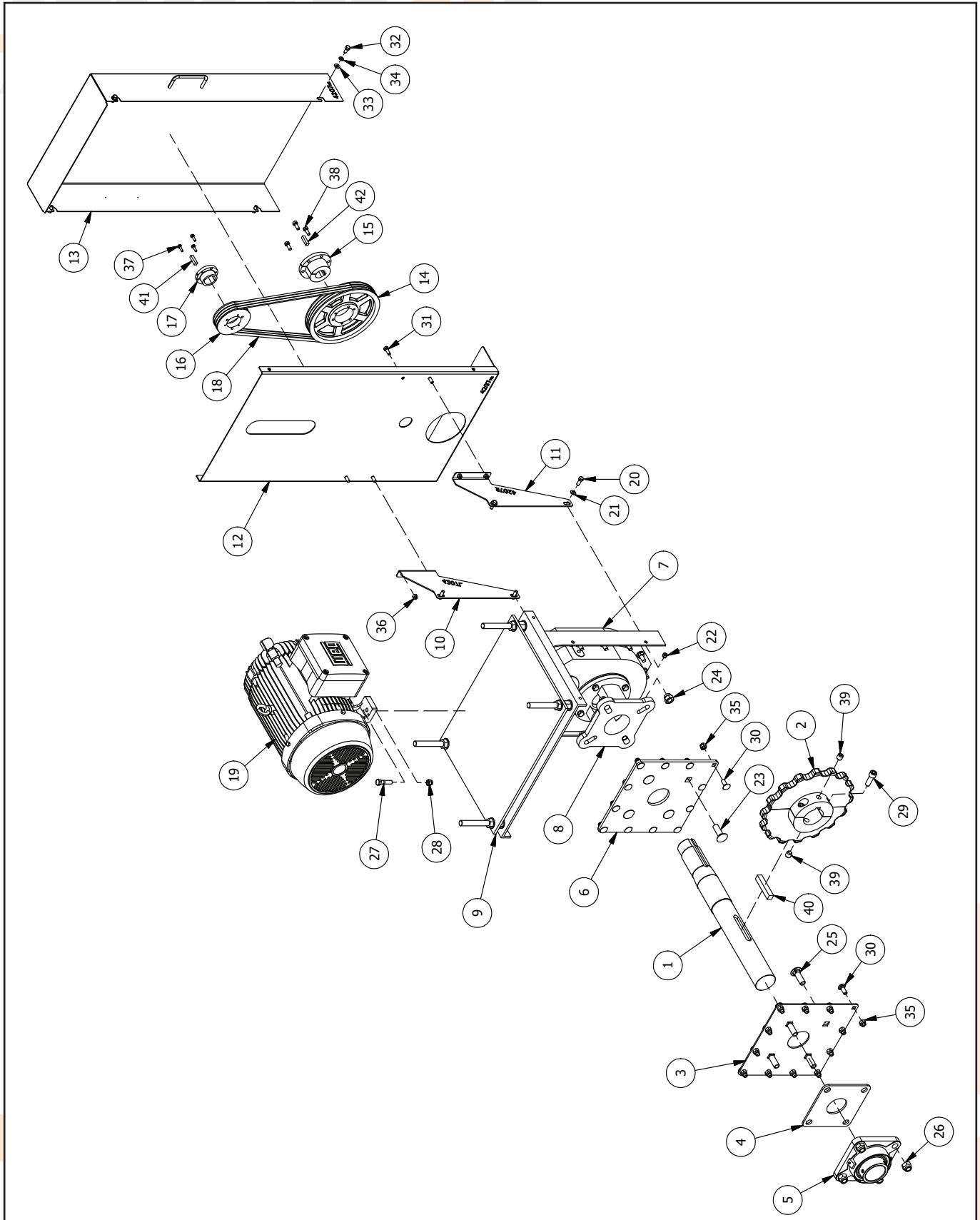


#s	DESCRIPTION	PART #	QTY
13	Front Belt Guard		
	Drive: 57661	57812	1
	Drives: 57662, 62821	57813	1
	Drive: 57663	57814	1
	Drives: 57664, 57665, 62822, 62823	23896	1
	Drives: 57666, 57667, 57668, 62824	23897	1
	Drives: 57669, 57670, 62825	23898	1
	Drive: 57671	57816	1
14	Pulley	see next page	
15	Pulley Hub	see next page	
16	Motor Pulley	see next page	
17	Motor Pulley Hub	see next page	
18	Belt	see next page	
19	Motor	varies	1
20	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57661, 57662, 57663, 57666, 57667, 57668, 62821, 62824		
	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57664, 57665, 62822, 62823		
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57669, 57670, 57671, 62825		
21	3/8" Flatwasher	10275	4
	Drives: 57661, 57662, 57663, 57666, 57667, 57668, 62821, 62824		
	7/16" Flatwasher	19756	4
	Drives: 57664, 57665, 62822, 62823		
	1/2" Flatwasher	10297	4
	Drives: 57669, 57670, 57671, 62825		
22	3/8" Nylon Locknut	10274	4
	Drives: 57661, 57662, 57663, 57666, 57667, 57668, 62821, 62824		
	7/16" Nylon Locknut	15779	4
	Drives: 57664, 57665, 62822, 62823		
	1/2" Nylon Locknut	10318	4
	Drives: 57669, 57670, 57671, 62825		
23	3/4 x 2 1/4" Carriage Bolt	31616	4
24	3/4" Nylon Locknut	10320	4
25	5/8 x 2" Carriage Bolt	34349	4
	Drives: 57661, 57662, 57663, 57664, 57666, 62821, 62822, 62823		
	3/4 x 2 1/2" Carriage Bolt	50499	4
	Drives: 57665, 57667, 57668, 57669, 57670, 57671, 62824, 62825		

#s	DESCRIPTION	PART #	QTY
26	5/8" Nylon Locknut	10313	4
	Drives: 57661, 57662, 57663, 57664, 57666, 62821, 62822, 62823		
	3/4" Nylon Locknut	10320	4
	Drives: 57665, 57667, 57668, 57669, 57670, 57671, 62824, 62825		
27	3/8 x 1 3/4" Bolt	15780	4
	Drives: 57661, 57662		
	1/2 x 2 1/2" Bolt	10361	4
	Drives: 57663, 57664, 57666, 62821, 62822, 62823		
28	5/8 x 2 1/2" Bolt	15047	4
	Drives: 57665, 57667, 57669, 62824		
	3/4 x 3" Bolt	18943	4
	Drives: 57668, 57670, 57671, 62825		
29	3/8" Nylon Locknut	10274	4
	Drives: 57661, 57662		
	1/2" Nylon Locknut	10318	4
	Drives: 57663, 57664, 57666, 62821, 62822, 62823		
30	5/8" Nylon Locknut	10313	4
	Drives: 57665, 57667, 57669, 62824		
	3/4" Nylon Locknut	10320	4
	Drives: 57668, 57670, 57671, 62825		
31	Sprocket Socket Head Cap Screw	c/w sprocket	4
32	1/2 x 1 1/4" Carriage Bolt	34004	24
33	3/8 x 1" Bolt	10277	4
34	3/8 x 3/4" Bolt	10369	4
35	3/8" Flatwasher SM OD	10275	4
36	3/8" Lockwasher	10276	4
37	1/2" Nylon Locknut	10318	24
38	3/8" Nylon Locknut	10274	4
39	Motor Hub Bolt	c/w motor hub	n/a
40	Hub Bolt	c/w hub	n/a
41	Setscrew		
	Drives: 57661, 57662, 57663, 62821	35980	4
	Drives: 57664, 57666, 62822, 62823	35981	4
42	Drives: 57665, 57667, 57669, 62824	35982	4
	Drives: 57668, 57670, 57671, 62825	59249	4
	Key		
43	Drives: 57661, 57662, 57663, 62821	63483	1
	Drives: 57664, 57666, 62822, 62823	63484	1
	Drives: 57665, 57667, 57669, 62824	63485	1
44	Drives: 57668, 57670, 57671, 62825	63514	1
45	Motor Hub Key	c/w motor hub	1
46	Hub Key	c/w hub	1

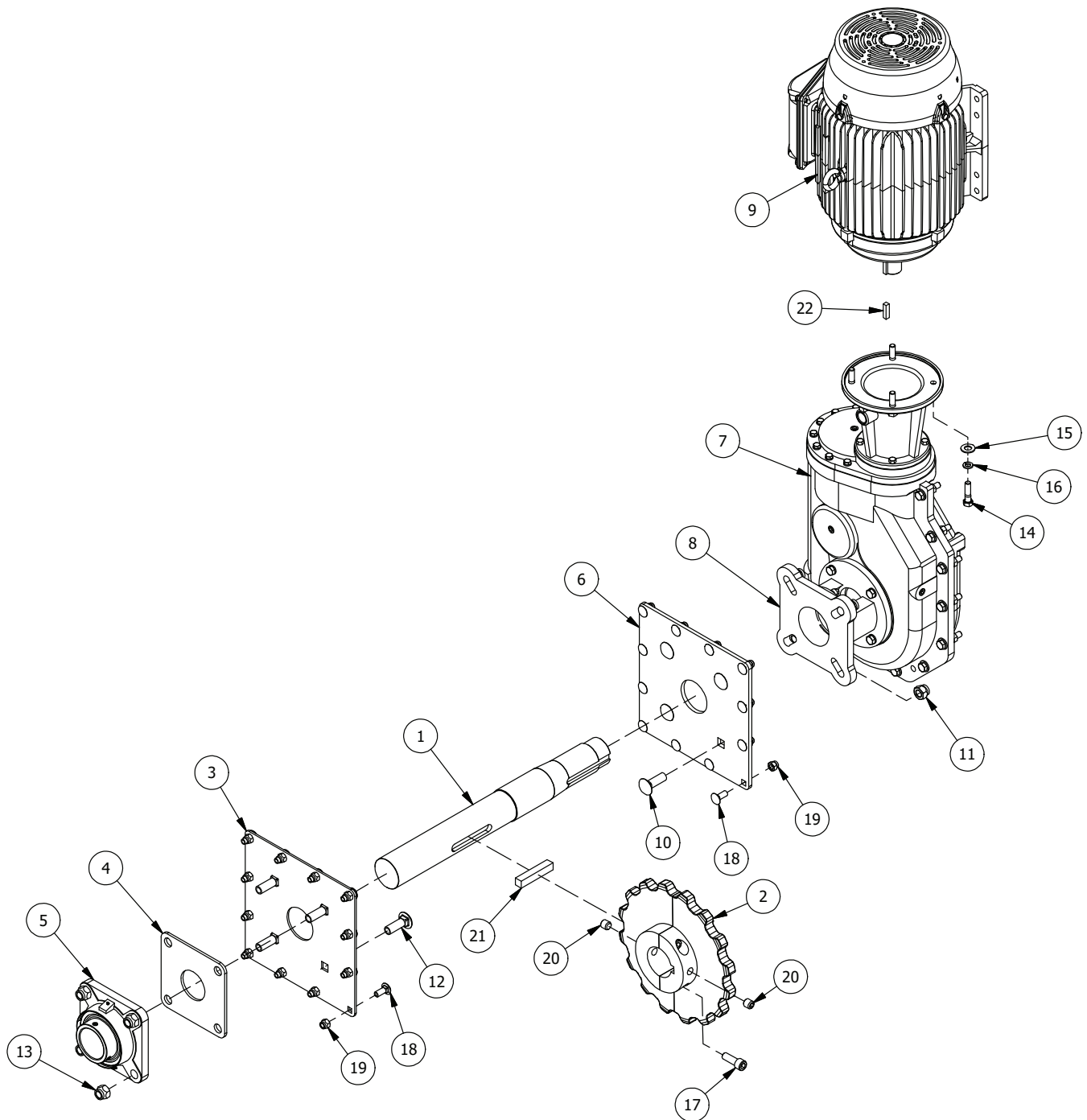


Drive PART #	Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY
57661	3V652	17889	1	SDS1	19746	1	3V602	17884	1	SH138	13832	1	3VX600	20462	2
57662	3V652	17889	1	SDS118	17922	1	3V602	17884	1	SH138	13832	1	3VX600	20462	2
57663	3V653	17890	1	SDS138	17923	1	3V603	17885	1	SDS158	13839	1	3VX630	20458	3
57664	3V653	17890	1	SDS1716	17925	1	3V603	17885	1	SDS158	13839	1	3VX630	20458	3
57665	3V656	17891	1	SK1716	17938	1	3V606	17887	1	SK218	13842	1	3VX630	20458	6
57666	3V655	62956	1	SK158	13840	1	3V605	13809	1	SK178	17937	1	3VX650	20461	5
57667	3V656	17891	1	SK158	13840	1	3V606	17887	1	SK218	13842	1	3VX670	40543	6
57668	5V9753	41097	1	SF158	60884	1	5V903	19744	1	SF238	17928	1	5VX780	20463	3
57669	5V9753	41097	1	SF2316	18811	1	5V903	19744	1	SF218	19747	1	5VX800	36084	3
57670	5V9753	41097	1	SF2316	18811	1	5V903	19744	1	SF238	17928	1	5VX810	62963	3
57671	5V9754	62959	1	E2716	17917	1	5V904	19745	1	E238	62972	1	5VX930	62968	4
62821	3V653	17890	1	SDS118	17922	1	3V603	17885	1	SDS158	13839	1	3VX630	20458	3
62822	3V654	13811	1	SK1716	17938	1	3V604	17886	1	SK178	17937	1	3VX630	20458	4
62823	3V655	62956	1	SK1716	17938	1	3V605	13809	1	SK178	17937	1	3VX630	20458	5
62824	5V9753	41097	1	SF158	60884	1	5V903	19744	1	SF218	19747	1	5VX750	41103	3
62825	5V9754	62959	1	E2316	62971	1	5V904	19745	1	E238	62972	1	5VX810	62963	4



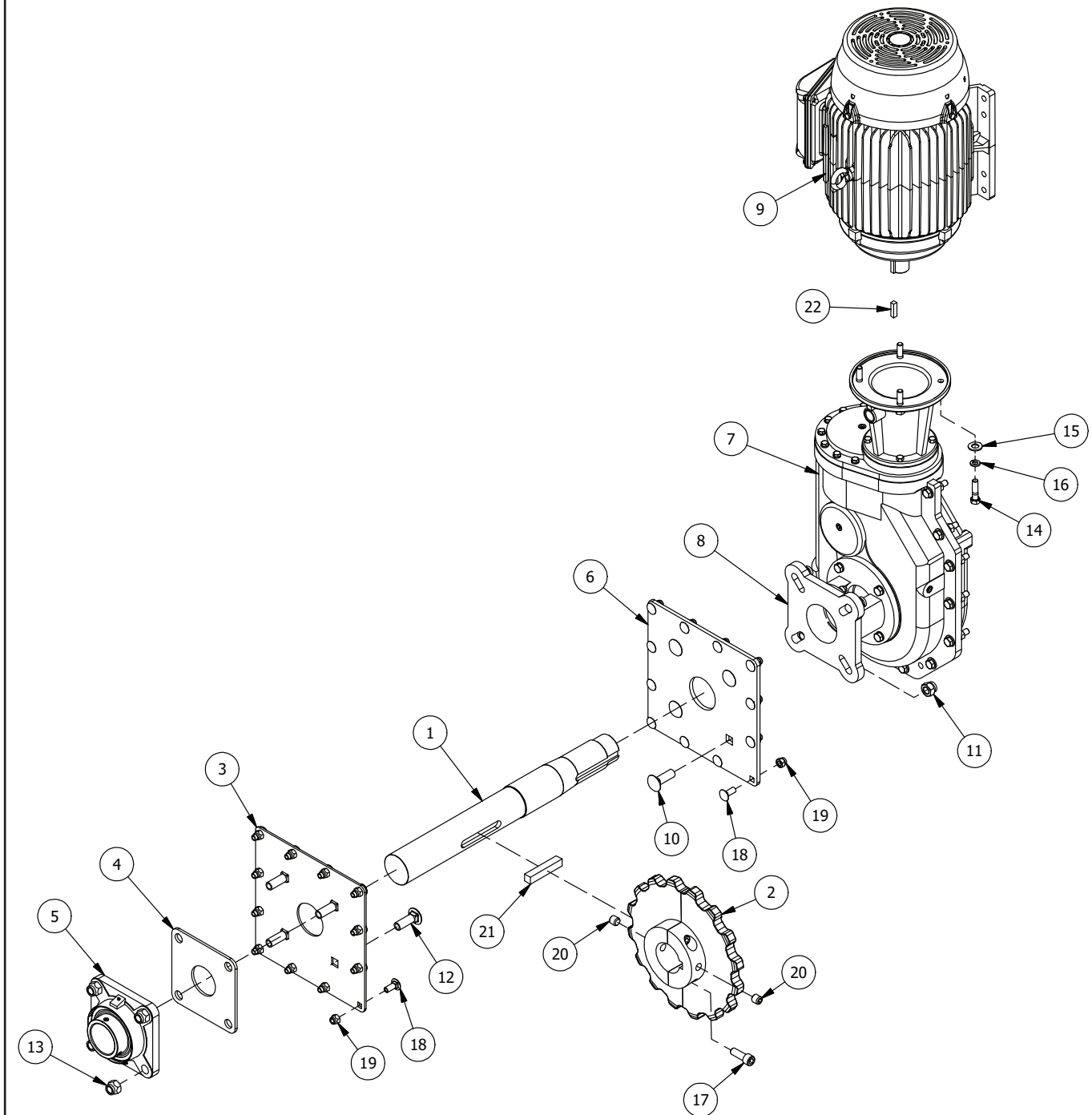
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drives: 57672, 57673	57909	1
	Drive: 57674	57914	1
	Drives: 57675, 57676	57915	1
	Drives: 57677, 57678	57922	1
	Drive: 57679	57923	1
	Drive: 57680	57930	1
	Drive: 57681	57931	1
	Drive: 57682	57936	1
	Drive: 57683	57937	1
2	Sprocket		
	Drives: 57672, 57673, 57674	63323	1
	Drives: 57675, 57676, 57677, 57678	63324	1
	Drives: 57679, 57680, 57682	63325	1
3	Drives: 57681, 57683	63326	1
	Bearing Mount Plate		
	Drives: 57672, 57673, 57674	57772	1
	Drives: 57675, 57676, 57677, 57678	57773	1
	Drives: 57679, 57680, 57682	57774	1
4	Drives: 57681, 57683	57775	1
	Bearing Seal		
	Drives: 57672, 57673, 57674	57782	1
	Drives: 57675, 57676, 57677, 57678	57783	1
	Drives: 57679, 57680, 57682	57784	1
5	Drives: 57681, 57683	57785	1
	Bearing		
	Drives: 57672, 57673, 57674	13693	1
	Drives: 57675, 57676, 57677, 57678	13694	1
	Drives: 57679, 57680, 57682	24088	1
6	Drives: 57681, 57683	56743	1
	CEMA Mount Plate		
	Drives: 57672, 57673	57753	1
	Drive: 57674	57754	1
	Drives: 57675, 57676, 57677, 57678	57755	1
	Drives: 57679, 57680, 57682	57756	1
	Drives: 57681, 57683	57757	1

#s	DESCRIPTION	PART #	QTY
7	Gearbox		
	Drive: 57672	58782	1
	Drive: 57673	58796	1
	Drives: 57674, 57675	58817	1
	Drive: 57676	58826	1
	Drive: 57677	58837	1
	Drive: 57678	58851	1
	Drive: 57679	58860	1
	Drive: 57680	58891	1
	Drive: 57681	58901	1
8	Drive: 57682	59430	1
	Drive: 57683	58933	1
	CEMA Adapter		
	Drives: 57672, 57673	25190	1
9	Drives: 57674, 57675, 57676	25203	1
	Drives: 57677, 57678, 57679	24209	1
	Drives: 57680, 57681	25215	1
	Drives: 57682, 57683	25220	1
9	Motor	varies	1
10	3/4 x 2 1/4" Carriage Bolt	31616	4
11	3/4" Nylon Locknut	10320	4
12	5/8 x 2" Carriage Bolt	34349	4
	Drives: 57672, 57673, 57674, 57675, 57676, 57677, 57678		
	3/4 x 2 1/2" Carriage Bolt	50499	4
	Drives: 57679, 57680, 57681, 57682, 57683		
13	5/8" Nylon Locknut	10313	4
	Drives: 57672, 57673, 57674, 57675, 57676, 57677, 57678		
	3/4" Nylon Locknut	10320	4
	Drives: 57679, 57680, 57681, 57682, 57683		
14	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57672, 57673, 57674, 57675, 57677		
	1/2 x 1 3/4" Bolt	10365	4
	Drives: 57676, 57678		
	5/8 x 2" Bolt	12167	8
	Drives: 57679, 57680, 57681, 57682, 57683		



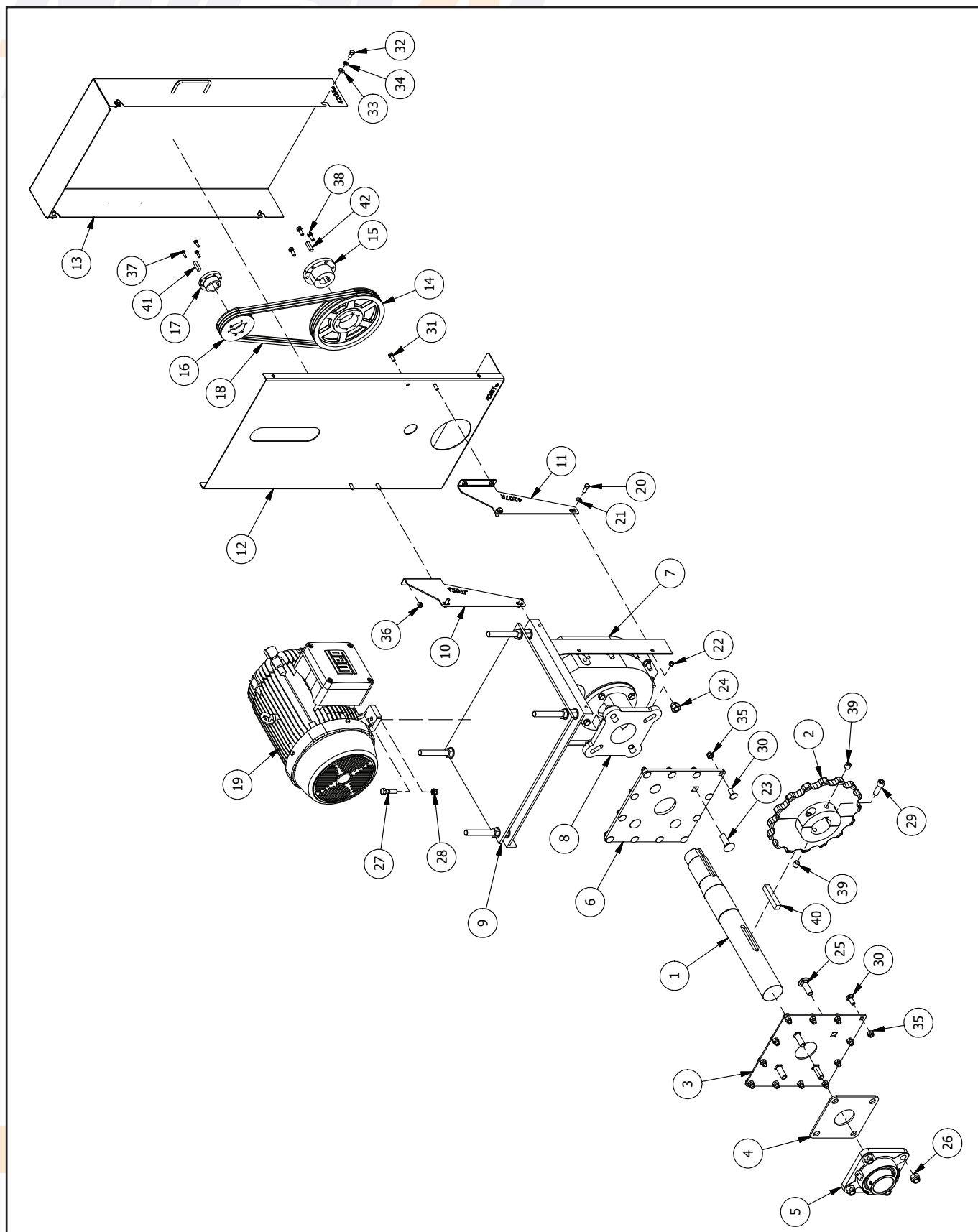
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#s	DESCRIPTION	PART #	QTY
15	1/2" Flatwasher Drives: 57672, 57673, 57674, 57675, 57676, 57677, 57678	20181	4
	5/8" Flatwasher Drives: 57679, 57680, 57681, 57682, 57683	10285	8
16	1/2" Lockwasher Drives: 57672, 57673, 57674, 57675, 57676, 57677, 57678	14490	4
	5/8" Lockwasher Drives: 57679, 57680, 57681, 57682, 57683	15027	8
17	Sprocket Socket Head Cap Screw	c/w sprocket	4
18	1/2 x 1 1/4" Carriage Bolt	34004	24
19	1/2" Nylon Locknut	10318	24
20	Setscrew Drives: 57672, 57673, 57674	35980	4
	Drives: 57675, 57676, 57677, 57678	35981	4
	Drives: 57679, 57680, 57682	35982	4
	Drives: 57681, 57683	59249	4
21	Key Drives: 57672, 57673, 57674	63483	1
	Drives: 57675, 57676, 57677, 57678	63484	1
	Drives: 57679, 57680, 57682	63485	1
	Drives: 57681, 57683	63514	1
22	Key	c/w motor	1



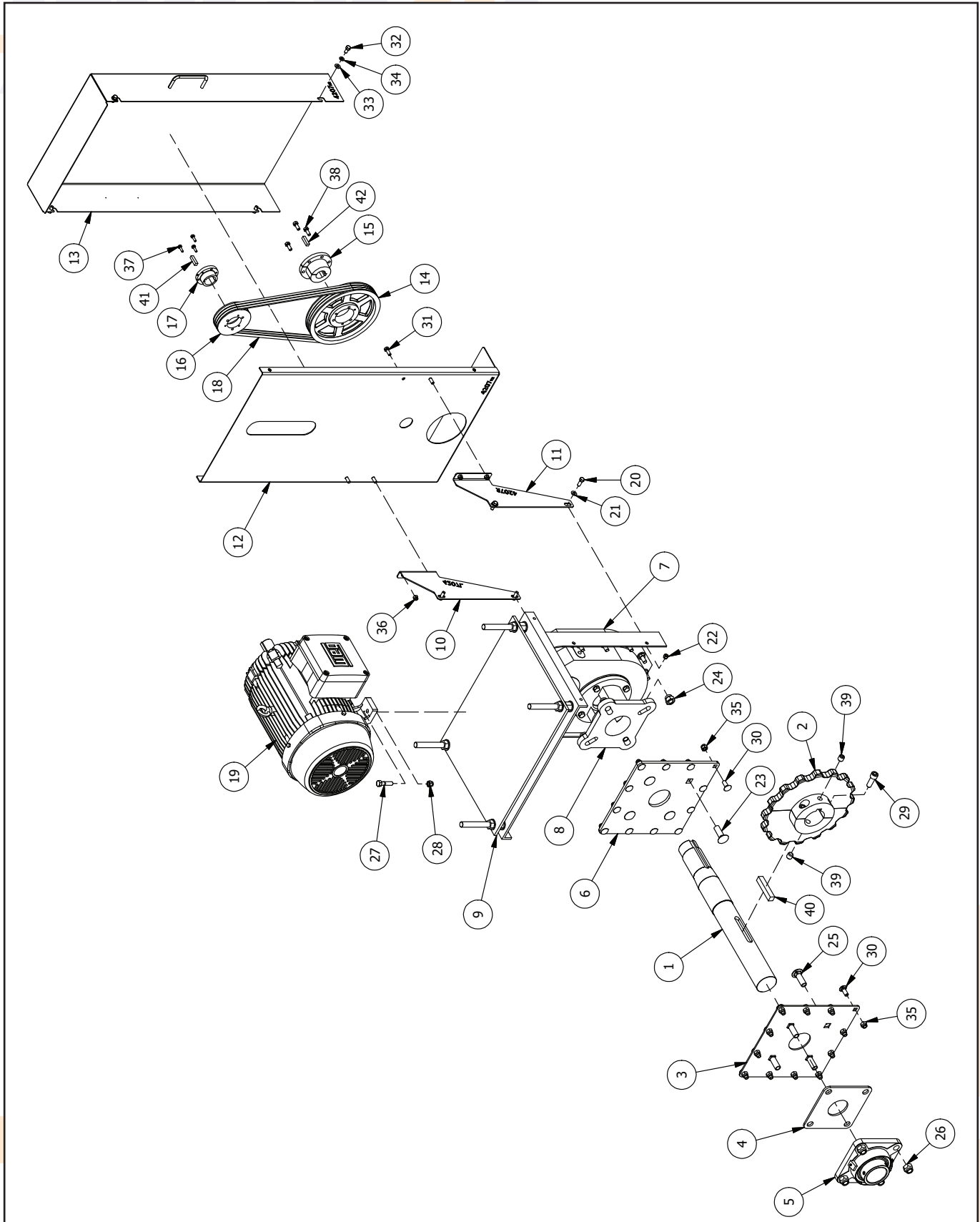
#s	DESCRIPTION	PART #	QTY
Shaft			
	Drive: 57684	57910	1
	Drives: 57685, 62826	57916	1
	Drives: 57686, 62827, 62828	57924	1
1	Drives: 57687, 62829, 62830	57932	1
	Drive: 57688	57933	1
	Drive: 57689	57938	1
	Drives: 57690, 62831	57939	1
	Drive: 57691	57944	1
Sprocket			
2	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	63330	1
	Drives: 57688, 57690, 57691, 62831	63331	1
Bearing Mount Plate			
3	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	57776	1
	Drives: 57688, 57690, 57691, 62831	57777	1
Bearing Seal			
4	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	57784	1
	Drives: 57688, 57690, 57691, 62831	57785	1
Bearing			
5	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	24088	1
	Drives: 57688, 57690, 57691, 62831	56743	1
CEMA Mount Plate			
	Drive: 57684	57758	1
6	Drives: 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	57759	1
	Drives: 57688, 57690, 57691, 62831	57760	1
Gearbox			
	Drive: 57684	19698	1
	Drives: 57685, 62826	19700	1
7	Drives: 57686, 62827, 62828	19702	1
	Drives: 57687, 57688, 62829, 62830	19704	1
	Drives: 57689, 57690, 62831	35996	1
	Drive: 57691	36892	1

#s	DESCRIPTION	PART #	QTY
CEMA Adapter			
	Drive: 57684	25190	1
	Drives: 57685, 62826	25203	1
8	Drives: 57686, 62827, 62828	25209	1
	Drives: 57687, 57688, 62829, 62830	25215	1
	Drives: 57689, 57690, 62831	25220	1
	Drive: 57691	59245	1
Motor Mount Assembly			
	Drive: 57684	25191	1
	Drives: 57685, 62826	25204	1
9	Drives: 57686, 62827, 62828	25210	1
	Drives: 57687, 57688, 62829, 62830	25216	1
	Drives: 57689, 57690, 62831	25221	1
	Drive: 57691	59246	1
Left Belt Guard Mount			
	Drive: 57684	22307	1
	Drives: 57685, 62826	22309	1
10	Drives: 57686, 62827, 62828	22311	1
	Drives: 57687, 57688, 62829, 62830	22313	1
	Drives: 57689, 57690, 62831	22315	1
	Drive: 57691	57817	1
Right Belt Guard Mount			
	Drive: 57684	22308	1
	Drives: 57685, 62826	22310	1
11	Drives: 57686, 62827, 62828	22312	1
	Drives: 57687, 57688, 62829, 62830	22314	1
	Drives: 57689, 57690, 62831	22316	1
	Drive: 57691	57818	1
Rear Belt Guard			
	Drive: 57684	57795	1
	Drives: 57685, 62826	57796	1
12	Drives: 57686, 62827, 62828	22286	1
	Drives: 57687, 57688, 62829, 62830	22287	1
	Drives: 57689, 57690, 62831	22288	1
	Drive: 57691	57798	1
Front Belt Guard			
	Drive: 57684	57813	1
	Drives: 57685, 62826	57814	1
13	Drives: 57686, 62827, 62828	23896	1
	Drives: 57687, 57688, 62829, 62830	23897	1
	Drives: 57689, 57690, 62831	23898	1
	Drive: 57691	57816	1

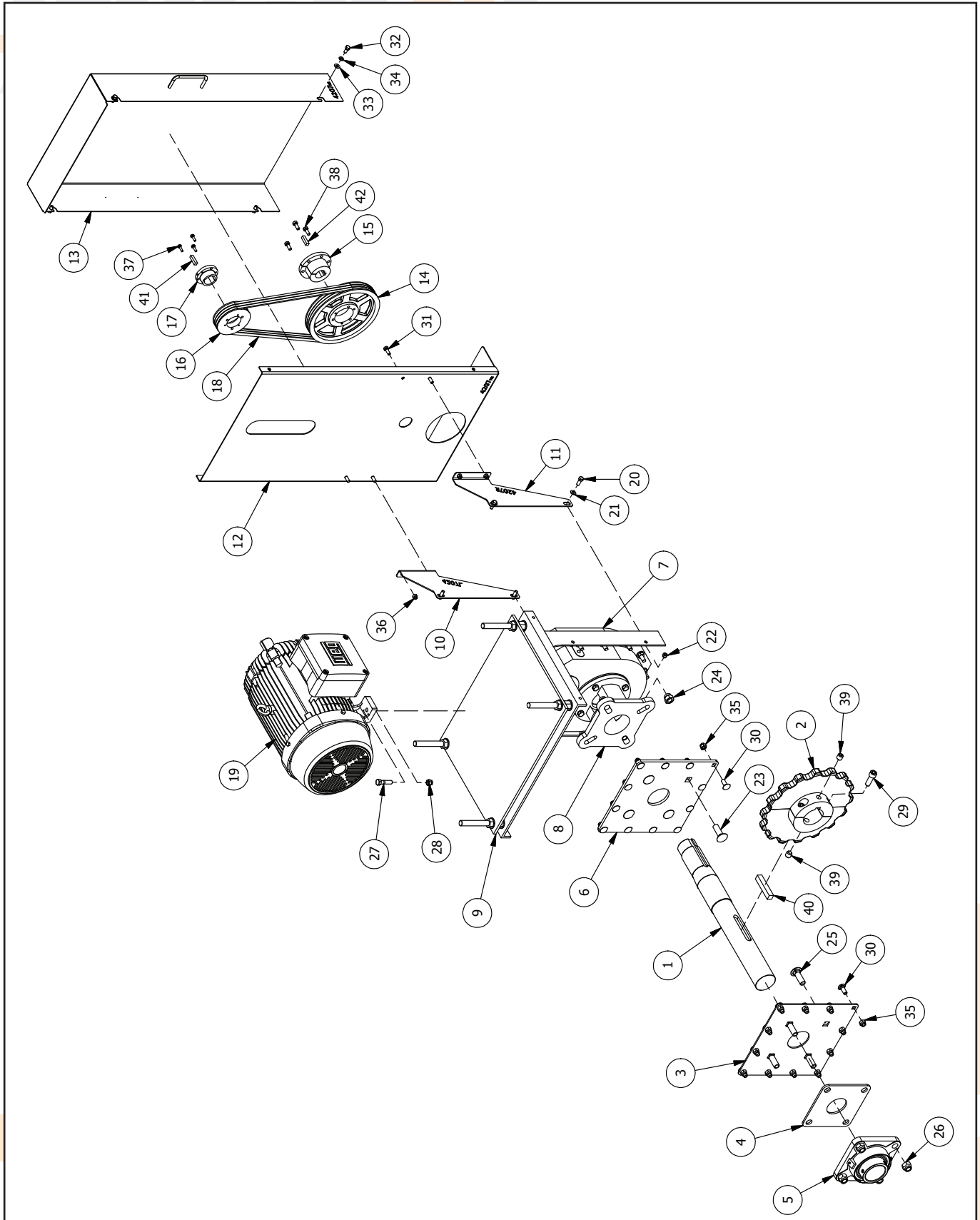


#s	DESCRIPTION	PART #	QTY
14	Pulley	see next page	
15	Pulley Hub	see next page	
16	Motor Pulley	see next page	
17	Motor Pulley Hub	see next page	
18	Belt	see next page	
19	Motor	varies	1
	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57684, 57685, 57687, 62826, 62829, 62830		
20	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57686, 62827, 62828		
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57689, 57690, 57691, 62831		
	3/8" Flatwasher	10275	4
	Drives: 57684, 57685, 57687, 62826, 62829, 62830		
21	7/16" Flatwasher	19756	4
	Drives: 57686, 62827, 62828		
	1/2" Flatwasher	10297	4
	Drives: 57689, 57690, 57691, 62831		
	3/8" Nylon Locknut	10274	4
	Drives: 57684, 57685, 57687, 62826, 62829, 62830		
22	7/16" Nylon Locknut	15779	4
	Drives: 57686, 62827, 62828		
	1/2" Nylon Locknut	10318	4
	Drives: 57689, 57690, 57691, 62831		
23	3/4 x 2 1/4" Carriage Bolt	31616	4
24	3/4" Nylon Locknut	10320	4
25	3/4 x 2 1/2" Carriage Bolt	50499	4
26	3/4" Nylon Locknut	10320	4
	1/2 x 2 1/2" Bolt	10361	4
	Drives: 57684, 57685, 57686, 57687, 62826, 62827, 62828		
27	5/8 x 2 1/2" Bolt	15047	4
	Drives: 57689, 62829, 62830		
	3/4 x 3" Bolt	18943	4
	Drives: 57688, 57690, 57691, 62831		

#s	DESCRIPTION	PART #	QTY
	1/2" Nylon Locknut	10318	4
	Drives: 57684, 57685, 57686, 57687, 62826, 62827, 62828		
28	5/8" Nylon Locknut	10313	4
	Drives: 57689, 62829, 62830		
	3/4" Nylon Locknut	10320	4
	Drives: 57688, 57690, 57691, 62831		
29	Sprocket Socket Head Cap Screw	c/w sprocket	4
30	1/2 x 1 1/4" Carriage Bolt	34004	24
31	3/8 x 1" Bolt	10277	4
32	3/8 x 3/4" Bolt	10369	4
33	3/8" Flatwasher SM OD	10275	4
34	3/8" Lockwasher	10276	4
35	1/2" Nylon Locknut	10318	24
36	3/8" Nylon Locknut	10274	4
37	Motor Hub Bolt	c/w motor hub	n/a
38	Hub Bolt	c/w hub	n/a
	Setscrew		
	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	35982	4
	Drives: 57688, 57690, 57691, 62831	59249	4
	Key		
	Drives: 57684, 57685, 57686, 57687, 57689, 62826, 62827, 62828, 62829, 62830	63485	1
	Drives: 57688, 57690, 57691, 62831	63514	1
41	Motor Hub Key	c/w motor hub	1
42	Hub Key	c/w hub	1

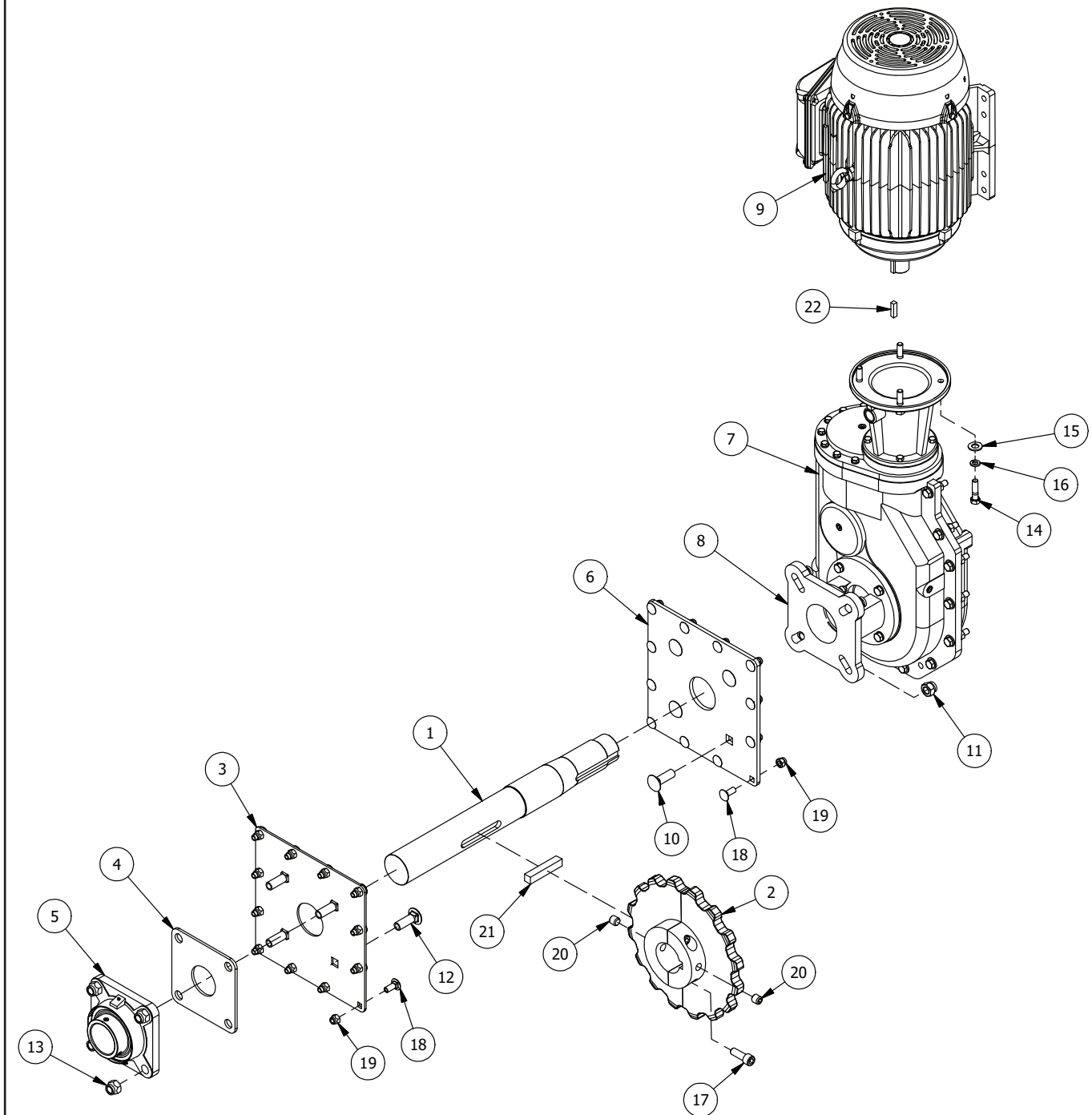


Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
Drive PART #	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #
57684	3V693	17894	1	SDS118	17922	1	3V563	17881	1	SDS158	13839	1	3VX630	20458
57685	3V693	17894	1	SDS138	17923	1	3V563	17881	1	SDS158	13839	1	3VX630	20458
57686	3V694	13812	1	SK1716	17938	1	3V564	17882	1	SDS158	13839	1	3VX630	20458
57687	3V695	13813	1	SK158	13840	1	3V565	17883	1	SK178	17937	1	3VX650	20461
57688	5V9254	51434	1	E158	52225	1	5V754	47162	1	SF238	17928	1	5VX740	62962
57689	5V9253	17915	1	SF2316	18811	1	5V753	41095	1	SF218	19747	1	5VX750	41103
57690	5V9254	51434	1	E2316	62971	1	5V754	47162	1	SF238	17928	1	5VX780	20463
57691	5V1403	17910	1	E2716	17917	1	5V1133	17904	1	SF238	17928	1	5VX1030	62961
62826	3V694	13812	1	SK138	13833	1	3V564	17882	1	SDS158	13839	1	3VX630	20458
62827	3V694	13812	1	SK1716	17938	1	3V564	17882	1	SDS178	17924	1	3VX630	20458
62828	3V695	13813	1	SK1716	17938	1	3V565	17883	1	SK178	17937	1	3VX630	20458
62829	3V806	17900	1	SK158	13840	1	3V656	17891	1	SK218	13842	1	3VX670	40543
62830	5V9253	17915	1	SF158	60884	1	5V753	41095	1	SF218	19747	1	5VX730	13867
62831	5V1403	17910	1	E2316	62971	1	5V1133	17904	1	SF238	17928	1	5VX930	62968



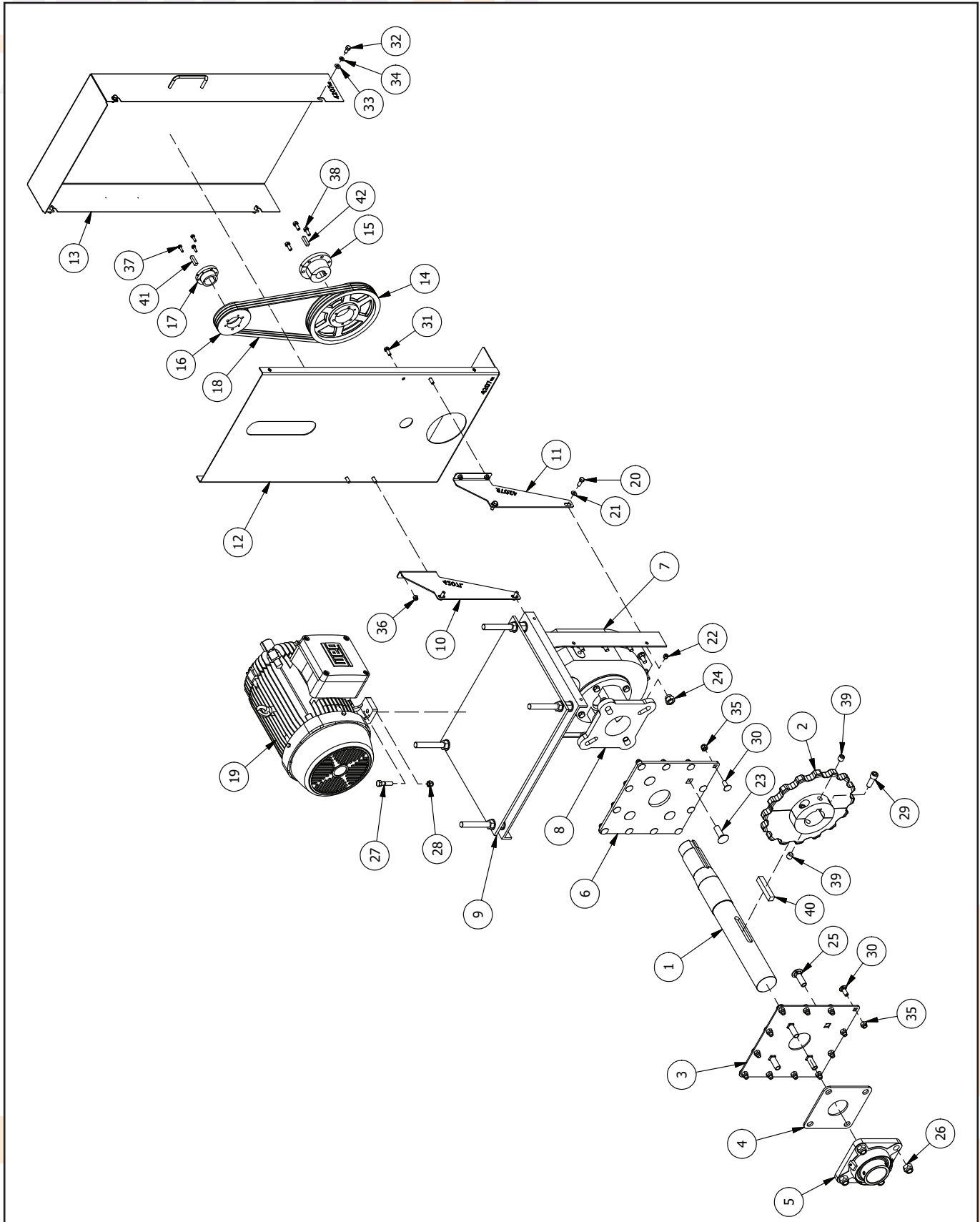
#s	DESCRIPTION	PART #	QTY
Shaft			
	Drive: 57692	57910	1
	Drive: 57693	57916	1
	Drives: 57694, 57695	57924	1
1	Drives: 57696, 57697	57932	1
	Drive: 57698	57933	1
	Drive: 57699	57938	1
	Drive: 57700	57939	1
	Drive: 57701	57944	1
Sprocket			
2	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	63330	1
	Drives: 57698, 57700, 57701	63331	1
Bearing Mount Plate			
3	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	57776	1
	Drives: 57698, 57700, 57701	57777	1
Bearing Seal			
4	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	57784	1
	Drives: 57698, 57700, 57701	57785	1
Bearing			
5	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	24088	1
	Drives: 57698, 57700, 57701	56743	1
CEMA Mount Plate			
	Drive: 57692	57758	1
6	Drives: 57693, 57694, 57695, 57696, 57697, 57699	57759	1
	Drives: 57698, 57700, 57701	57760	1
Gearbox			
	Drive: 57692	58797	1
	Drive: 57693	58818	1
	Drive: 57694	58834	1
	Drive: 57695	58846	1
7	Drive: 57696	59432	1
	Drive: 57697	58884	1
	Drive: 57698	58898	1
	Drive: 57699	59433	1
	Drive: 57700	58934	1
	Drive: 57701	59434	1

#s	DESCRIPTION	PART #	QTY
CEMA Adapter			
	Drive: 57692	25190	1
	Drive: 57693	25203	1
8	Drives: 57694, 57695	25209	1
	Drives: 57696, 57697, 57698	25215	1
	Drives: 57699, 57700	25220	1
	Drive: 57701	59245	1
9	Motor	varies	1
10	3/4 x 2 1/4" Carriage Bolt	31616	4
11	3/4" Nylon Locknut	10320	4
12	3/4 x 2 1/2" Carriage Bolt	50499	4
13	3/4" Nylon Locknut	10320	4
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57692, 57693, 57694		
	1/2 x 1 3/4" Bolt	10365	4
14	Drives: 57695, 57696		
	5/8 x 2" Bolt	12167	8
	Drives: 57697, 57698, 57699, 57700, 57701		
	1/2" Flatwasher	20181	4
	Drives: 57692, 57693, 57694, 57695, 57696		
15	5/8" Flatwasher	10285	8
	Drives: 57697, 57698, 57699, 57700, 57701		
	1/2" Lockwasher	14490	4
	Drives: 57692, 57693, 57694, 57695, 57696		
16	5/8" Lockwasher	15027	8
	Drives: 57697, 57698, 57699, 57700, 57701		
17	Sprocket Socket Head Cap Screw	c/w sprocket	4
18	1/2 x 1 1/4" Carriage Bolt	34004	24
19	1/2" Nylon Locknut	10318	24
Setscrew			
20	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	35982	4
	Drives: 57698, 57700, 57701	59249	4
Key			
21	Drives: 57692, 57693, 57694, 57695, 57696, 57697, 57699	63485	1
	Drives: 57698, 57700, 57701	63514	1
22	Key	c/w motor	1



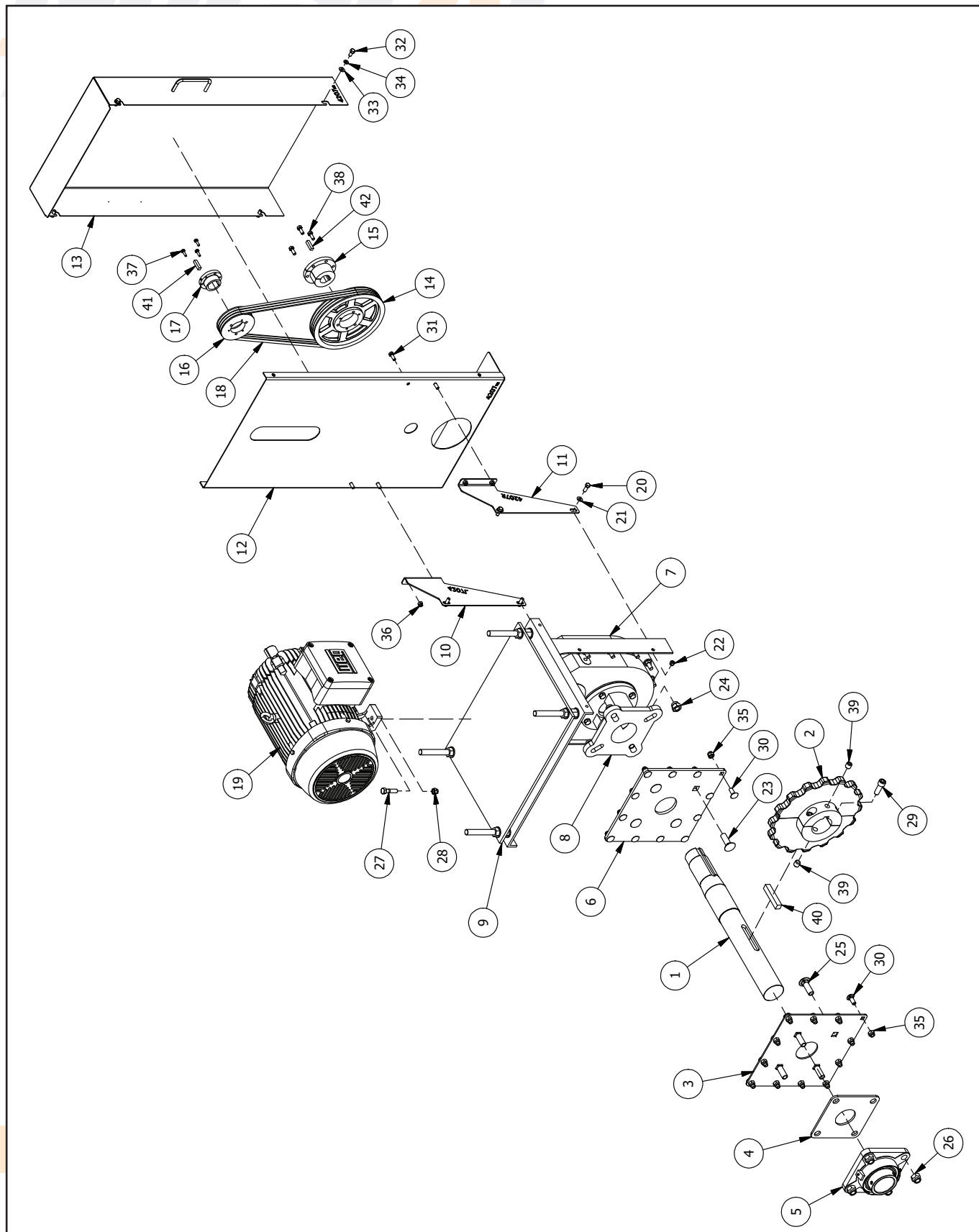
#s	DESCRIPTION	PART #	QTY
Shaft			
	Drive: 57702	57911	1
	Drives: 57703, 62832	57917	1
1	Drives: 57704, 62833, 62834	57925	1
	Drives: 57705, 62835, 62836, 62837	57933	1
	Drives: 57706, 62838, 62839	57939	1
	Drive: 57707	57944	1
2	Sprocket	63336	1
3	Bearing Mount Plate	57777	1
4	Bearing Seal	57785	1
5	Bearing	56743	1
CEMA Mount Plate			
	Drive: 57702	57762	1
6	Drives: 57703, 57704, 57705, 57706, 57707, 62832, 62833, 62834, 62835, 62836, 62837, 62838, 62839	57763	1
Gearbox			
	Drive: 57702	19698	1
	Drives: 57703, 62832	19700	1
7	Drives: 57704, 62833, 62834	19702	1
	Drives: 57705, 62835, 62836, 62837	19704	1
	Drives: 57706, 62838, 62839	35996	1
	Drive: 57707	36892	1
CEMA Adapter			
	Drive: 57702	25190	1
	Drives: 57703, 62832	25203	1
8	Drives: 57704, 62833, 62834	25209	1
	Drives: 57705, 62835, 62836, 62837	25215	1
	Drives: 57706, 62838, 62839	25220	1
	Drive: 57707	59245	1
Motor Mount Assembly			
	Drive: 57702	25191	1
	Drives: 57703, 62832	25204	1
9	Drives: 57704, 62833, 62834	25210	1
	Drives: 57705, 62835, 62836, 62837	25216	1
	Drives: 57706, 62838, 62839	25221	1
	Drive: 57707	59246	1
Left Belt Guard Mount			
	Drive: 57702	22307	1
	Drives: 57703, 62832	22309	1
10	Drives: 57704, 62833, 62834	22311	1
	Drives: 57705, 62835, 62836, 62837	22313	1
	Drives: 57706, 62838, 62839	22315	1
	Drive: 57707	57817	1

#s	DESCRIPTION	PART #	QTY
Right Belt Guard Mount			
	Drive: 57702	22308	1
	Drives: 57703, 62832	22310	1
11	Drives: 57704, 62833, 62834	22312	1
	Drives: 57705, 62835, 62836, 62837	22314	1
	Drives: 57706, 62838, 62839	22316	1
	Drive: 57707	57818	1
Rear Belt Guard			
	Drive: 57702	57795	1
	Drives: 57703, 62832	57796	1
12	Drives: 57704, 62833, 62834	22286	1
	Drives: 57705, 62835, 62836, 62837	22287	1
	Drives: 57706, 62838, 62839	22288	1
	Drive: 57707	57798	1
Front Belt Guard			
	Drive: 57702	57813	1
	Drives: 57703, 62832	57814	1
13	Drives: 57704, 62833, 62834	23896	1
	Drives: 57705, 62835, 62836, 62837	23897	1
	Drives: 57706, 62838, 62839	23898	1
	Drive: 57707	57816	1
14	Pulley	see next page	
15	Pulley Hub	see next page	
16	Motor Pulley	see next page	
17	Motor Pulley Hub	see next page	
18	Belt	see next page	
19	Motor	varies	1
	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57702, 57703, 57705, 62832, 62835, 62836, 62837		
20	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57704, 62833, 62834		
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57706, 57707, 62838, 62839		
	3/8" Flatwasher	10275	4
	Drives: 57702, 57703, 57705, 62832, 62835, 62836, 62837		
21	7/16" Flatwasher	19756	4
	Drives: 57704, 62833, 62834		
	1/2" Flatwasher	10297	4
	Drives: 57706, 57707, 62838, 62839		

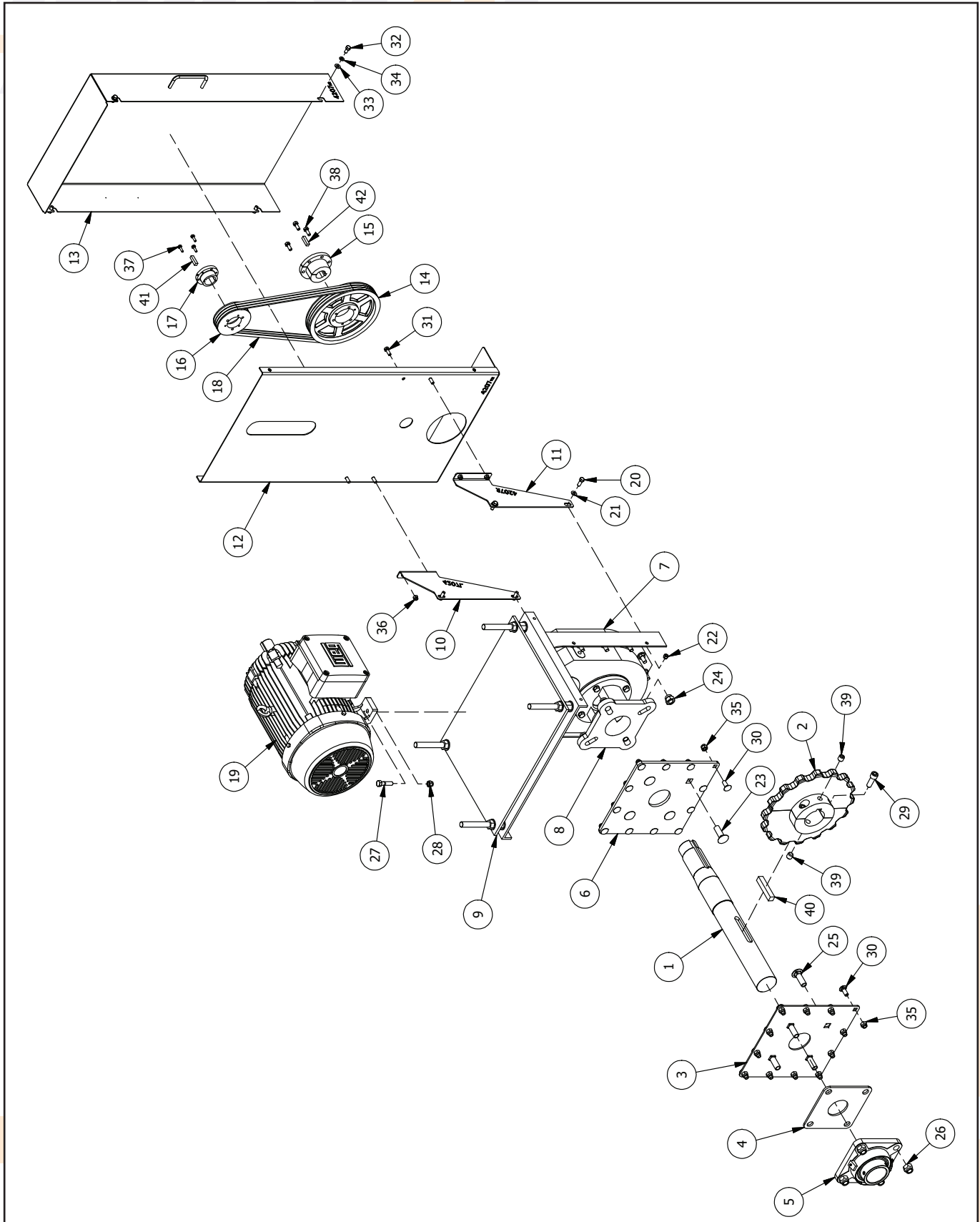


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#s	DESCRIPTION	PART #	QTY
22	3/8" Nylon Locknut Drives: 57702, 57703, 57705, 62832, 62835, 62836, 62837	10274	4
	7/16" Nylon Locknut Drives: 57704, 62833, 62834	15779	4
	1/2" Nylon Locknut Drives: 57706, 57707, 62838, 62839	10318	4
23	3/4 x 2 1/4" Carriage Bolt	31616	4
24	3/4" Nylon Locknut	10320	4
25	3/4 x 2 1/2" Carriage Bolt	50499	4
26	3/4" Nylon Locknut	10320	4
27	1/2 x 2 1/2" Bolt Drives: 57702, 57703, 57704, 57705, 62832, 62833, 62834	10361	4
	5/8 x 2 1/2" Bolt Drives: 57706, 62835, 62836	15047	4
	3/4 x 3" Bolt Drives: 57707, 62837, 62838, 62839	18943	4
28	1/2" Nylon Locknut Drives: 57702, 57703, 57704, 57705, 62832, 62833, 62834	10318	4
	5/8" Nylon Locknut Drives: 57706, 62835, 62836	10313	4
	3/4" Nylon Locknut Drives: 57707, 62837, 62838, 62839	10320	4
29	Sprocket Socket Head Cap Screw	c/w sprocket	4
30	1/2 x 1 1/4" Carriage Bolt	34004	24
31	3/8 x 1" Bolt	10277	4
32	3/8 x 3/4" Bolt	10369	4
33	3/8" Flatwasher SM OD	10275	4
34	3/8" Lockwasher	10276	4
35	1/2" Nylon Locknut	10318	24
36	3/8" Nylon Locknut	10274	4
37	Motor Hub Bolt	c/w motor hub	n/a
38	Hub Bolt	c/w hub	n/a
39	Setscrew	59249	4
40	Key	63514	1
41	Motor Hub Key	c/w motor hub	1
42	Hub Key	c/w hub	1

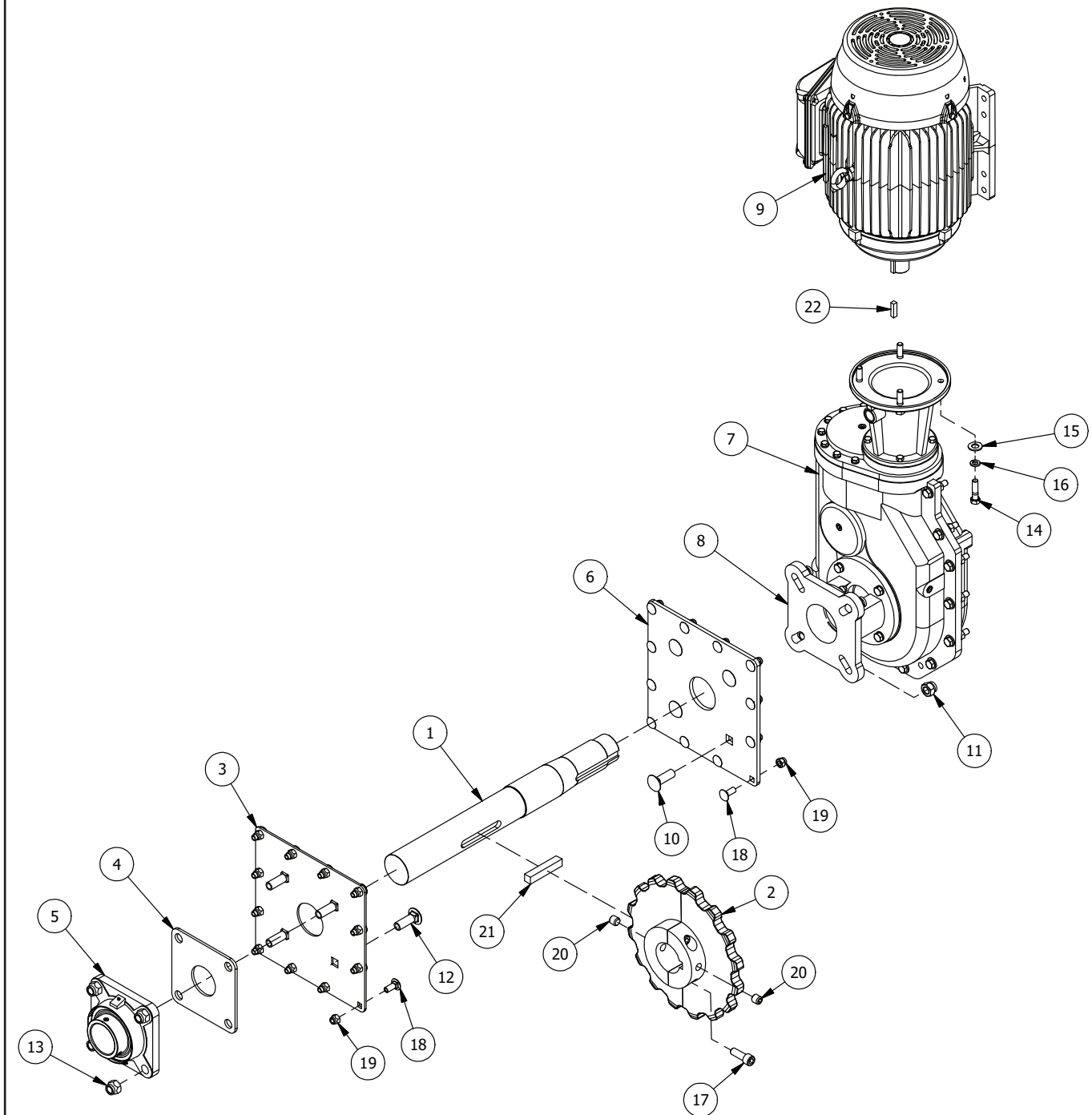


Drive PART #	Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY
57702	5V752	41094	1	SK118	43743	1	5V632	36071	1	SK158	13840	1	5VX630	36080	2
57703	5V752	41094	1	SK138	13833	1	5V632	36071	1	SK158	13840	1	5VX650	36081	2
57704	5V752	41094	1	SK1716	17938	1	5V632	36071	1	SK158	13840	1	5VX650	36081	2
57705	5V753	41095	1	SF158	60884	1	5V633	36072	1	SK178	17937	1	5VX660	36082	3
57706	5V1402	17909	1	SF2316	18811	1	5V1182	17906	1	SK218	13842	1	5VX900	62967	2
57707	5V1403	17910	1	E2716	17917	1	5V1183	17907	1	SF238	17928	1	5VX1030	62961	3
62832	5V752	41094	1	SK138	13833	1	5V632	36071	1	SK158	13840	1	5VX650	36081	2
62833	5V752	41094	1	SK1716	17938	1	5V632	36071	1	SK178	17937	1	5VX650	36081	2
62834	5V753	41095	1	SF1716	20457	1	5V633	36072	1	SK178	17937	1	5VX650	36081	3
62835	5V753	41095	1	SF158	60884	1	5V633	36072	1	SK218	13842	1	5VX680	41101	3
62836	5V1093	40538	1	SF158	60884	1	5V9253	17915	1	SF218	19747	1	5VX780	20463	3
62837	5V1093	40538	1	SF158	60884	1	5V9253	17915	1	SF238	17928	1	5VX780	20463	3
62838	5V1402	17909	1	SF2316	18811	1	5V1182	17906	1	SK238	17939	1	5VX930	62968	2
62839	5V1403	17910	1	E2316	62971	1	5V1183	17907	1	SF238	17928	1	5VX930	62968	3



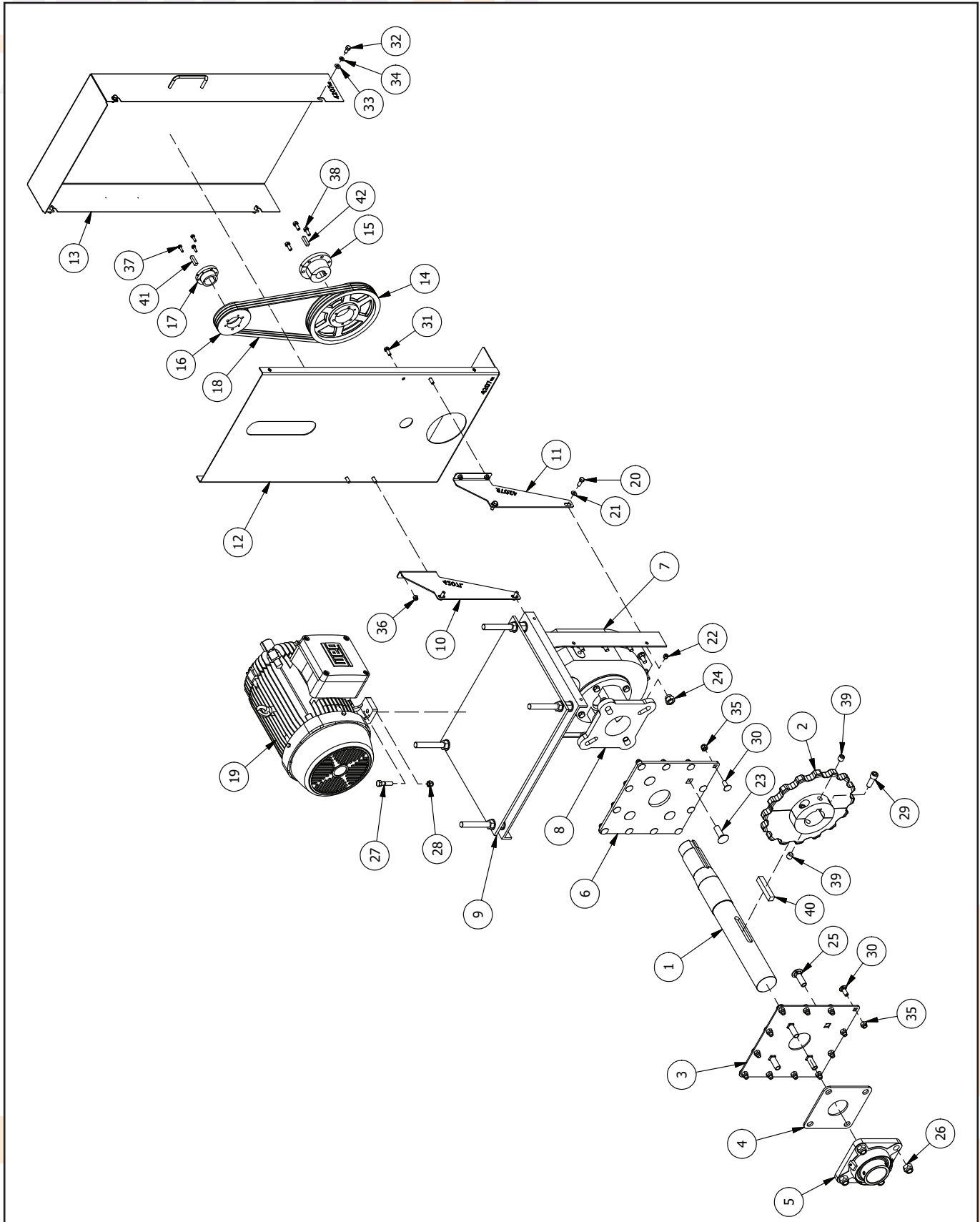
#s	DESCRIPTION	PART #	QTY
	Shaft		
	Drive: 57708	57911	1
	Drive: 57709	57917	1
1	Drives: 57710, 57711	57925	1
	Drives: 57712, 57713, 57714	57933	1
	Drives: 57715, 57716	57939	1
	Drive: 57717	57944	1
2	Sprocket	63336	1
3	Bearing Mount Plate	57777	1
4	Bearing Seal	57785	1
5	Bearing	56743	1
	CEMA Mount Plate		
6	Drive: 57708	57762	1
	Drives: 57709, 57710, 57711, 57712, 57713, 57714, 57716, 57717	57763	1
	Gearbox		
	Drive: 57708	58797	1
	Drive: 57709	58818	1
	Drive: 57710	58834	1
	Drive: 57711	58846	1
7	Drive: 57712	59432	1
	Drive: 57713	58884	1
	Drive: 57714	58898	1
	Drive: 57715	59433	1
	Drive: 57716	58934	1
	Drive: 57717	59434	1
	CEMA Adapter		
	Drive: 57708	25190	1
	Drive: 57709	25203	1
8	Drives: 57710, 57711	25209	1
	Drives: 57712, 57713, 57714	25215	1
	Drives: 57715, 57716	25220	1
	Drive: 57717	59245	1

#s	DESCRIPTION	PART #	QTY
9	Motor	varies	1
10	3/4 x 2 1/4" Carriage Bolt	31616	4
11	3/4" Nylon Locknut	10320	4
12	3/4 x 2 1/2" Carriage Bolt	50499	4
13	3/4" Nylon Locknut	10320	4
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57708, 57709, 57710		
	1/2 x 1 3/4" Bolt	10365	4
14	Drives: 57711, 57712		
	5/8 x 2" Bolt	12167	8
	Drives: 57713, 57714, 57715, 57716, 57717		
	1/2" Flatwasher	20181	4
	Drives: 57708, 57709, 57710, 57711, 57712		
15	5/8" Flatwasher	10285	8
	Drives: 57713, 57714, 57715, 57716, 57717		
	1/2" Lockwasher	14490	4
	Drives: 57708, 57709, 57710, 57711, 57712		
16	5/8" Lockwasher	15027	8
	Drives: 57713, 57714, 57715, 57716, 57717		
17	Sprocket Socket Head Cap Screw	c/w sprocket	4
18	1/2 x 1 1/4" Carriage Bolt	34004	24
19	1/2" Nylon Locknut	10318	24
20	Setscrew	59249	4
21	Key	63514	1
22	Key	c/w motor	1



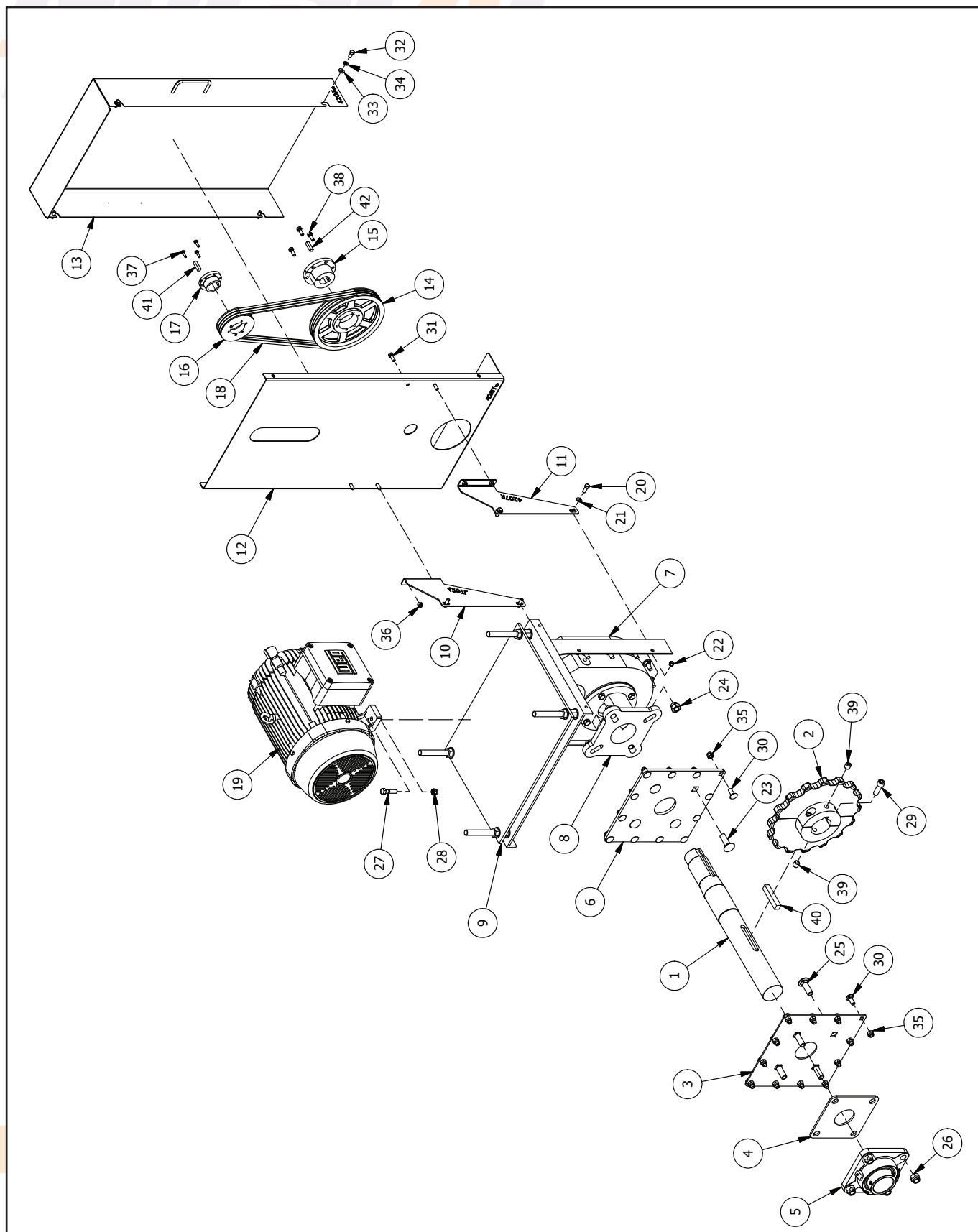
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57718	57918	1
	Drives: 57719, 62840, 62841	57926	1
	Drives: 57720, 62842, 62843, 62844	57934	1
	Drives: 57721, 62845	57940	1
	Drive: 57722	57941	1
	Drive: 57723	57945	1
2	Drive: 57724, 65867	57946	1
	Sprocket		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	63341	1
3	Drives: 57722, 57724, 65867	63342	1
	Bearing Mount Plate		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	57779	1
4	Drives: 57722, 57724, 65867	57780	1
	Bearing Seal		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	57785	1
5	Drives: 57722, 57724, 65867	57786	1
	Bearing		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	56743	1
6	Drives: 57722, 57724, 65867	59009	1
	CEMA Mount Plate		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	57765	1
7	Drives: 57722, 57724, 65867	57766	1
	Gearbox		
	Drive: 57718	19700	1
	Drives: 57719, 62840, 62841	19702	1
	Drives: 57720, 62842, 62843, 62844	19704	1
	Drives: 57721, 57722, 62845	35996	1
8	Drives: 57723, 57724, 65867	36892	1
	CEMA Adapter		
	Drive: 57718	25203	1
	Drives: 57719, 62840, 62841	25209	1
	Drives: 57720, 62842, 62843, 62844	25215	1
	Drives: 57721, 57722, 62845	25220	1
	Drives: 57723, 57724, 65867	59245	1

#s	DESCRIPTION	PART #	QTY
9	Motor Mount Assembly		
	Drive: 57718	25204	1
	Drives: 57719, 62840, 62841	25210	1
	Drives: 57720, 62842, 62843, 62844	25216	1
	Drives: 57721, 57722, 62845	25221	1
10	Drives: 57723, 57724, 65867	59246	1
	Left Belt Guard Mount		
	Drive: 57718	22309	1
	Drives: 57719, 62840, 62841	22311	1
	Drives: 57720, 62842, 62843, 62844	22313	1
11	Drives: 57721, 57722, 62845	22315	1
	Drives: 57723, 57724, 65867	57817	1
	Right Belt Guard Mount		
	Drive: 57718	22310	1
	Drives: 57719, 62840, 62841	22312	1
12	Drives: 57720, 62842, 62843, 62844	22314	1
	Drives: 57721, 57722, 62845	22316	1
	Drives: 57723, 57724, 65867	57818	1
	Rear Belt Guard		
	Drive: 57718	57796	1
13	Drives: 57719, 62840, 62841	22286	1
	Drives: 57720, 62842, 62843, 62844	22287	1
	Drives: 57721, 57722, 62845	22288	1
	Drives: 57723, 57724, 65867	57798	1
	Front Belt Guard		
14	Drive: 57718	57814	1
	Drives: 57719, 62840, 62841	23896	1
	Drives: 57720, 62842, 62843, 62844	23897	1
	Drives: 57721, 57722, 62845	23898	1
	Drives: 57723, 57724, 65867	57816	1
15	Pulley	see next page	
16	Pulley Hub	see next page	
17	Motor Pulley	see next page	
18	Motor Pulley Hub	see next page	
19	Belt	see next page	
20	Motor	varies	1
	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57718, 57720, 62842, 62843, 62844		
	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57719, 62840, 62841		
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57721, 57722, 57723, 57724, 62845, 65867		

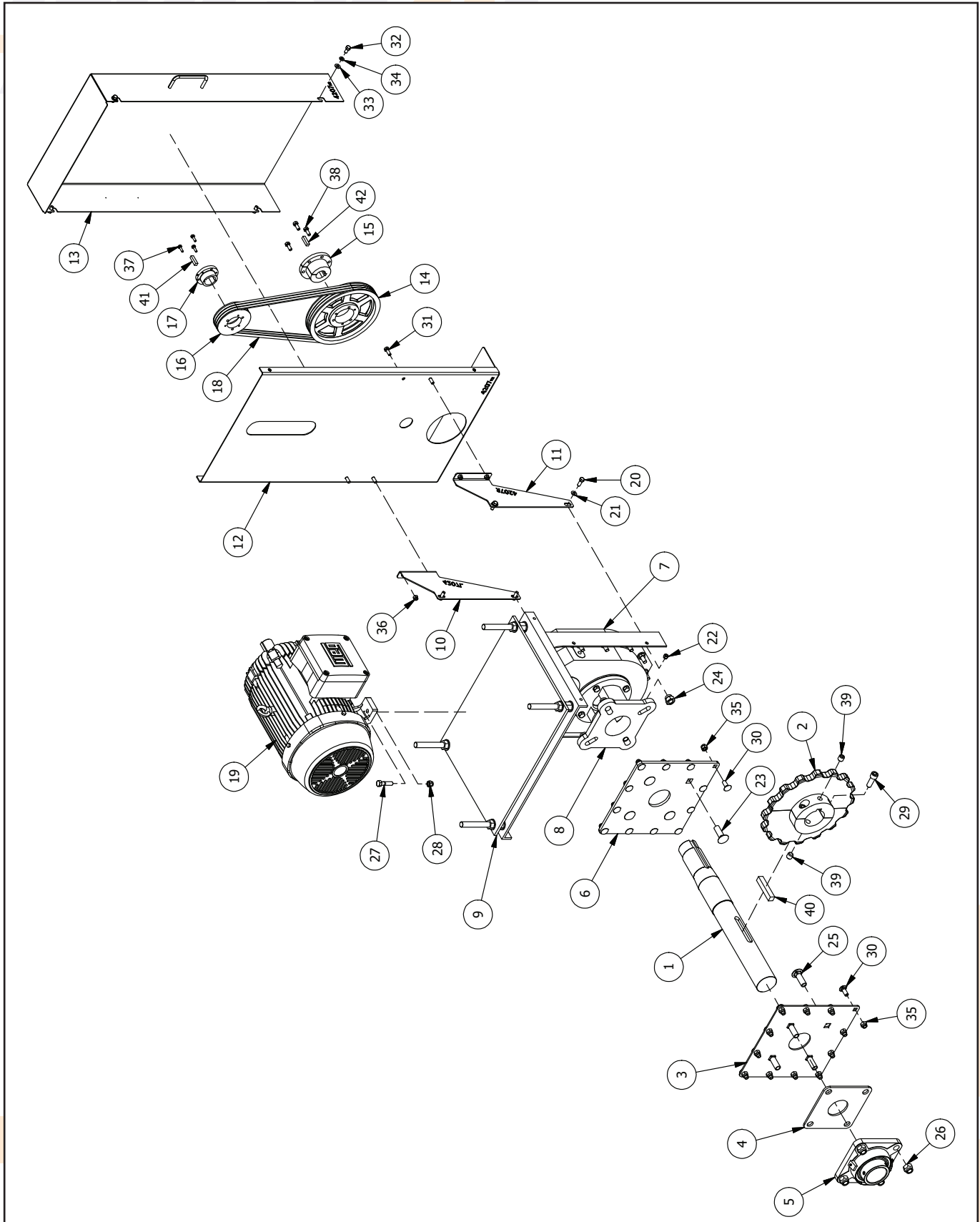


#s	DESCRIPTION	PART #	QTY
21	3/8" Flatwasher	10275	4
	Drives: 57718, 57720, 62842, 62843, 62844		
	7/16" Flatwasher	19756	4
22	Drives: 57719, 62840, 62841		
	1/2" Flatwasher	10297	4
	Drives: 57721, 57722, 57723, 57724, 62845, 65867		
23	3/8" Nylon Locknut	10274	4
	Drives: 57718, 57720, 62842, 62843, 62844		
	7/16" Nylon Locknut	15779	4
24	Drives: 57719, 62840, 62841		
	1/2" Nylon Locknut	10318	4
	Drives: 57721, 57722, 57723, 57724, 62845, 65867		
25	3/4 x 2 1/4" Carriage Bolt	31616	4
26	3/4" Nylon Locknut	10320	4
	3/4 x 2 1/2" Carriage Bolt	50499	4
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845		
27	1 x 3" Carriage Bolt	59247	4
	Drives: 57722, 57724, 65867		
	3/4" Nylon Locknut	10320	4
28	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845		
	1" Nylon Locknut	33178	4
	Drives: 57722, 57724, 65867		
29	1/2 x 2 1/2" Bolt	10361	4
	Drives: 57718, 57719, 57720, 62840, 62841, 62842		
	5/8 x 2 1/2" Bolt	15047	4
30	Drives: 57721, 62843, 62844		
	3/4 x 3" Bolt	18943	4
	Drives: 57722, 57723, 57724, 62845, 65867		

#s	DESCRIPTION	PART #	QTY
29	1/2" Nylon Locknut	10318	4
	Drives: 57718, 57719, 57720, 62840, 62841, 62842		
	5/8" Nylon Locknut	10313	4
30	Drives: 57721, 62843, 62844		
	3/4" Nylon Locknut	10320	4
	Drives: 57722, 57723, 57724, 62845, 65867		
31	Sprocket Socket Head Cap Screw	c/w sprocket	4
32	1/2 x 1 1/4" Carriage Bolt	34004	24
33	3/8 x 1" Bolt	10277	4
34	3/8 x 3/4" Bolt	10369	4
35	3/8" Flatwasher SM OD	10275	4
36	3/8" Lockwasher	10276	4
37	1/2" Nylon Locknut	10318	24
38	3/8" Nylon Locknut	10274	4
39	Motor Hub Bolt	c/w motor hub	n/a
40	Hub Bolt	c/w hub	n/a
41	Setscrew		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	59249	4
	Drives: 57722, 57724, 65867	59250	4
42	Key		
	Drives: 57718, 57719, 57720, 57721, 57723, 62840, 62841, 62842, 62843, 62844, 62845	63514	1
	Drives: 57722, 57724, 65867	63515	1
43	Motor Hub Key	c/w motor hub	1
44	Hub Key	c/w hub	1

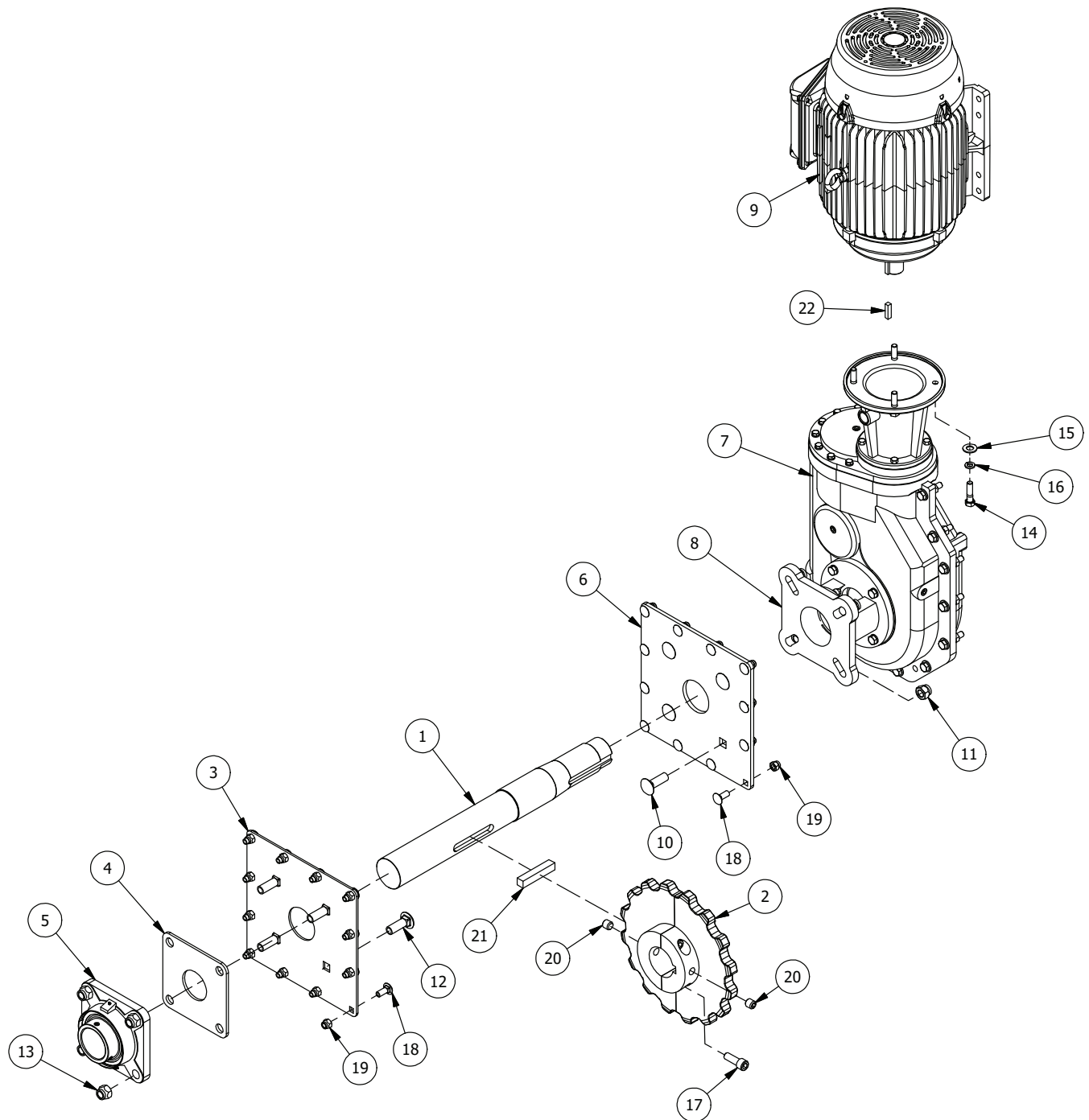


Drive PART #	Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY
57718	5V9252	20456	1	SK138	13833	1	5V672	13828	1	SK158	13840	1	5VX690	44652	2
57719	5V9252	20456	1	SK1716	17938	1	5V672	13828	1	SK158	13840	1	5VX750	41103	2
57720	5V1182	17906	1	SK158	13840	1	5V852	41096	1	SK178	17937	1	5VX750	41103	2
57721	5V1253	36058	1	E2316	62971	1	5V903	19744	1	SF218	19747	1	5VX840	62964	3
57722	5V1254	62957	1	E2316	62971	1	5V904	19745	1	E238	62972	1	5VX860	62965	4
57723	5V1253	36058	1	E2716	17917	1	5V903	19744	1	SF238	17928	1	5VX960	62969	3
57724	5V1254	62957	1	E2716	17917	1	5V904	19745	1	E238	62972	1	5VX960	62969	4
62840	5V9252	20456	1	SK1716	17938	1	5V672	13828	1	SK178	17937	1	5VX780	20463	2
62841	5V9252	20456	1	SK1716	17938	1	5V672	13828	1	SK178	17937	1	5VX780	20463	2
62842	5V1252	36057	1	SF158	60884	1	5V902	19743	1	SK178	17937	1	5VX780	20463	2
62843	5V1252	36057	1	SF158	60884	1	5V902	19743	1	SK218	13842	1	5VX800	36084	2
62844	5V1253	36058	1	E158	52225	1	5V903	19744	1	SF218	19747	1	5VX800	36084	3
62845	5V1253	36058	1	E2316	62971	1	5V903	19744	1	SF238	17928	1	5VX860	62965	3
65867	5V1255	66231	1	E2716	17917	1	5V905	50114	1	E278	17918	1	5VX1000	62960	5



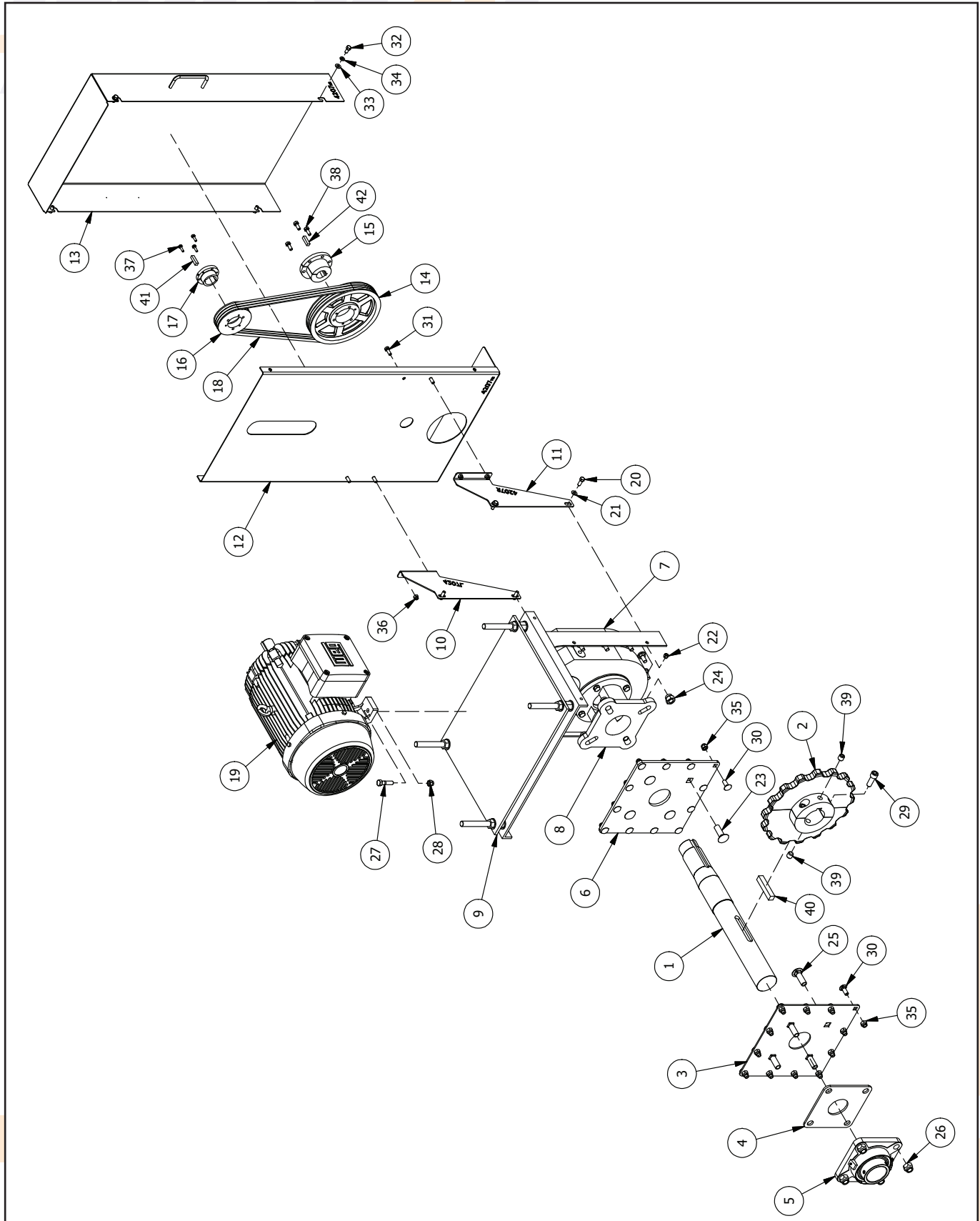
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57725	57918	1
	Drives: 57726, 57727	57926	1
	Drives: 57728, 57729	57934	1
	Drives: 57730, 57731	57940	1
	Drive: 57732	57941	1
	Drive: 57733	57945	1
2	Drive: 57734, 65868	57946	1
	Sprocket		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	63341	1
3	Drives: 57732, 57734, 65868	63342	1
	Bearing Mount Plate		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	57779	1
4	Drives: 57732, 57734, 65868	57780	1
	Bearing Seal		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	57785	1
5	Drives: 57732, 57734, 65868	57786	1
	Bearing		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	56743	1
6	Drives: 57732, 57734, 65868	59009	1
	CEMA Mount Plate		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	57765	1
7	Drives: 57732, 57734, 65868	57766	1
	Gearbox		
	Drive: 57725	58814	1
8	Drive: 57726	58839	1
	Drive: 57727	58853	1
	Drive: 57728	59435	1
	Drive: 57729	58893	1
	Drive: 57730	58921	1
	Drives: 57731, 57732	58935	1
	Drives: 57733, 57734	58958	1
	Drives: 65868	58968	1
8	CEMA Adapter		
	Drive: 57725	25203	1
	Drives: 57726, 57727	25209	1
	Drives: 57728, 57729	25215	1
	Drives: 57730, 57731, 57732	25220	1
	Drives: 57733, 57734, 65868	59245	1

#s	DESCRIPTION	PART #	QTY
9	Motor	varies	1
10	3/4 x 2 1/4" Carriage Bolt	31616	4
11	3/4" Nylon Locknut	10320	4
12	3/4 x 2 1/2" Carriage Bolt	50499	4
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733		
	1 x 3" Carriage Bolt	59247	4
13	Drives: 57732, 57734, 65868		
	3/4" Nylon Locknut	10320	4
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733		
14	1" Nylon Locknut	17204	4
	Drives: 57732, 57734, 65868		
	1/2 x 1 1/4" Bolt	10964	4
15	Drives: 57725, 57726		
	1/2 x 1 3/4" Bolt	10365	4
	Drives: 57727, 57728		
16	5/8 x 2" Bolt	12167	8
	Drives: 57729, 57730, 57731, 57732, 57733, 57734, 65868		
	1/2" Flatwasher	20181	4
17	Drives: 57725, 57726, 57727, 57728		
	5/8" Flatwasher	10285	8
	Drives: 57729, 57730, 57731, 57732, 57733, 57734, 65868		
18	1/2" Lockwasher	14490	4
	Drives: 57725, 57726, 57727, 57728		
	5/8" Lockwasher	15027	8
19	Drives: 57729, 57730, 57731, 57732, 57733, 57734, 65868		
	Sprocket Socket Head Cap Screw	c/w sprocket	4
	1/2 x 1 1/4" Carriage Bolt	34004	24
20	1/2" Nylon Locknut	10318	24
	Setscrew		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	59249	4
21	Drives: 57732, 57734, 65868	59250	4
	Key		
	Drives: 57725, 57726, 57727, 57728, 57729, 57730, 57731, 57733	63514	1
22	Drives: 57732, 57734, 65868	63515	1
	Key	c/w motor	1



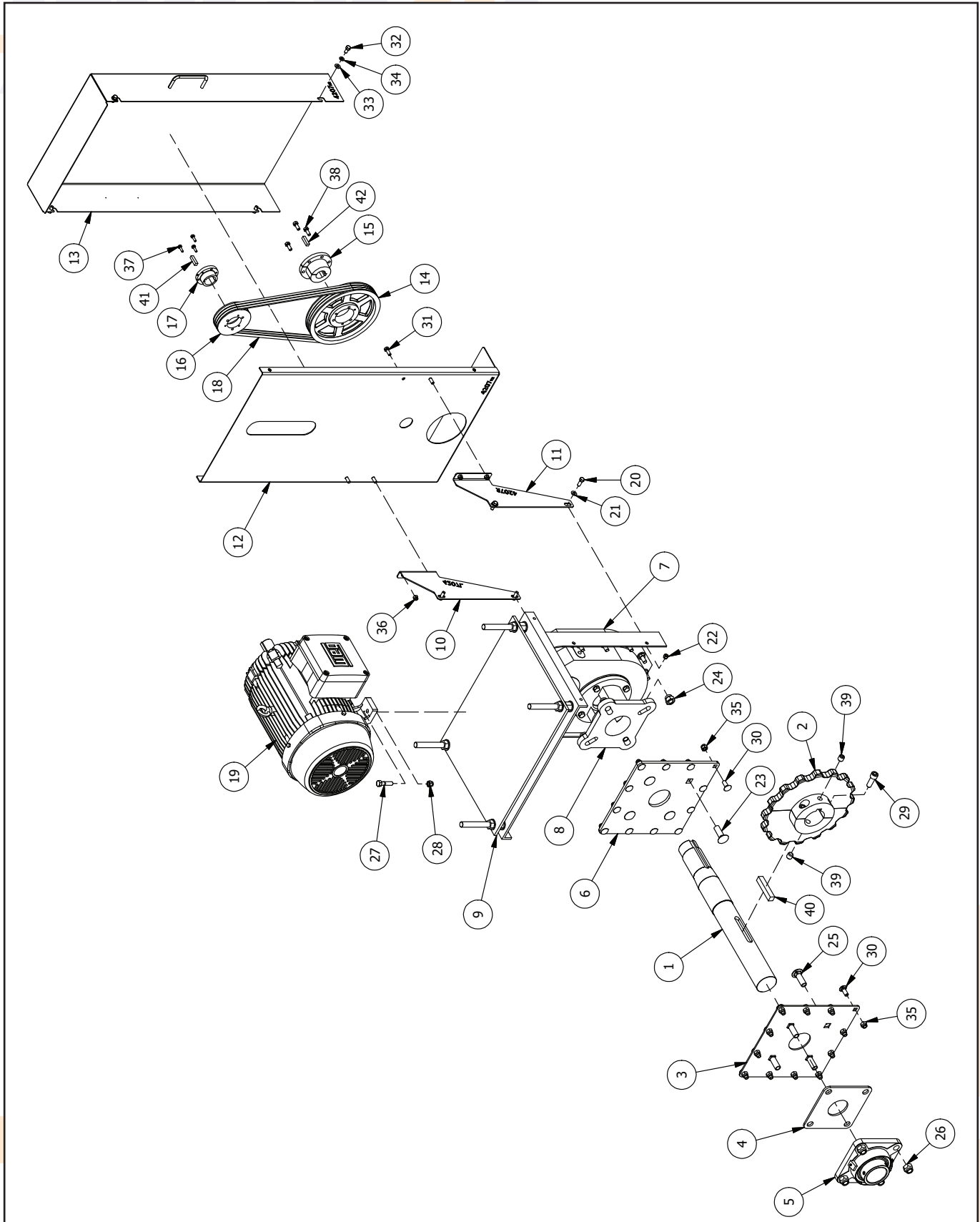
#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57735	57919	1
	Drives: 57736, 62846, 62847	57927	1
	Drives: 57737, 62848, 62849, 62850	57935	1
	Drives: 57738, 62851, 62852	57941	1
	Drives: 57739, 62853, 65869	57946	1
2	Sprocket	63348	1
3	Bearing Mount Plate	57780	1
4	Bearing Seal	57786	1
5	Bearing	59009	1
6	CEMA Mount Plate	57767	1
7	Gearbox		
	Drive: 57735	19700	1
	Drives: 57736, 62846, 62847	19702	1
	Drives: 57737, 62848, 62849, 62850	19704	1
	Drives: 57738, 62851, 62852	35996	1
	Drives: 57739, 62853, 65869	36892	1
8	CEMA Adapter		
	Drive: 57735	25203	1
	Drives: 57736, 62846, 62847	25209	1
	Drives: 57737, 62848, 62849, 62850	25215	1
	Drives: 57738, 62851, 62852	25220	1
	Drives: 57739, 62853, 65869	59245	1
9	Motor Mount Assembly		
	Drive: 57735	25204	1
	Drives: 57736, 62846, 62847	25210	1
	Drives: 57737, 62848, 62849, 62850	25216	1
	Drives: 57738, 62851, 62852	25221	1
	Drives: 57739, 62853, 65869	59246	1
10	Left Belt Guard Mount		
	Drive: 57735	22309	1
	Drives: 57736, 62846, 62847	22311	1
	Drives: 57737, 62848, 62849, 62850	22313	1
	Drives: 57738, 62851, 62852	22315	1
	Drives: 57739, 62853, 65869	57817	1
11	Right Belt Guard Mount		
	Drive: 57735	22310	1
	Drives: 57736, 62846, 62847	22312	1
	Drives: 57737, 62848, 62849, 62850	22314	1
	Drives: 57738, 62851, 62852	22316	1
	Drives: 57739, 62853, 65869	57818	1

#s	DESCRIPTION	PART #	QTY
12	Rear Belt Guard		
	Drive: 57735	57796	1
	Drives: 57736, 62846, 62847	57797	1
	Drives: 57737, 62848, 62849, 62850	22287	1
	Drives: 57738, 62851, 62852	22288	1
	Drives: 57739, 62853, 65869	57798	1
13	Front Belt Guard		
	Drive: 57735	57814	1
	Drives: 57736, 62846, 62847	57815	1
	Drives: 57737, 62848, 62849, 62850	23897	1
	Drives: 57738, 62851, 62852	23898	1
	Drives: 57739, 62853, 65869	57816	1
14	Pulley	see next page	
15	Pulley Hub	see next page	
16	Motor Pulley	see next page	
17	Motor Pulley Hub	see next page	
18	Belt	see next page	
19	Motor	varies	1
20	3/8 x 1 1/4" Bolt	10311	4
	Drives: 57735, 57737, 62848, 62849, 62850		
	7/16 x 1 1/4" Bolt	23519	4
	Drives: 57736, 62846, 62847		
	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57738, 57739, 62851, 62852, 62853, 65869		
21	3/8" Flatwasher	10275	4
	Drives: 57735, 57737, 62848, 62849, 62850		
	7/16" Flatwasher	19756	4
	Drives: 57736, 62846, 62847		
	1/2" Flatwasher	10297	4
	Drives: 57738, 57739, 62851, 62852, 62853, 65869		
22	3/8" Nylon Locknut	10274	4
	Drives: 57735, 57737, 62848, 62849, 62850		
	7/16" Nylon Locknut	15779	4
	Drives: 57736, 62846, 62847		
	1/2" Nylon Locknut	10318	4
	Drives: 57738, 57739, 62851, 62852, 62853, 65869		
23	3/4 x 2 1/4" Carriage Bolt	31616	4
24	3/4" Nylon Locknut	10320	4

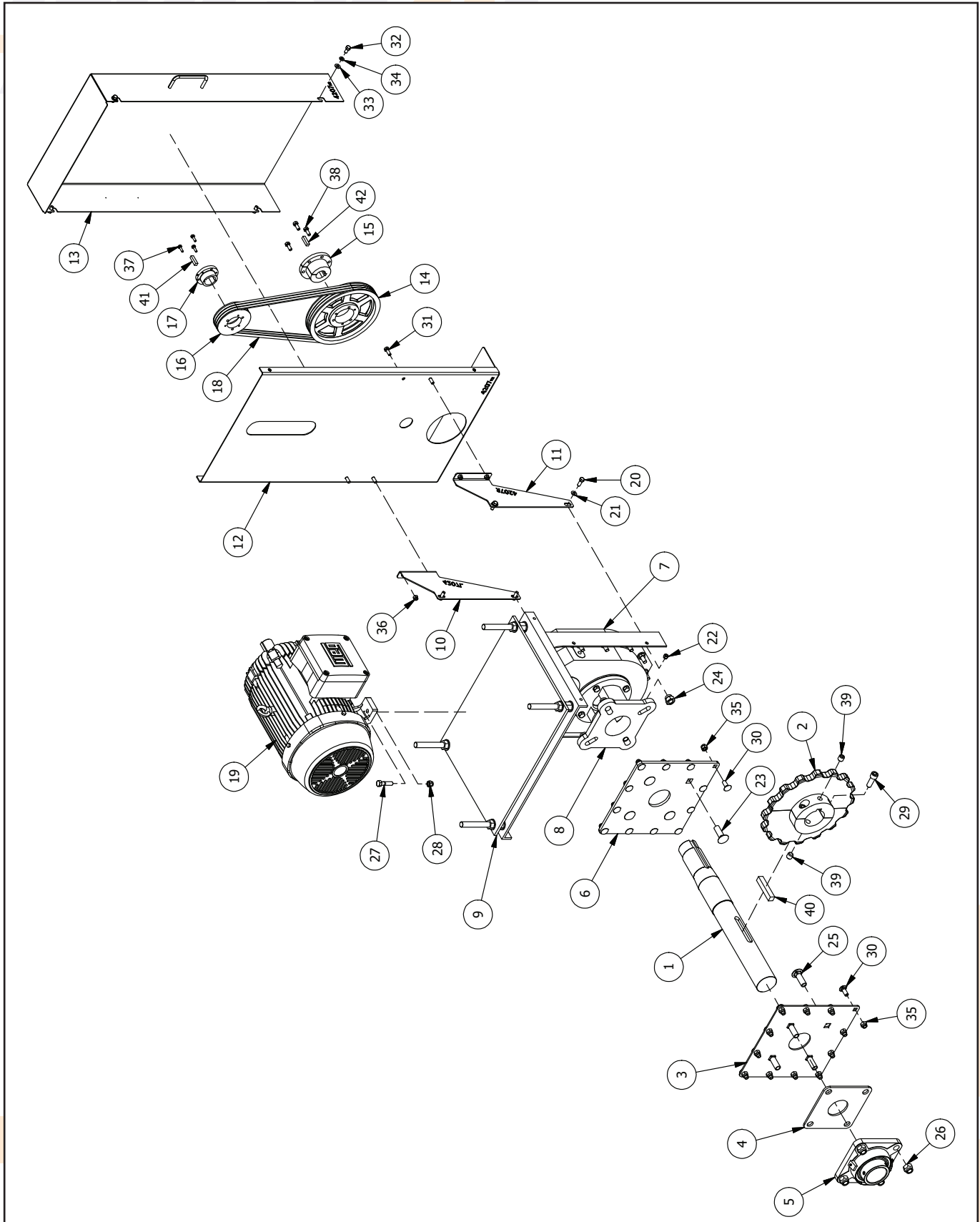


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#s	DESCRIPTION	PART #	QTY
25	1 x 3" Carriage Bolt	59247	4
26	1" Nylon Locknut	33178	4
	1/2 x 2 1/2" Bolt	10361	4
	Drives: 57735, 57736, 57737, 62846, 62847, 62848		
27	5/8 x 2 1/2" Bolt	15047	4
	Drives: 57738, 62849, 62850		
	3/4 x 3" Bolt	18943	4
	Drives: 57739, 62851, 62852, 62853, 65869		
	1/2" Nylon Locknut	10318	4
	Drives: 57735, 57736, 57737, 62846, 62847, 62848		
28	5/8" Nylon Locknut	10313	4
	Drives: 57738, 62849, 62850		
	3/4" Nylon Locknut	10320	4
	Drives: 57739, 62851, 62852, 62853, 65869		
29	Sprocket Socket Head Cap Screw	c/w sprocket	4
30	1/2 x 1 1/4" Carriage Bolt	34004	24
31	3/8 x 1" Bolt	10277	4
32	3/8 x 3/4" Bolt	10369	4
33	3/8" Flatwasher SM OD	10275	4
34	3/8" Lockwasher	10276	4
35	1/2" Nylon Locknut	10318	24
36	3/8" Nylon Locknut	10274	4
37	Motor Hub Bolt	c/w motor hub	n/a
38	Hub Bolt	c/w hub	n/a
39	Setscrew	59250	4
40	Key	63515	1
41	Motor Hub Key	c/w motor hub	1
42	Hub Key	c/w hub	1

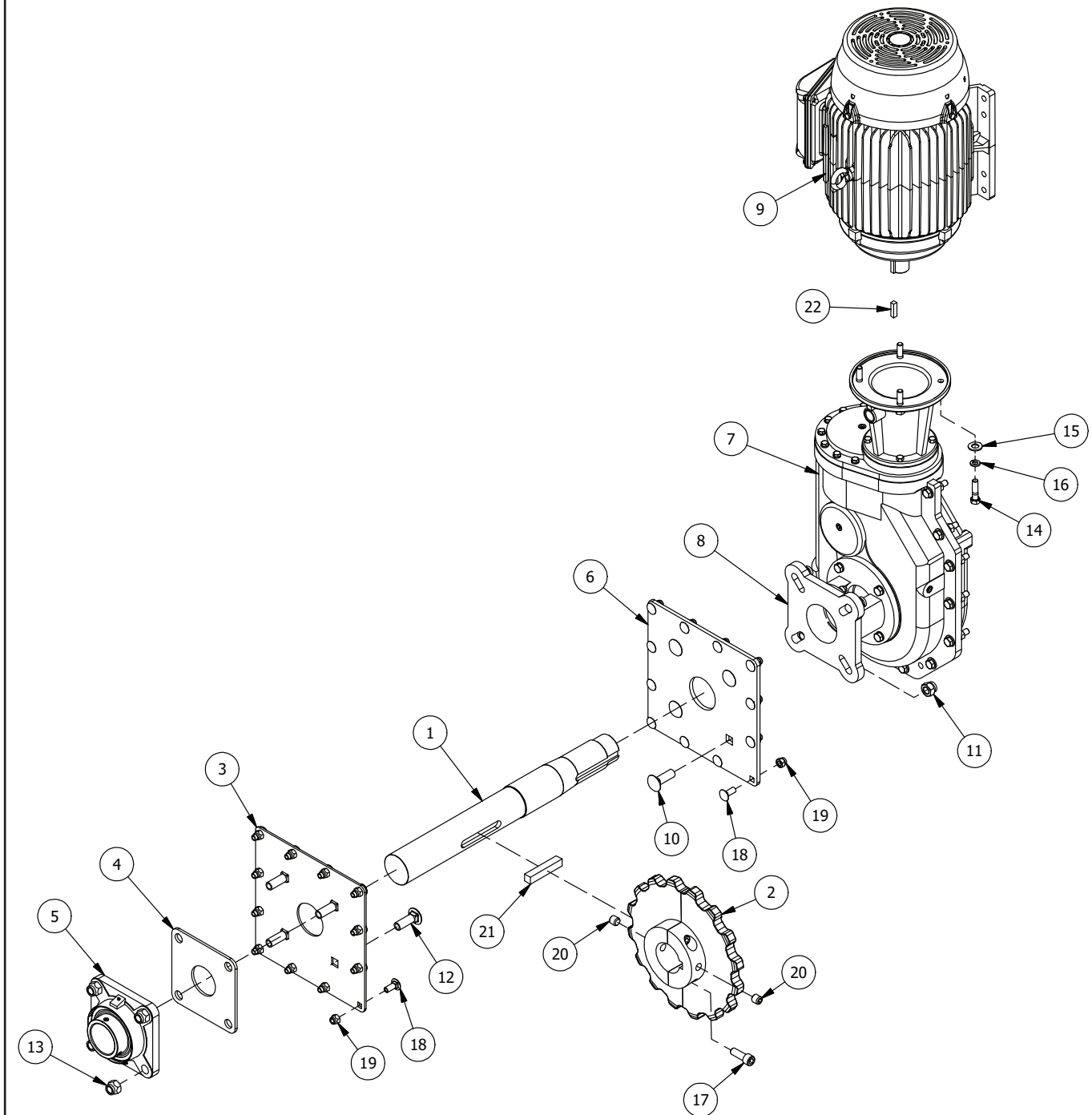


Drive PART #	Item 14 - Pulley			Item 15 - Hub			Item 16 - Motor Pulley			Item 17 - Motor Hub			Item 18 - Belts		
	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY	SIZE	PART #	QTY
57735	5V802	36073	1	SK138	13833	1	5V592	47175	1	SDS158	13839	1	5VX660	36082	2
57736	5V802	36073	1	SK1716	17938	1	5V592	47175	1	SDS158	13839	1	5VX730	13867	2
57737	5V802	36073	1	SK158	13840	1	5V592	47175	1	SDS178	17924	1	5VX670	36083	2
57738	5V1322	19741	1	SF2316	18811	1	5V9752	20455	1	SK218	13842	1	5VX860	62965	2
57739	5V1323	36059	1	E2716	17917	1	5V9753	41097	1	SF238	17928	1	5VX1000	62960	3
62846	5V802	36073	1	SK1716	17938	1	5V592	47175	1	SDS178	17924	1	5VX730	13867	2
62847	5V803	36074	1	SF1716	20457	1	5V593	36070	1	SDS178	17924	1	5VX730	13867	3
62848	5V803	36074	1	SF158	60884	1	5V593	36070	1	SDS178	17924	1	5VX670	36083	3
62849	5V1322	19741	1	SF158	60884	1	5V9752	20455	1	SK218	13842	1	5VX830	36085	2
62850	5V1322	19741	1	SF158	60884	1	5V9752	20455	1	SK218	13842	1	5VX830	36085	2
62851	5V1323	36059	1	E2316	62971	1	5V9753	41097	1	SF238	17928	1	5VX880	60883	3
62852	5V1323	36059	1	E2316	62971	1	5V9753	41097	1	SF238	17928	1	5VX880	60883	3
62853	5V1323	36059	1	E2716	17917	1	5V9753	41097	1	SF238	17928	1	5VX1000	62960	3
65869	5V1324	66232	1	E2716	17917	1	5V9754	62959	1	E278	17918	1	5VX1000	62960	4

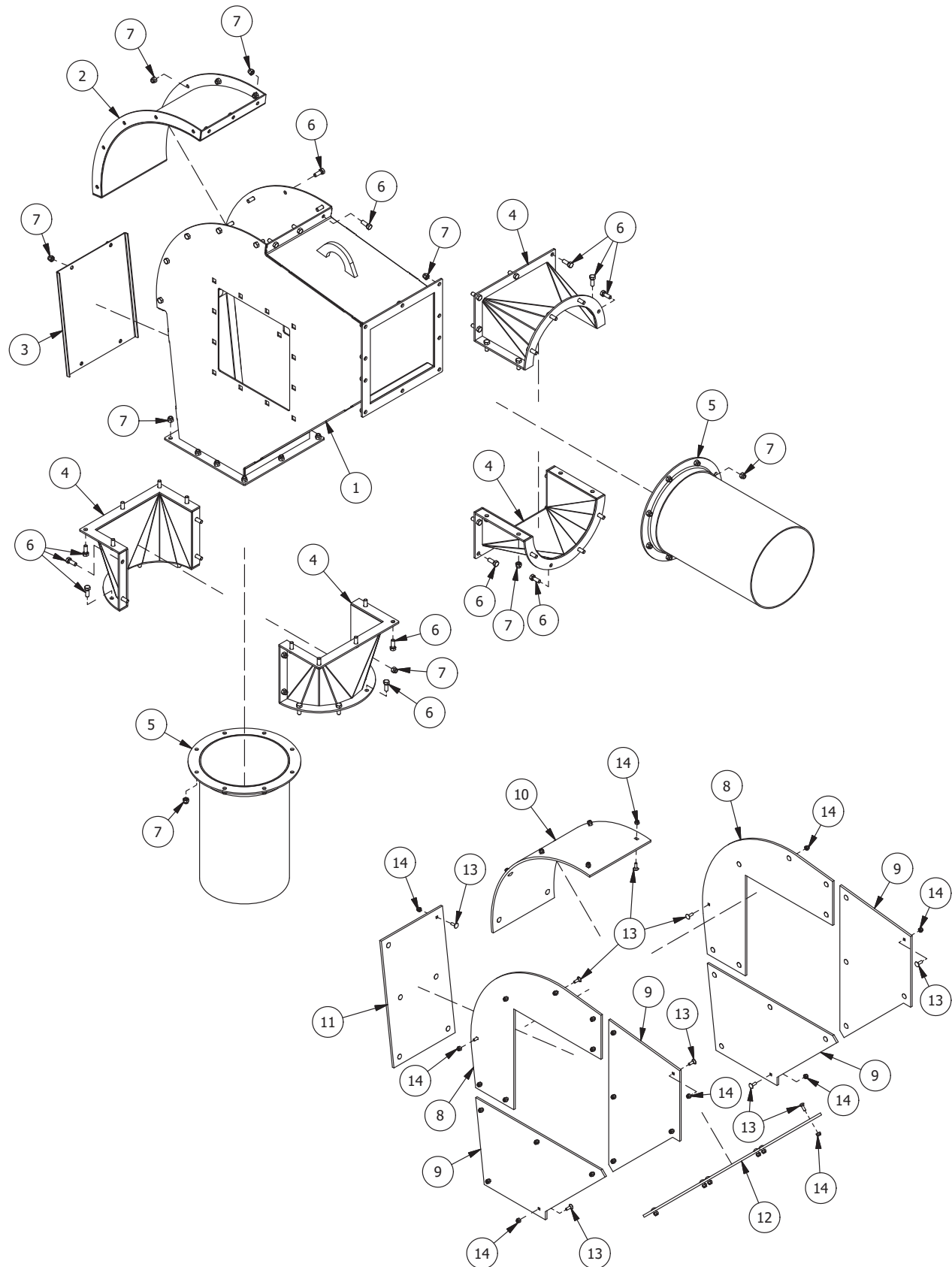


#s	DESCRIPTION	PART #	QTY
1	Shaft		
	Drive: 57740	57919	1
	Drives: 57741, 57742	57927	1
	Drives: 57743, 57744	57935	1
	Drives: 57745, 57746	57941	1
	Drive: 57747, 65870	57946	1
2	Sprocket	63348	1
3	Bearing Mount Plate	57780	1
4	Bearing Seal	57786	1
5	Bearing	59909	1
6	CEMA Mount Plate	57767	1
7	Gearbox		
	Drive: 57740	58814	1
	Drive: 57741	58839	1
	Drive: 57742	58853	1
	Drive: 57743	59435	1
	Drive: 57744	58893	1
	Drive: 57745	58921	1
	Drive: 57746	58935	1
	Drive: 57747	58958	1
	Drive: 65870	58968	1
8	CEMA Adapter		
	Drive: 57740	25203	1
	Drives: 57741, 57742	25209	1
	Drives: 57743, 57744	25215	1
	Drives: 57745, 57746	25220	1
	Drive: 57747, 65870	59245	1

#s	DESCRIPTION	PART #	QTY
9	Motor	varies	1
10	3/4 x 2 1/4" Carriage Bolt	31616	4
11	3/4" Nylon Locknut	10320	4
12	1 x 3" Carriage Bolt	59247	4
13	1" Nylon Locknut	17204	4
14	1/2 x 1 1/4" Bolt	10964	4
	Drives: 57740, 57741		
	1/2 x 1 3/4" Bolt	10365	4
	Drives: 57742, 57743		
	5/8 x 2" Bolt	12167	8
	Drives: 57744, 57745, 57746, 57747, 65870		
15	1/2" Flatwasher	20181	4
	Drives: 57740, 57741, 57742, 57743		
	5/8" Flatwasher	10285	8
	Drives: 57744, 57745, 57746, 57747, 65870		
16	1/2" Lockwasher	14490	4
	Drives: 57740, 57741, 57742, 57743		
	5/8" Lockwasher	15027	8
	Drives: 57744, 57745, 57746, 57747, 65870		
17	Sprocket Socket Head Cap Screw	c/w sprocket	4
18	1/2 x 1 1/4" Carriage Bolt	34004	24
19	1/2" Nylon Locknut	10318	24
20	Setscrew	59250	4
21	Key	63515	1
22	Key	c/w motor	1

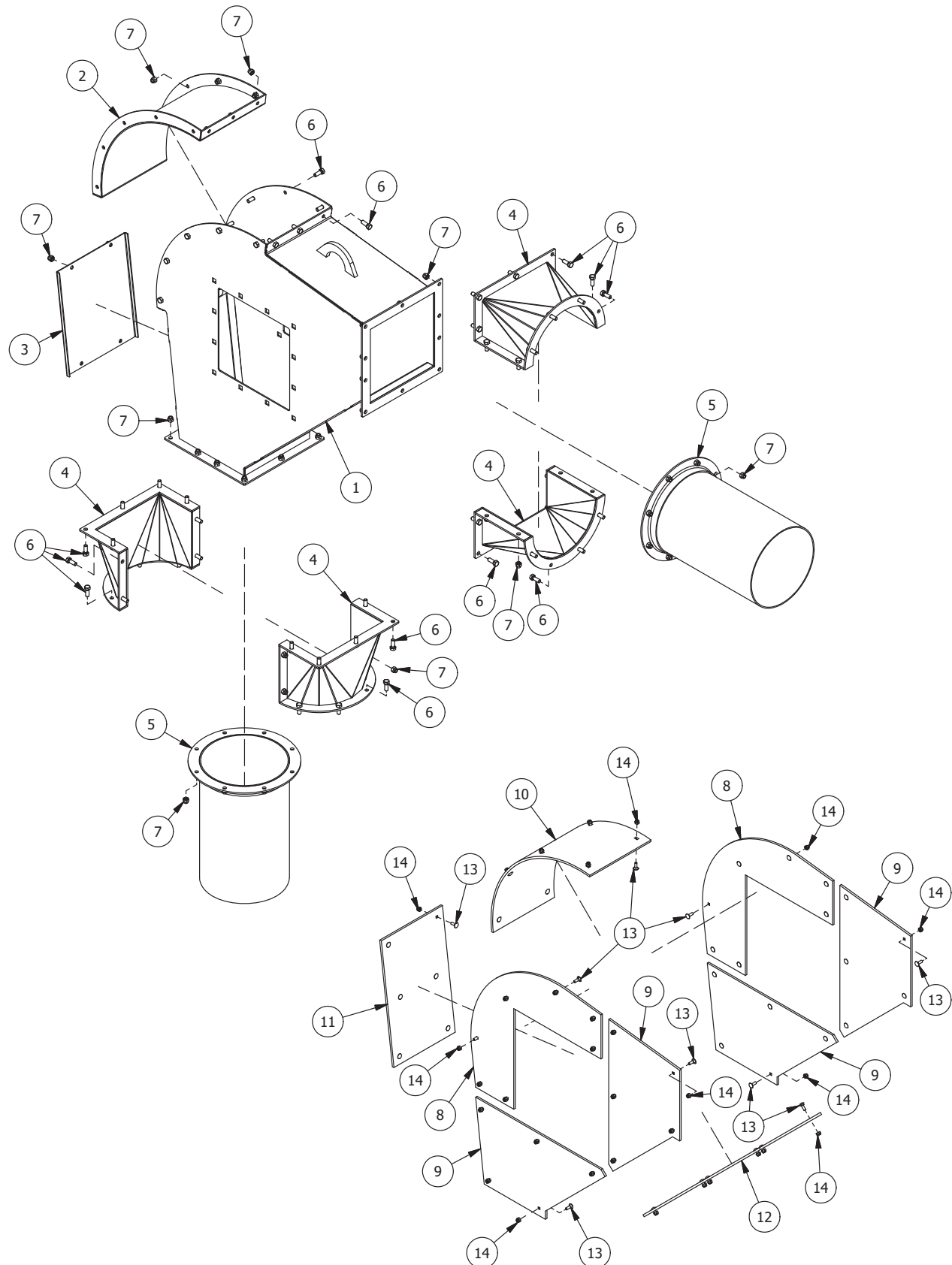


#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Corner Body									
1	Models: 12 ga. No Liners	58716	1	58717	1	-		-	
	Models: 10 ga. No Liners	-		58718	1	58719	1	58721	1
	Models: 3/16" No Liners	-		-		58720	1	58722	1
	Models: 12 ga. With Liners	58723	1	58724	1	-		-	
	Models: 10 ga. With Liners	-		58725	1	58726	1	58728	1
	Models: 3/16" With Liners	-		-		58727	1	58729	1
Curved Wall									
2	Models: 12 ga. No Liners	57580	1	57581	1	-		-	
	Models: 10 ga. No Liners	-		57582	1	57583	1	57585	1
	Models: 3/16" No Liners	-		-		57584	1	57586	1
	Models: 12 ga. With Liners	57594	1	57595	1	-		-	
	Models: 10 ga. With Liners	-		57596	1	57597	1	57599	1
	Models: 3/16" With Liners	-		-		57598	1	57600	1
3	Inspection Cover	57638	1	57639	1	57640	1	57641	1
4	Half Transition	57505	4	57506	4	57507	4	57508	4
Connection Pipe									
5	Models: 12 ga.	57519	2	57521	2	-		-	
	Models: 10 ga.	57520	2	57522	2	57523	2	57524	2
	Models: 3/16"	-		-		57523	2	57524	2
6	3/8 x 1" Bolt	10277	52	10277	58	10277	60	10277	74
7	3/8" Nylon Locknut	10274	56	10274	62	10274	64	10274	78

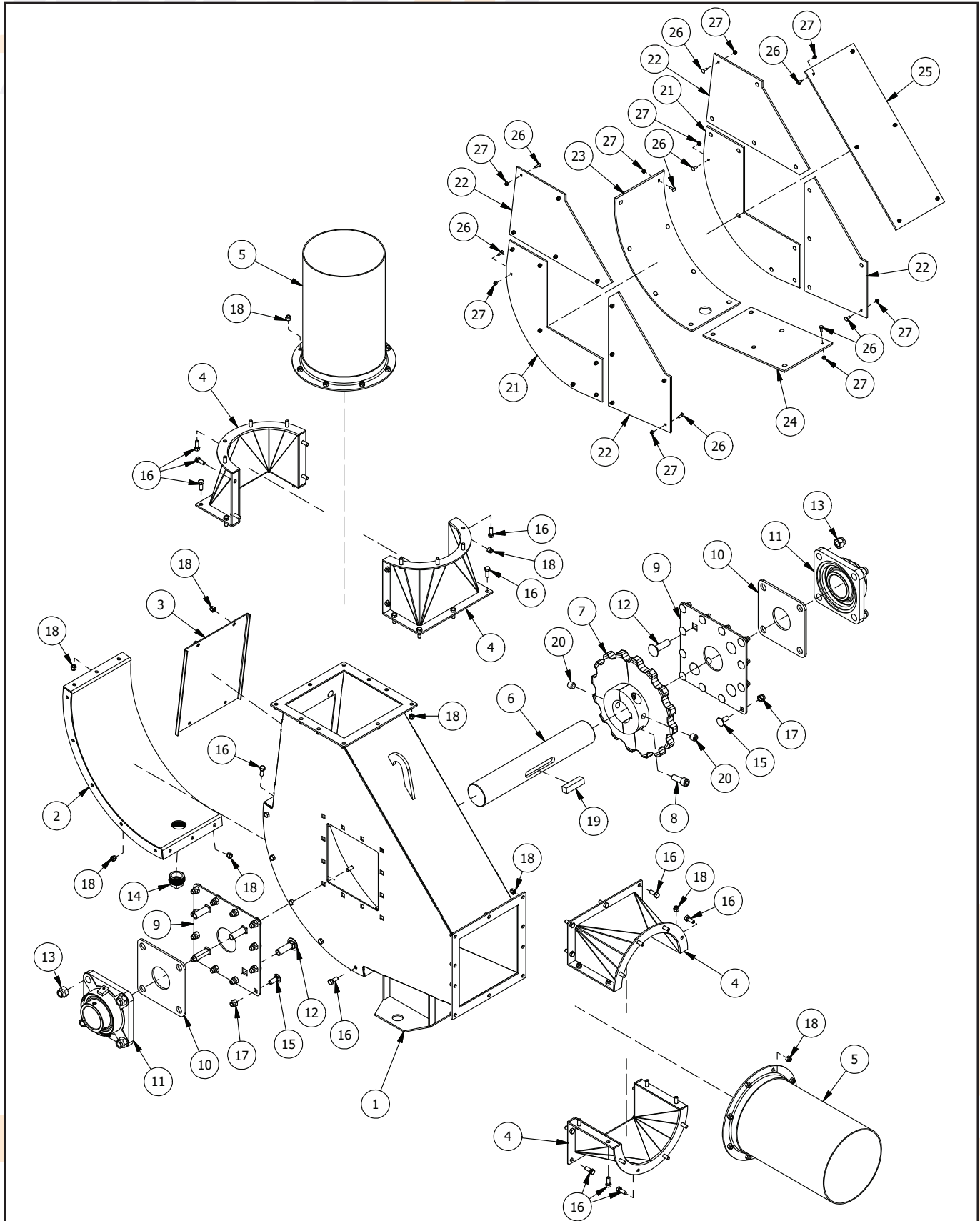


Liners (optional)

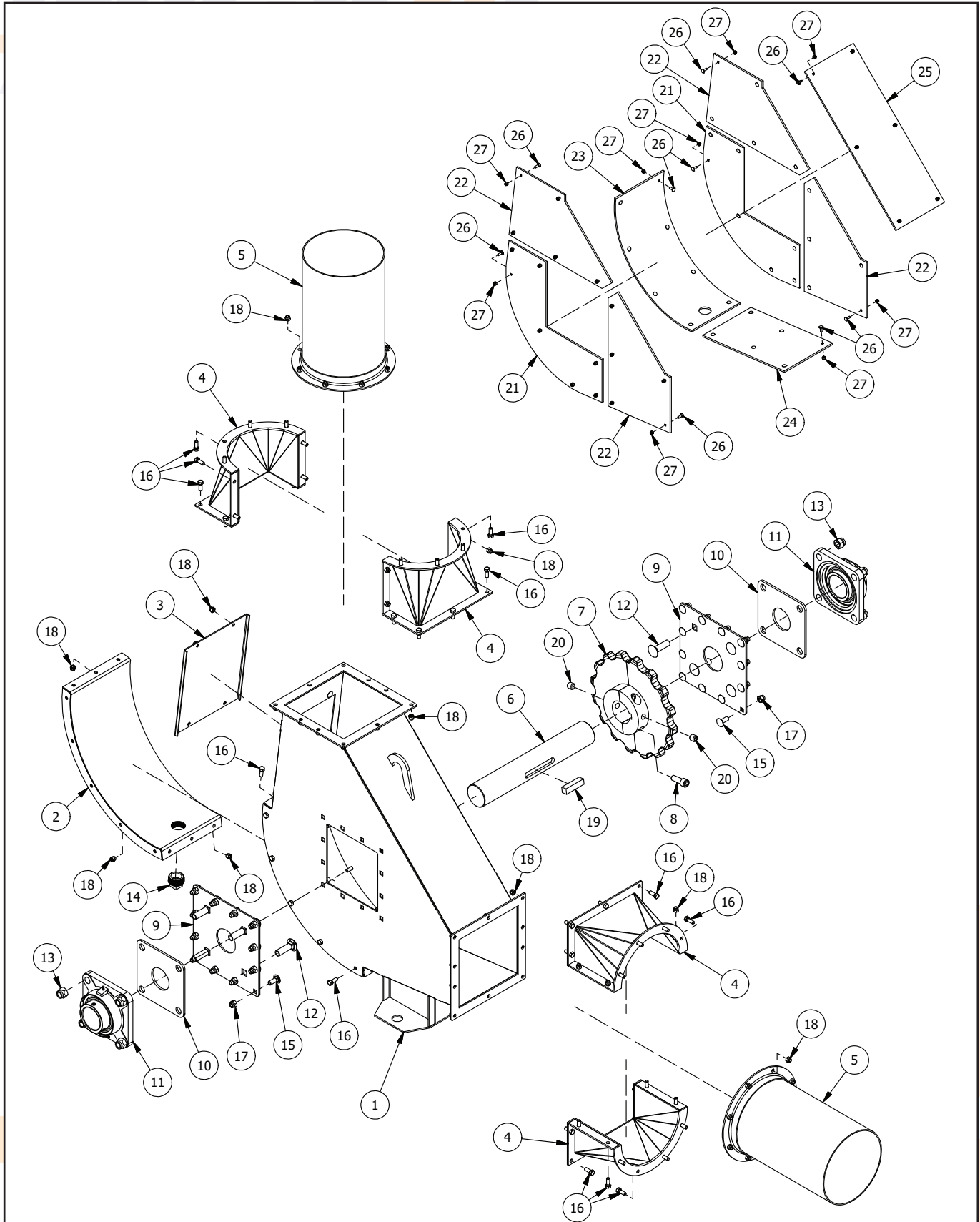
#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Curved Side Liner									
8	1/4" UHMW	58429	2	58434	2	58439	2	58444	2
	3/16" AR400	58433	2	58438	2	58443	2	58448	2
	3/16" AR200	58431	2	58436	2	58441	2	58446	2
	10 ga. AR400	58432	2	58437	2	58442	2	58447	2
	10 ga. AR200	58430	2	58435	2	58440	2	58445	2
End Side Liner									
9	1/4" UHMW	58449	4	58454	4	58459	4	58464	4
	3/16" AR400	58453	4	58458	4	58463	4	58468	4
	3/16" AR200	58451	4	58456	4	58461	4	58466	4
	10 ga. AR400	58452	4	58457	4	58462	4	58467	4
	10 ga. AR200	58450	4	58455	4	58460	4	58465	4
Curved Liner									
10	1/4" UHMW	58549	1	58554	1	58559	1	58564	1
	3/16" AR400	58553	1	58558	1	58563	1	58568	1
	3/16" AR200	58551	1	58556	1	58561	1	58566	1
	10 ga. AR400	58552	1	58557	1	58562	1	58567	1
	10 ga. AR200	58550	1	58555	1	58560	1	58565	1
End Liner									
11	1/4" UHMW	58569	1	58574	1	58579	1	58584	1
	3/16" AR400	58573	1	58578	1	58583	1	58588	1
	3/16" AR200	58571	1	58576	1	58581	1	58586	1
	10 ga. AR400	58572	1	58577	1	58582	1	58587	1
	10 ga. AR200	58570	1	58575	1	58580	1	58585	1
Angled Liner									
12	1/4" UHMW	58589	1	58594	1	58599	1	58604	1
	3/16" AR400	58593	1	58598	1	58603	1	58608	1
	3/16" AR200	58591	1	58596	1	58601	1	58606	1
	10 ga. AR400	58592	1	58597	1	58602	1	58607	1
	10 ga. AR200	58590	1	58595	1	58600	1	58605	1
13	1/4 x 3/4" Carriage Bolt	35998	50	35998	50	35998	54	35998	54
14	1/4" Nylon Locknut	11341	50	11341	50	11341	54	11341	54



#s	DESCRIPTION	6" - 81X	QTY	8" - 81XHH	QTY	10" - 81XHH	QTY	10" - WH124	QTY	12" - 81XHH	QTY	12" - WH124	QTY
Corner Body													
	Models: 12 ga. No Liners	57969	1	57970	1	-	-	-	-	-	-	-	-
	Models: 10 ga. No Liners	-	-	57971	1	57972	1	57972	1	57974	1	57974	1
1	Models: 3/16" No Liners	-	-	-	-	57973	1	57973	1	57975	1	57975	1
	Models: 12 ga. With Liners	57976	1	57977	1	-	-	-	-	-	-	-	-
	Models: 10 ga. With Liners	-	-	57978	1	57979	1	57979	1	57981	1	57981	1
	Models: 3/16" With Liners	-	-	-	-	57980	1	57980	1	57982	1	57982	1
Curved Wall													
	Models: 12 ga. No Liners	57573	1	57574	1	-	-	-	-	-	-	-	-
	Models: 10 ga. No Liners	-	-	57575	1	57576	1	57576	1	57578	1	57578	1
2	Models: 3/16" No Liners	-	-	-	-	57577	1	57577	1	57579	1	57579	1
	Models: 12 ga. With Liners	57587	1	57588	1	-	-	-	-	-	-	-	-
	Models: 10 ga. With Liners	-	-	57589	1	57590	1	57590	1	57592	1	57592	1
	Models: 3/16" With Liners	-	-	-	-	57591	1	57591	1	57593	1	57593	1
3	Inspection Cover	57638	1	57639	1	57640	1	57640	1	57641	1	57641	1
4	Half Transition	57505	4	57506	4	57507	4	57507	4	57508	4	57508	4
Connection Pipe													
	Models: 12 ga.	57519	2	57521	2	-	-	-	-	-	-	-	-
5	Models: 10 ga.	57520	2	57522	2	57523	2	57523	2	57524	2	57524	2
	Models: 3/16"	-	-	-	-	57523	2	57523	2	57524	2	57524	2
6	Shaft	58006	1	58007	1	58008	1	58009	1	58010	1	58011	1
7	Sprocket	63317	1	63323	1	63330	1	63336	1	63341	1	63348	1
8	Sprocket Socket Head Bolt	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4
9	Bearing Mount Plate	57999	2	58000	2	58002	2	58003	2	58004	2	58005	2
10	Bearing Seal	57781	2	57782	2	57784	2	57785	2	57785	2	57786	2
11	Bearing	11068	2	13693	2	24088	2	56743	2	56743	2	59009	2

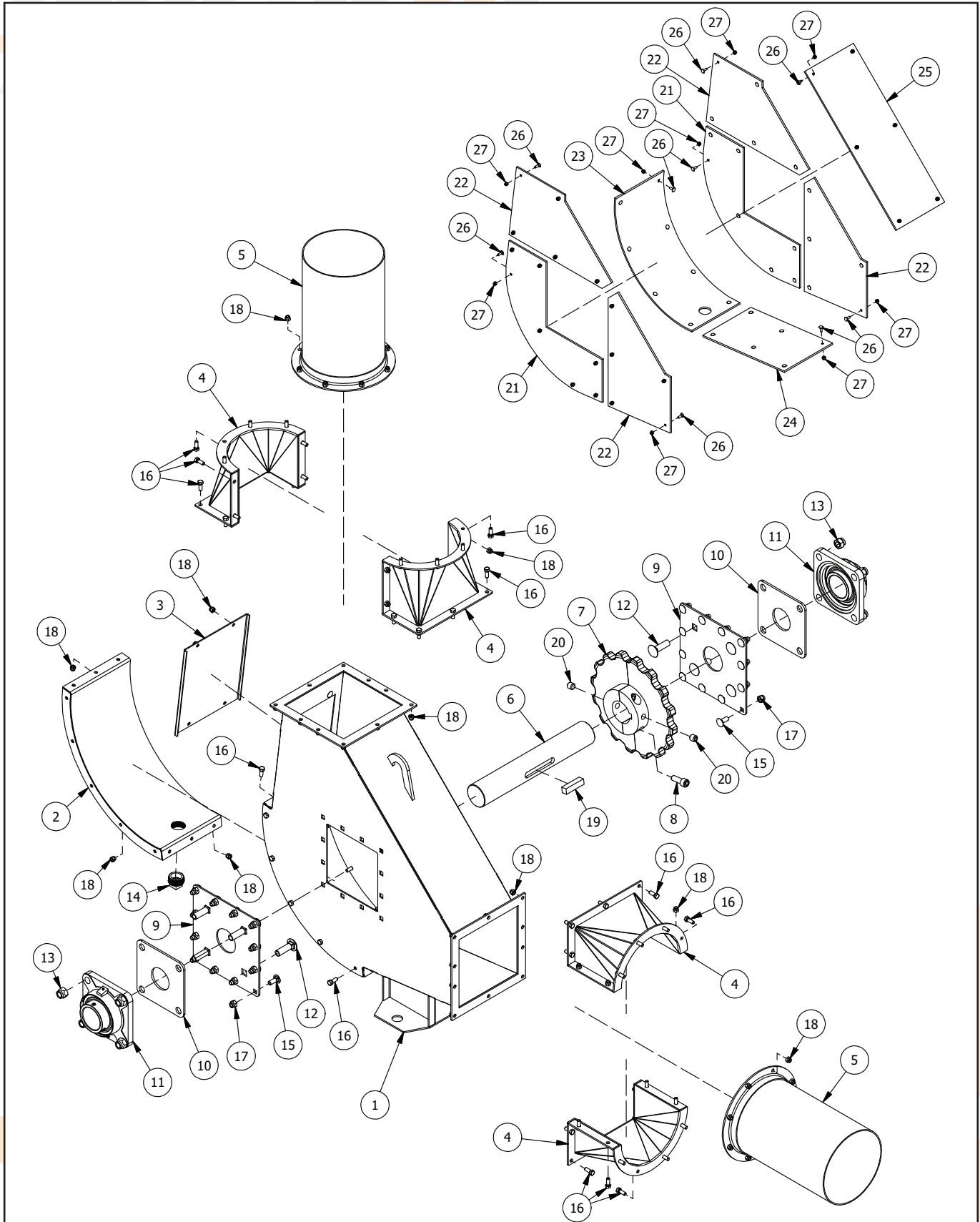


#s	DESCRIPTION	6" - 81X	QTY	8" - 81XHH	QTY	10" - 81XHH	QTY	10" - WH124	QTY	12" - 81XHH	QTY	12" - WH124	QTY
Bearing Carriage Bolt													
12	1 x 3" Carriage Bolt	-	-	-	-	-	-	-	-	-	-	59247	8
	3/4 x 2 1/2" Carriage Bolt	-	-	-	50499	8	50499	8	50499	8	50499	-	-
	1/2 x 1 3/4" Carriage Bolt	31614	8	31614	8	-	-	-	-	-	-	-	-
Bearing Nylon Locknut													
13	1" Nylon Locknut	-	-	-	-	-	-	-	-	-	-	17204	8
	3/4" Nylon Locknut	-	-	-	10320	8	10320	8	10320	8	10320	-	-
	1/2" Nylon Locknut	10318	8	10318	8	-	-	-	-	-	-	-	-
14	Drain Plug	58023	1	58023	1	58023	1	58023	1	58023	1	58023	1
15	1/2 x 1 1/4" Carriage Bolt	34004	16	34004	16	34004	24	34004	24	34004	24	34004	24
16	3/8 x 1" Bolt	10277	52	10277	58	10277	60	10277	60	10277	74	10277	74
17	1/2" Nylon Locknut	10318	16	10318	16	10318	24	10318	24	10318	24	10318	24
18	3/8" Nylon Locknut	10274	56	10274	62	10274	64	10274	64	10274	78	10274	78
19	Key	63482	1	63483	1	63485	1	63514	1	63514	1	63515	1
20	Setscrew	23716	4	35980	4	35982	4	59249	4	59249	4	59250	4



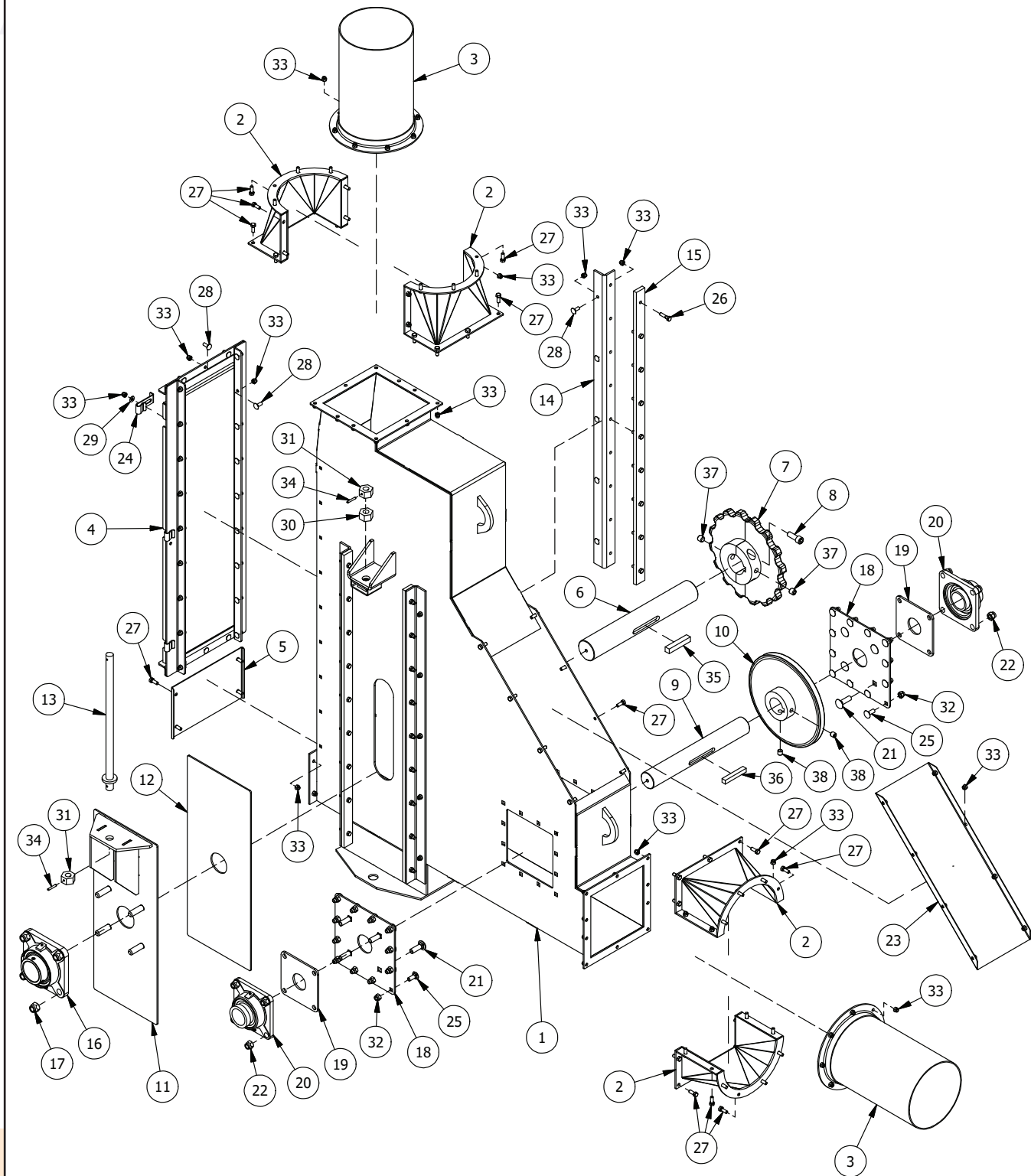
Liners (optional)

#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Curved Side Liner									
21	1/4" UHMW	58389	2	58394	2	58399	2	58404	2
	3/16" AR400	58393	2	58398	2	58403	2	58408	2
	3/16" AR200	58391	2	58396	2	58401	2	58406	2
	10 ga. AR400	58392	2	58397	2	58402	2	58407	2
	10 ga. AR200	58390	2	58395	2	58400	2	58405	2
End Side Liner									
22	1/4" UHMW	58409	4	58414	4	58419	4	58424	4
	3/16" AR400	58413	4	58418	4	58423	4	58428	4
	3/16" AR200	58411	4	58416	4	58421	4	58426	4
	10 ga. AR400	58412	4	58417	4	58422	4	58427	4
	10 ga. AR200	58410	4	58415	4	58420	4	58425	4
Curved Liner									
23	1/4" UHMW	58529	1	58534	1	58539	1	58544	1
	3/16" AR400	58533	1	58538	1	58543	1	58548	1
	3/16" AR200	58531	1	58536	1	58541	1	58546	1
	10 ga. AR400	58532	1	58537	1	58542	1	58547	1
	10 ga. AR200	58530	1	58535	1	58540	1	58545	1
End Liner									
24	1/4" UHMW	58569	1	58574	1	58579	1	58584	1
	3/16" AR400	58573	1	58578	1	58583	1	58588	1
	3/16" AR200	58571	1	58576	1	58581	1	58586	1
	10 ga. AR400	58572	1	58577	1	58582	1	58587	1
	10 ga. AR200	58570	1	58575	1	58580	1	58585	1
Angled Liner									
25	1/4" UHMW	58589	1	58594	1	58599	1	58604	1
	3/16" AR400	58593	1	58598	1	58603	1	58608	1
	3/16" AR200	58591	1	58596	1	58601	1	58606	1
	10 ga. AR400	58592	1	58597	1	58602	1	58607	1
	10 ga. AR200	58590	1	58595	1	58600	1	58605	1
26	1/4 x 3/4" Carriage Bolt	35998	50	35998	50	35998	54	35998	54
27	1/4" Nylon Locknut	11341	50	11341	50	11341	54	11341	54

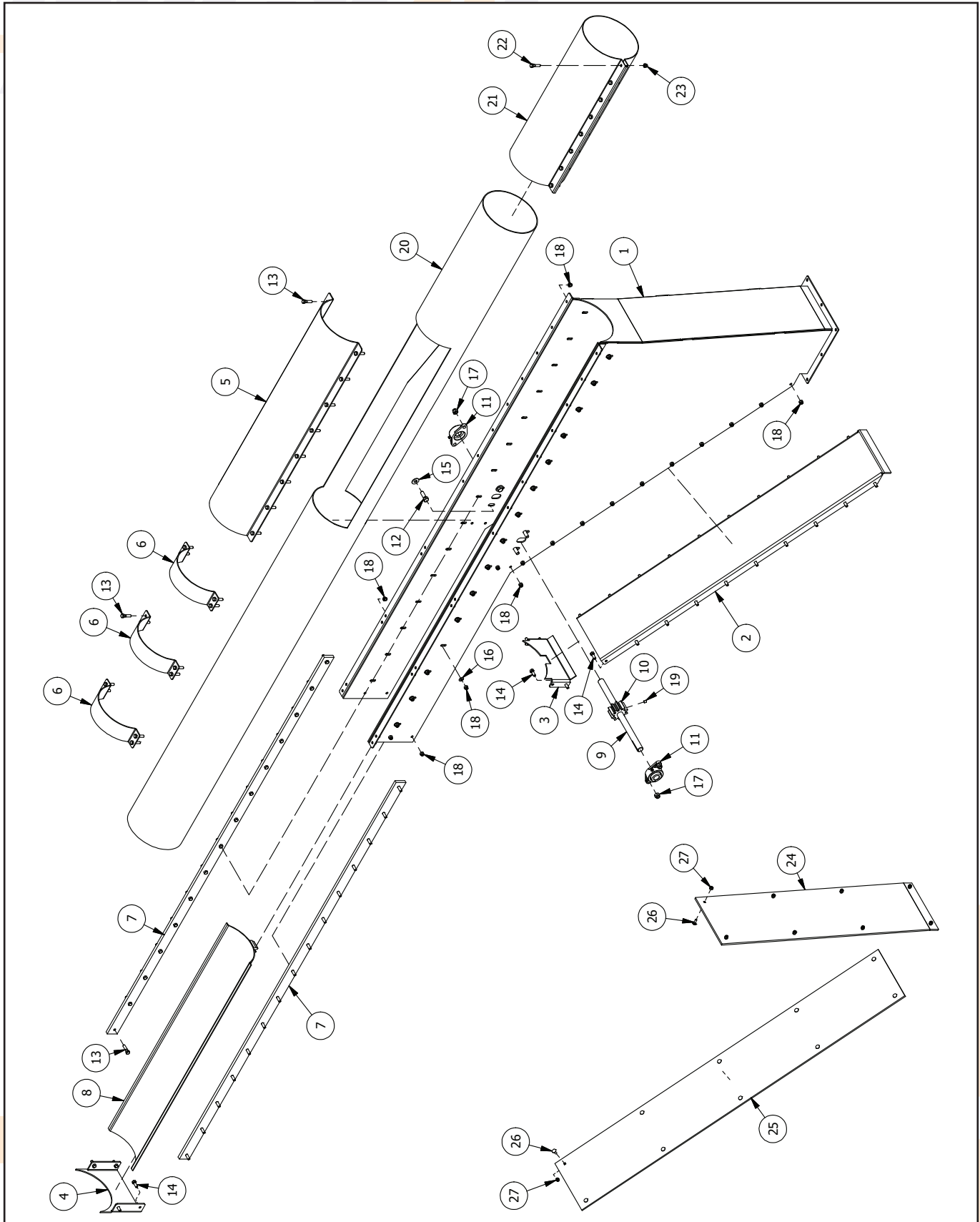


#s	DESCRIPTION	6" - 81X	QTY	8" - 81XHH	QTY	10" - 81XHH	QTY	10" - WH124	QTY	12" - 81XHH	QTY	12" - WH124	QTY
1	Corner Body	58030	1	58031	1	58032	1	58032	1	58033	1	58033	1
2	Half Transition	57505	4	57506	4	57507	4	57507	4	57508	4	57508	4
3	Connection Pipe	57520	2	57522	2	57523	2	57523	2	57524	2	57524	2
4	Service Door	58125	1	58126	1	58127	1	58127	1	58128	1	58128	1
5	Cleanout Panel	58117	1	58118	1	58119	1	58119	1	58120	1	58120	1
6	Shaft	58012	1	58013	1	58014	1	58015	1	58016	1	58017	1
7	Sprocket	63317	1	63323	1	63330	1	63336	1	63341	1	63348	1
8	Sprocket Socket Head Bolt	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4	c/w sprocket	4
9	Idler Shaft	58018	1	58019	1	58020	1	58020	1	58021	1	58022	1
10	Idler Sprocket	57851	1	57851	1	57852	1	57853	1	57852	1	57854	1
11	Tensioner Weldment	58077	2	58078	2	58079	2	58080	2	58081	2	58082	2
12	Tensioner Seal	58089	2	58090	2	58091	2	58092	2	58093	2	58094	2
13	Tensioner Threaded Rod	58108	2	58109	2	58110	2	58110	2	58111	2	58111	2
14	Tensioner Slide Angle	58074	4	58074	4	58075	4	58075	4	58076	4	58076	4
15	Tensioner Slide Plastic	58105	4	58105	4	58106	4	58106	4	58107	4	58107	4
16	Bearing	11068	2	13693	2	24088	2	56743	2	56743	2	59009	2
Bearing Nylon Locknut													
1" Nylon Locknut													
17	3/4" Nylon Locknut	-	-	-	-	10320	8	10320	8	10320	8	-	-
1/2" Nylon Locknut													
18	Bearing Mount Plate	10318	8	10318	8	-	-	-	-	-	-	-	-
19	Bearing Seal	57999	2	57999	2	58001	2	58001	2	58001	2	58002	2
20	Idler Bearing	57781	2	57781	2	57783	2	57783	2	57783	2	57784	2
Idler Bearing Carriage Bolt													
3/4 x 2 1/2" Carriage Bolt													
21	5/8 x 2" Carriage Bolt	-	-	-	-	34349	8	34349	8	34349	8	-	-
1/2 x 1 3/4" Carriage Bolt													
		31614	8	31614	8	-	-	-	-	-	-	-	-

#s	DESCRIPTION	6" - 81X	QTY	8" - 81XHH	QTY	10" - 81XHH	QTY	10" - WH124	QTY	12" - 81XHH	QTY	12" - WH124	QTY
Idle Bearing Nylon Locknut													
22	3/4" Nylon Locknut	-	-	-	-	-	-	-	-	-	-	10320	8
	5/8" Nylon Locknut	-	-	-	-	10313	8	10313	8	10313	8	-	-
	1/2" Nylon Locknut	10318	8	10318	8	-	-	-	-	-	-	-	-
23	Service Panel	58121	1	58122	1	58123	1	58123	1	58124	1	58124	1
24	Service Door Latch	16154	3	16154	3	16154	3	16154	3	16154	3	16154	3
25	1/2 x 1 1/4" Carriage Bolt	34004	16	34004	16	34004	24	34004	24	34004	24	34004	24
26	3/8 x 1 1/2" Hex Bolt	10293	28	10293	28	10293	36	10293	36	10293	40	10293	40
27	3/8 x 1" Hex Bolt	10277	52	10277	56	10277	56	10277	56	10277	68	10277	68
28	3/8 x 1" Carriage Bolt	24086	38	24086	38	24086	44	24086	44	24086	48	24086	48
29	3/8" Flatwasher SM OD	10275	3	10275	3	10275	3	10275	3	10275	3	10275	3
30	ACME Hex Nut	16892	2	16892	2	58116	2	58116	2	58116	2	58116	2
31	ACME Hex Nut Holed	58630	4	58630	4	58629	4	58629	4	58629	4	58629	4
32	1/2" Nylon Locknut	10318	16	10318	16	10318	24	10318	24	10318	24	10318	24
33	3/8" Nylon Locknut	10274	121	10274	125	10274	139	10274	139	10274	159	10274	159
34	Spring Pin	63316	4	63316	4	63519	4	63519	4	63519	4	63519	4
35	Key	63482	1	63483	1	63485	1	63514	1	63514	1	63515	1
36	Key	63482	1	63842	1	63484	1	63484	1	63484	1	63485	1
37	Setscrew	23716	4	35980	4	35982	4	59249	4	59249	4	59250	4
38	Setscrew	23716	2	23716	2	35981	2	35981	2	35981	2	35982	2

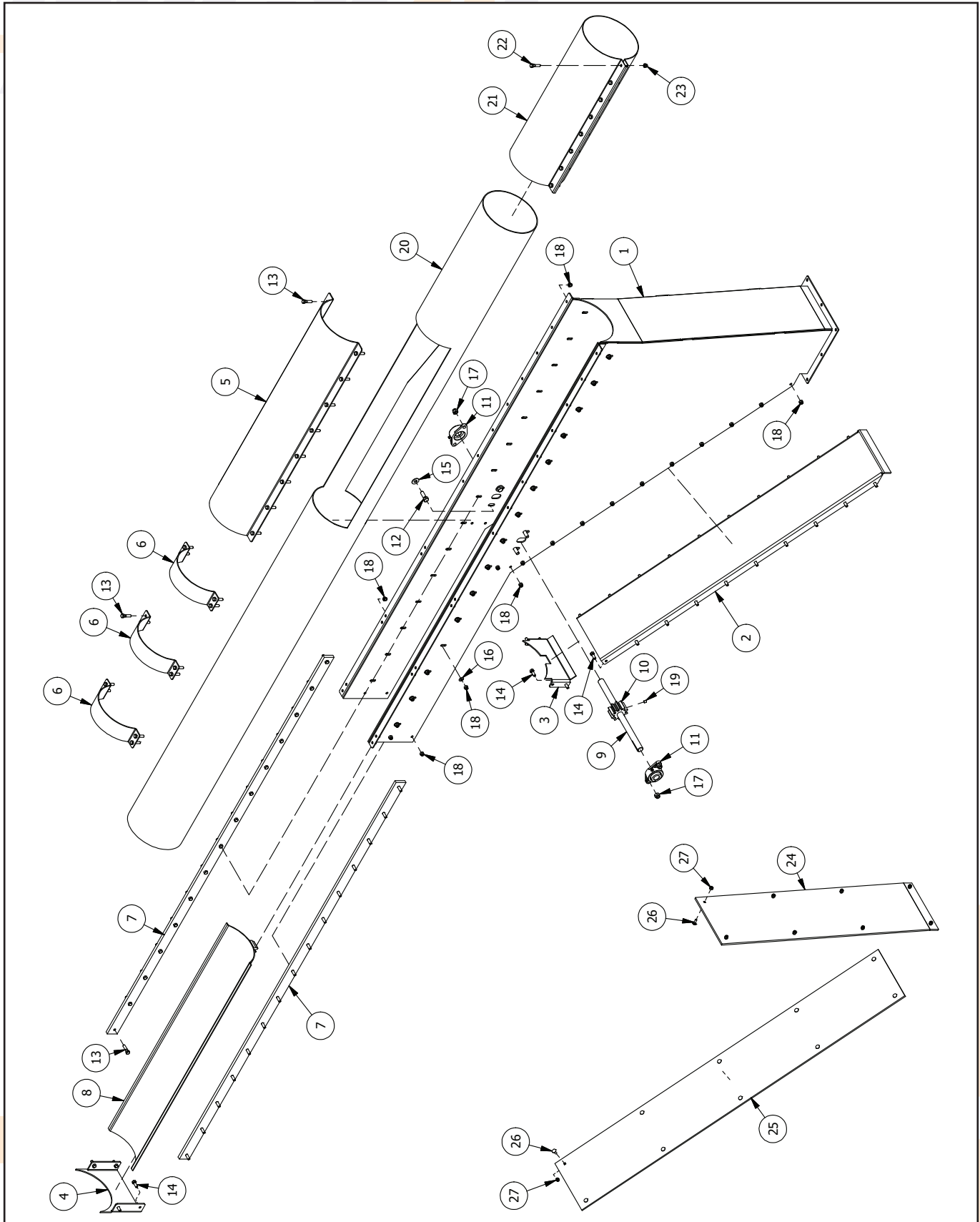


#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Discharge Gate Frame									
1	Models: No Liners	58147	1	58148	1	58149	1	58150	1
	Models: With Liners	58151	1	58152	1	58153	1	58154	1
Angled Wall									
2	Models: No Liners	58182	1	58183	1	58184	1	58185	1
	Models: With Liners	58186	1	58187	1	58188	1	58189	1
3	Divider Wall	58207	1	58208	1	58209	1	58210	1
4	End Plate	58202	1	58203	1	58204	1	58205	1
5	Gate Cover	58194	1	58195	1	58196	1	58197	1
6	Clamp Band	58198	3	58199	3	58200	3	58201	3
7	Plastic Slider	58206	2	58206	2	58206	2	58206	2
8	Gate	58173	1	58174	1	58175	1	58176	1
9	Shaft	58190	1	58191	1	58192	1	58193	1
10	Pinion	14494	1	14494	1	14494	1	14494	1
11	Bearing	41963	2	41963	2	41963	2	41963	2
12	1/2 x 1 1/2" Bolt	10294	4	10294	4	10294	4	10294	4
13	3/8 x 1 1/2" Bolt	10293	58	10293	58	10293	58	10293	58
14	3/8 x 1" Bolt	10277	28	10277	28	10277	28	10277	28
15	1/2" Flatwasher	10324	4	10324	4	10324	4	10324	4
16	3/8" Flatwasher SM OD	10277	30	10277	30	10277	30	10277	30
17	1/2" Nylon Locknut	10318	4	10318	4	10318	4	10318	4
18	3/8" Nylon Locknut	10274	86	10274	86	10274	86	10274	86
19	Setscrew	23716	1	23716	1	23716	1	23716	1
Discharge Tube									
20	Models: 12GA	57532	1	57548	1	-		-	
	Models: 10GA	57540	1	57556	1	57564	1	57572	1
21	Pipe Splice	58357	1	58358	1	58359	1	58360	1
22	3/8 x 1 1/2" Bolt	10293	8	10293	8	10293	8	10293	8
23	3/8" Nylon Locknut	10274	8	10274	8	10274	8	10274	8



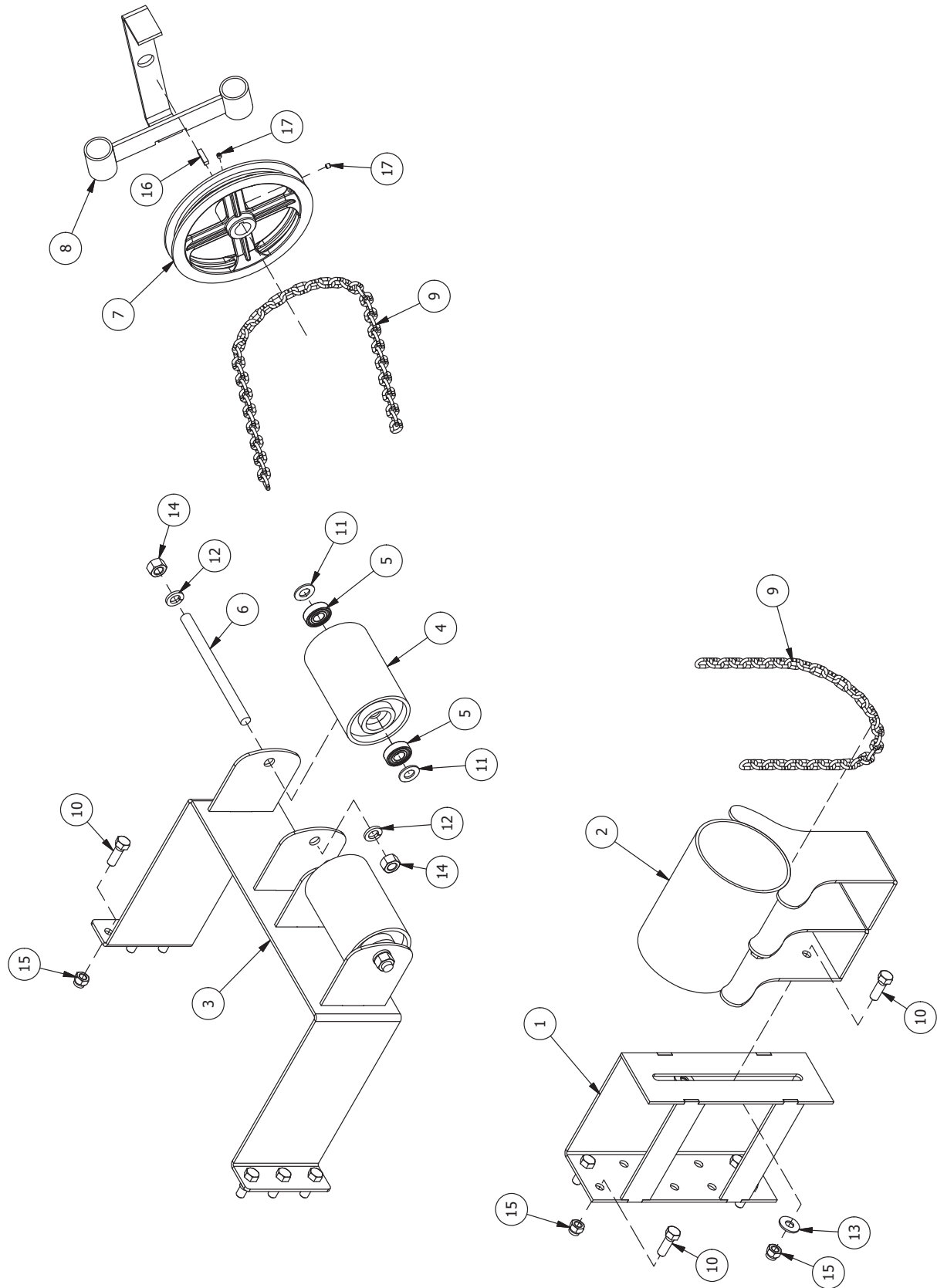
Liners (optional)

#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
End Liner									
24	1/4" UHMW	58489	1	58494	1	58499	1	58504	1
	3/16" AR400	58493	1	58498	1	58503	1	58508	1
	3/16" AR200	58491	1	58496	1	58501	1	58506	1
	10 ga. AR400	58492	1	58497	1	58502	1	58507	1
	10 ga. AR200	58490	1	58495	1	58500	1	58505	1
Angled Liner									
25	1/4" UHMW	58469	1	58474	1	58479	1	58484	1
	3/16" AR400	58473	1	58478	1	58483	1	58488	1
	3/16" AR200	58471	1	58476	1	58481	1	58486	1
	10 ga. AR400	58472	1	58477	1	58482	1	58487	1
	10 ga. AR200	58470	1	58475	1	58480	1	58485	1
26	1/4 x 3/4" Carriage Bolt	35998	18	35998	18	35998	18	35998	18
27	1/4" Nylon Locknut	11341	18	11341	18	11341	18	11341	18



Chain Guide Package

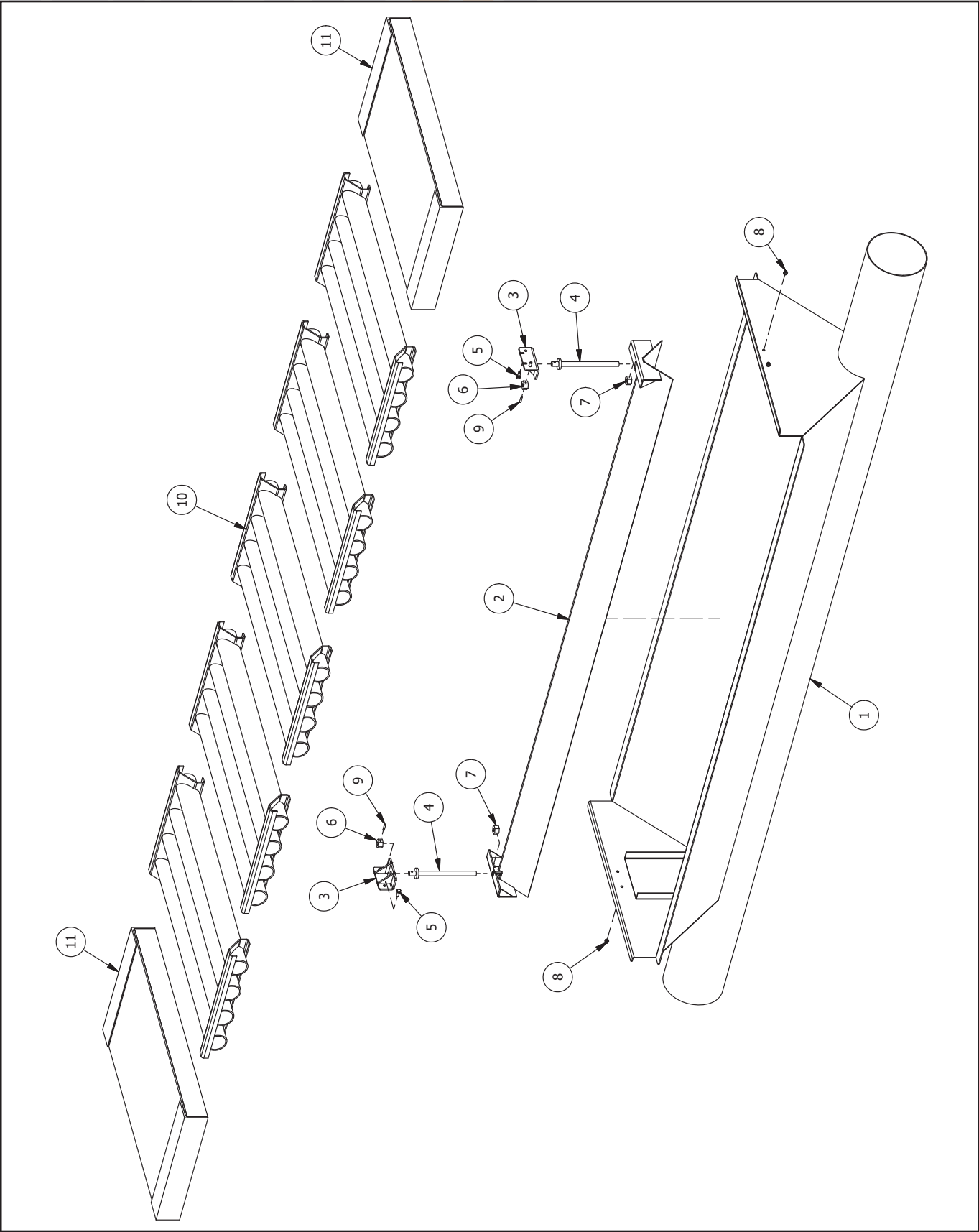
#s	DESCRIPTION	PART #	QTY
1	Anchor	60382	1
2	Adjustable Pipe	60386	1
3	Roller Base	60373	1
4	Roller	60376	2
5	Bearing	23119	4
6	Roller Rod	60380	2
7	Chain Wheel	14589	1
8	Chain Guide Bracket	35500	1
9	Chain Length	21983	n/a
10	1/2 x 1 1/2" Bolt	10294	12
11	5/8" Flatwasher	36090	4
12	5/8" Lockwasher	15027	4
13	1/2" Flatwasher	10324	2
14	5/8" Hex Nut	10322	4
15	1/2" Nylon Locknut	10318	12
16	1/4" x 1" Key	10281	1
17	1/4" Setscrew	10307	2



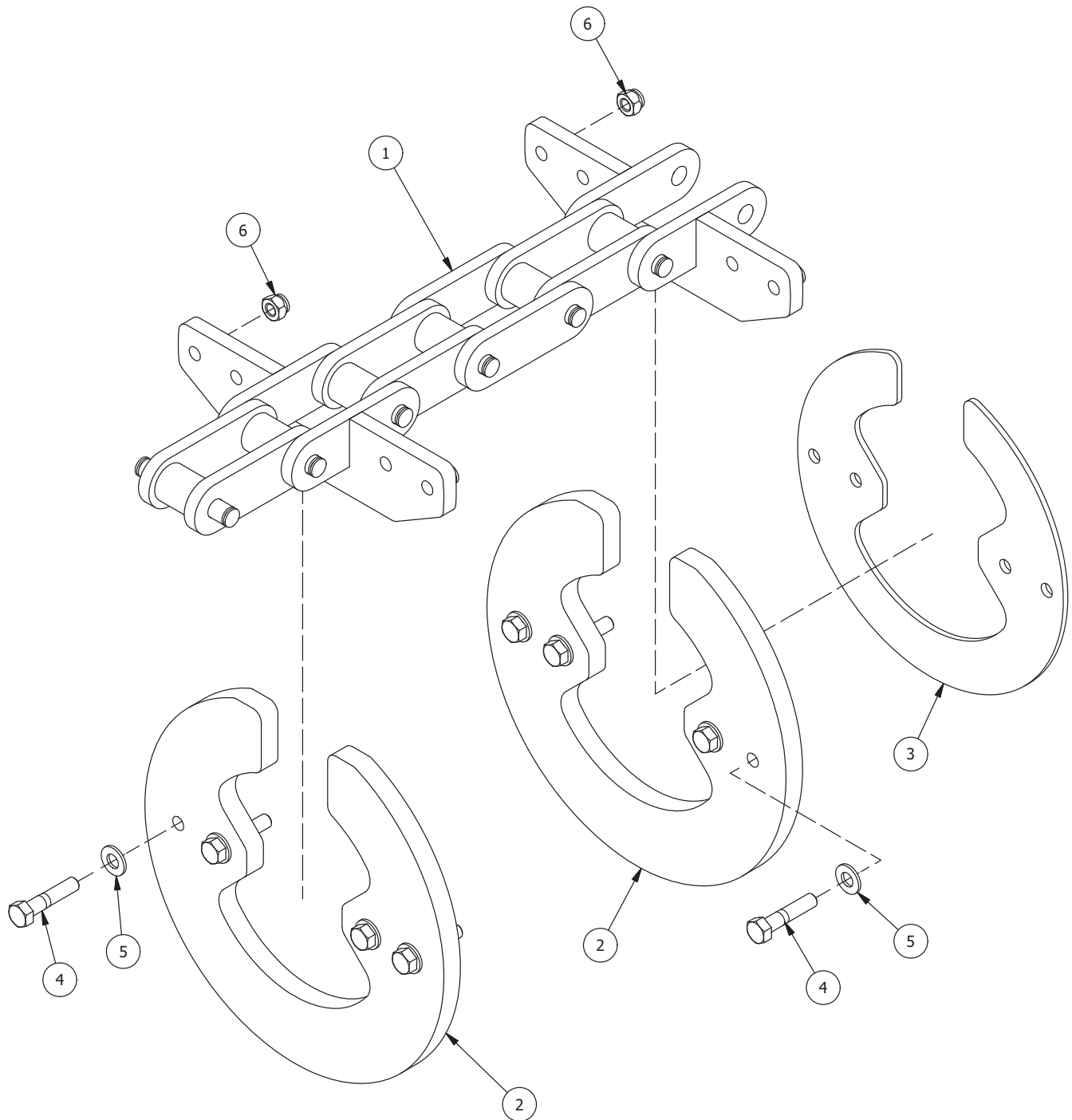
#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Inlet Section									
1	Models: 6 ft - 12 ga.	58229	1	58235	1	-		-	
	Models: 6 ft - 10 ga.	58232	1	58238	1	58241	1	58244	1
	Models: 10 ft - 12 ga.	58230	1	58236	1	-		-	
	Models: 10 ft - 10 ga.	58233	1	58239	1	58242	1	58245	1
	Models: 14 ft - 12 ga.	58231	1	58237	1	-		-	
	Models: 14 ft - 10 ga.	58234	1	58240	1	58243	1	58246	1
Deflector									
2	Models: 6 ft	58274	1	58277	1	58280	1	58283	1
	Models: 10 ft	58275	1	58278	1	58281	1	58284	1
	Models: 14 ft	58276	1	58279	1	58282	1	58285	1
3	Adj Rod Mount	58271	2	58271	2	58271	2	58271	2
4	Adjustment Rod	58312	2	58313	2	58314	2	58315	2
5	3/8 x 1" Hex Bolt	10277	4	10277	4	10277	4	10277	4
6	3/4" ACME Hex Nut w/ Hole	58630	2	58630	2	58630	2	58630	2
7	3/4" ACME Hex Nut	16892	2	16892	2	16892	2	16892	2
8	3/8" Nylon Locknut	10274	4	10274	4	10274	4	10274	4
9	Spring Pin	63316	2	63316	2	63316	2	63316	2

Grating (optional)

#s	DESCRIPTION	6"	QTY	8"	QTY	10"	QTY	12"	QTY
Grating									
10	Models: 6 ft	58320	3	58320	3	58320	3	58320	3
	Models: 10 ft	58320	5	58320	5	58320	5	58320	5
	Models: 14 ft	58320	7	58320	7	58320	7	58320	7
11	Cover	58323	2	58323	2	58323	2	58323	2



#s	DESCRIPTION	6" - 81X	QTY	8" - 81XHH	QTY	10" - 81XHH	QTY	10" - WH124	QTY	12" - 81XHH	QTY	12" - WH124	QTY
1	Chain	58333	n/a	58334	n/a	58335	n/a	58336	n/a	58337	n/a	58338	n/a
2	Paddle	58345	1	58346	1	58347	1	58348	1	58349	1	58350	1
3	Paddle Backing Plate	58351	0.5	58352	0.5	58353	0.5	58354	0.5	58355	0.5	58356	0.5
4	5/16 x 1 1/2" Hex Bolt	10295	2	10295	2	10295	4	10295	4	10295	4	10295	4
5	5/16" Flatwasher	10285	2	10285	2	10285	4	10285	4	10285	4	10285	4
6	5/16" Nylon Locknut	10290	2	10290	2	10290	4	10290	4	10290	4	10290	4

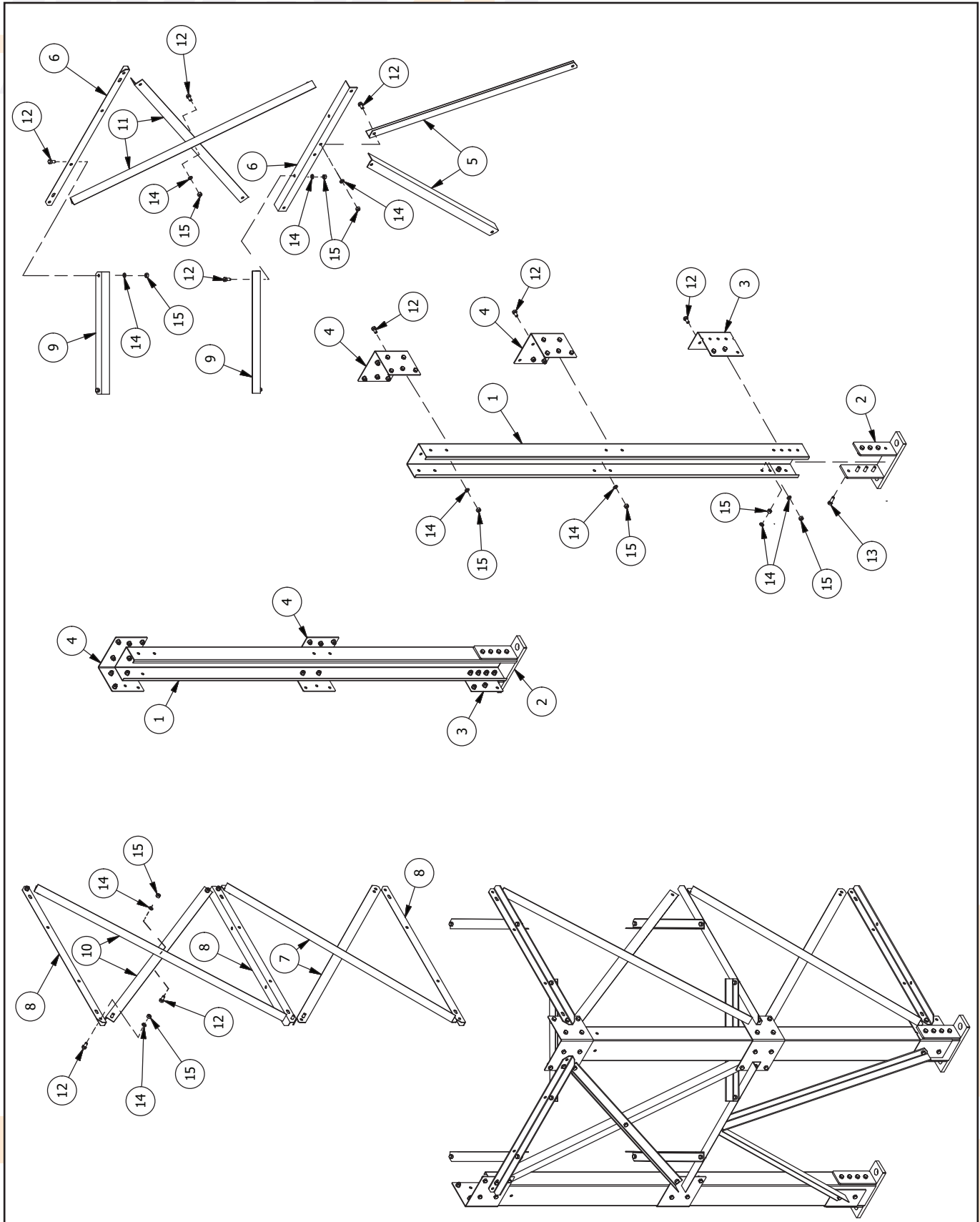


Carbon Steel

#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Vertical Post	58632	4	58632	4	58632	4	58501	4	85501	4	85503	4
2	Foot Weldment	58633	4	58633	4	58633	4	58633	4	58633	4	58633	4
3	Angle Support Short	58634	4	58634	4	58634	4	58634	4	58634	4	85593	4
4	Angle Support	58635	8	58635	8	58635	8	58635	8	58635	8	85617	8
5	Cross Brace 4	58638	4	85575	4	85585	4	85585	4	85575	4	85595	4
6	Horizontal Brace 3	58641	4	85547	4	85553	4	85553	4	85547	4	85559	4
7	Cross Brace 1	58640	4	85569	4	85579	4	85579	4	85569	4	85589	4
8	Horizontal Brace 1	58639	6	85543	6	85549	6	85549	6	85543	6	85555	6
9	Diagonal Brace	58643	8	85520	8	85530	8	85530	8	85520	8	85533	8
10	Cross Brace 2	58645	4	85571	4	85581	4	85581	4	85571	4	85591	4
11	Cross Brace 3	58642	4	85573	4	85583	4	85583	4	85573	4	85539	4
12	1/2 x 1" Bolt	10302	120	-	-	-	-	-	-	-	-	-	-
	1/2 x 1 1/2" Bolt	-	-	10294	120	10294	120	10294	120	10294	120	10294	120
13	1/2 x 1 1/2" Bolt	10294	32	10294	32	10294	32	10294	32	10294	32	10294	32
14	1/2" Lockwasher	14490	152	14490	152	14490	152	14490	152	14490	152	14490	152
15	1/2" Hex Nut	10289	152	10289	152	10289	152	10289	152	10289	152	10289	152

Galvanized Steel

#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Vertical Post	60337	4	60337	4	60337	4	85502	4	85502	4	85504	4
2	Foot Weldment	60338	4	60338	4	60338	4	60338	4	60338	4	60338	4
3	Angle Support Short	60355	4	60355	4	60355	4	60355	4	60355	4	85540	4
4	Angle Support	60356	8	60356	8	60356	8	60356	8	60356	8	85538	8
5	Cross Brace 4	60363	4	85576	4	85586	4	85586	4	85576	4	85596	4
6	Horizontal Brace 3	60357	4	85548	4	85554	4	85554	4	85548	4	85560	4
7	Cross Brace 1	60360	4	85570	4	85580	4	85580	4	85570	4	85590	4
8	Horizontal Brace 1	60359	6	85544	6	85550	6	85550	6	85544	6	85556	6
9	Diagonal Brace	60365	8	85521	8	85532	8	85532	8	85521	8	85534	8
10	Cross Brace 2	60361	4	85572	4	85582	4	85582	4	85572	4	85592	4
11	Cross Brace 3	60362	4	85574	4	85584	4	85584	4	85574	4	85594	4
12	1/2 x 1" Bolt	10302	120	-	-	-	-	-	-	-	-	-	-
	1/2 x 1 1/2" Bolt	-	-	10294	120	10294	120	10294	120	10294	120	10294	120
13	1/2 x 1 1/2" Bolt	10294	32	10294	32	10294	32	10294	32	10294	32	10294	32
14	1/2" Lockwasher	14490	152	14490	152	14490	152	14490	152	14490	152	14490	152
15	1/2" Hex Nut	10289	152	10289	152	10289	152	10289	152	10289	152	10289	152

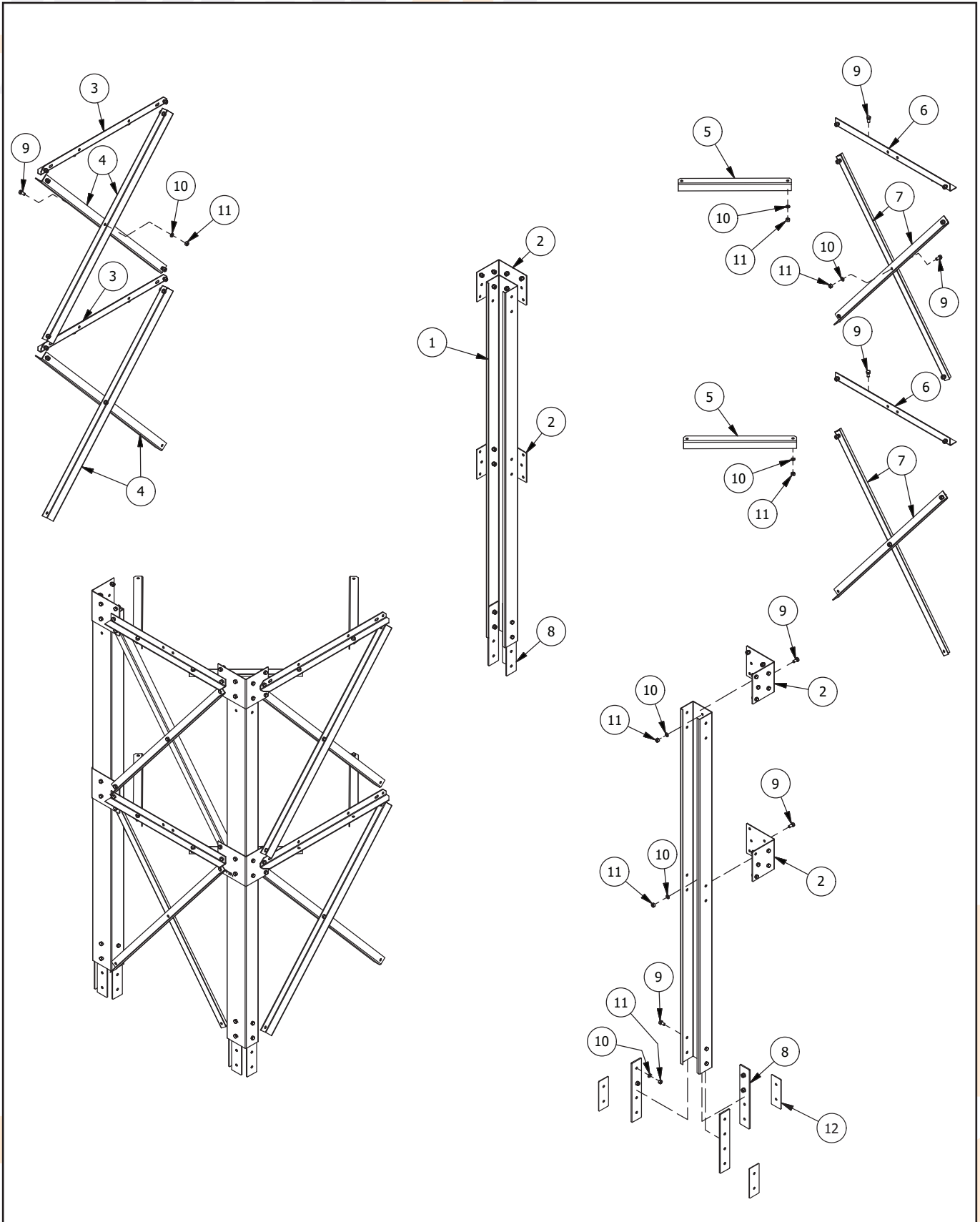


Carbon Steel

#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Vertical Post	60410	4	60410	4	60410	4	85508	4	85508	4	85503	4
2	Angle Support	58635	8	58635	8	58635	8	58635	8	58635	8	85617	8
3	Horizontal Brace 1	58639	4	85543	4	85549	4	85549	4	85543	4	85555	2
4	Cross Brace 2	58645	8	85571	8	85581	8	85581	8	85571	8	85591	8
5	Diagonal Brace	58643	8	85520	8	85530	8	85530	8	85520	8	85533	8
6	Horizontal Brace 2	58644	4	85547	4	85553	4	85553	4	85547	4	85559	4
7	Cross Brace 3	58642	8	85573	8	85583	8	85583	8	85573	8	85593	8
8	Connection Bar	58646	12	58646	12	58646	12	58646	12	58646	12	85615	12
9	1/2 x 1 1/2" Bolt	10294	136	10302	136	10302	136	10302	136	10302	136	10302	136
10	1/2" Lockwasher	14490	136	14490	136	14490	136	14490	136	14490	136	14490	136
11	1/2" Hex Nut	10289	136	10289	136	10289	136	10289	136	10289	136	10289	136
12	Connection Bar Shim	n/a		n/a		n/a		n/a		n/a		58646	12

Galvanized Steel

#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Vertical Post	61058	4	61058	4	61058	4	85509	4	85502	4	85513	4
2	Angle Support	60356	8	60356	8	60356	8	60356	8	60356	8	85538	8
3	Horizontal Brace 1	58639	4	85544	4	85550	4	85550	4	85544	4	85556	4
4	Cross Brace 2	60357	8	85572	8	85582	8	85582	8	85572	8	85592	8
5	Diagonal Brace	60365	8	85521	8	85532	8	85532	8	85521	8	85534	8
6	Horizontal Brace 2	60358	4	85548	4	85554	4	85554	4	85548	4	85560	4
7	Cross Brace 3	60362	8	85574	8	85584	8	85584	8	85574	8	85594	8
8	Connection Bar	60408	12	60408	12	60408	12	60408	12	60408	12	85616	12
9	1/2 x 1 1/2" Bolt	10294	136	10302	136	10302	136	10302	136	10302	136	10302	136
10	1/2" Lockwasher	14490	136	14490	136	14490	136	14490	136	14490	136	14490	136
11	1/2" Hex Nut	10289	136	10289	136	10289	136	10289	136	10289	136	10289	136
12	Connection Bar Shim	n/a		n/a		n/a		n/a		n/a		60408	12

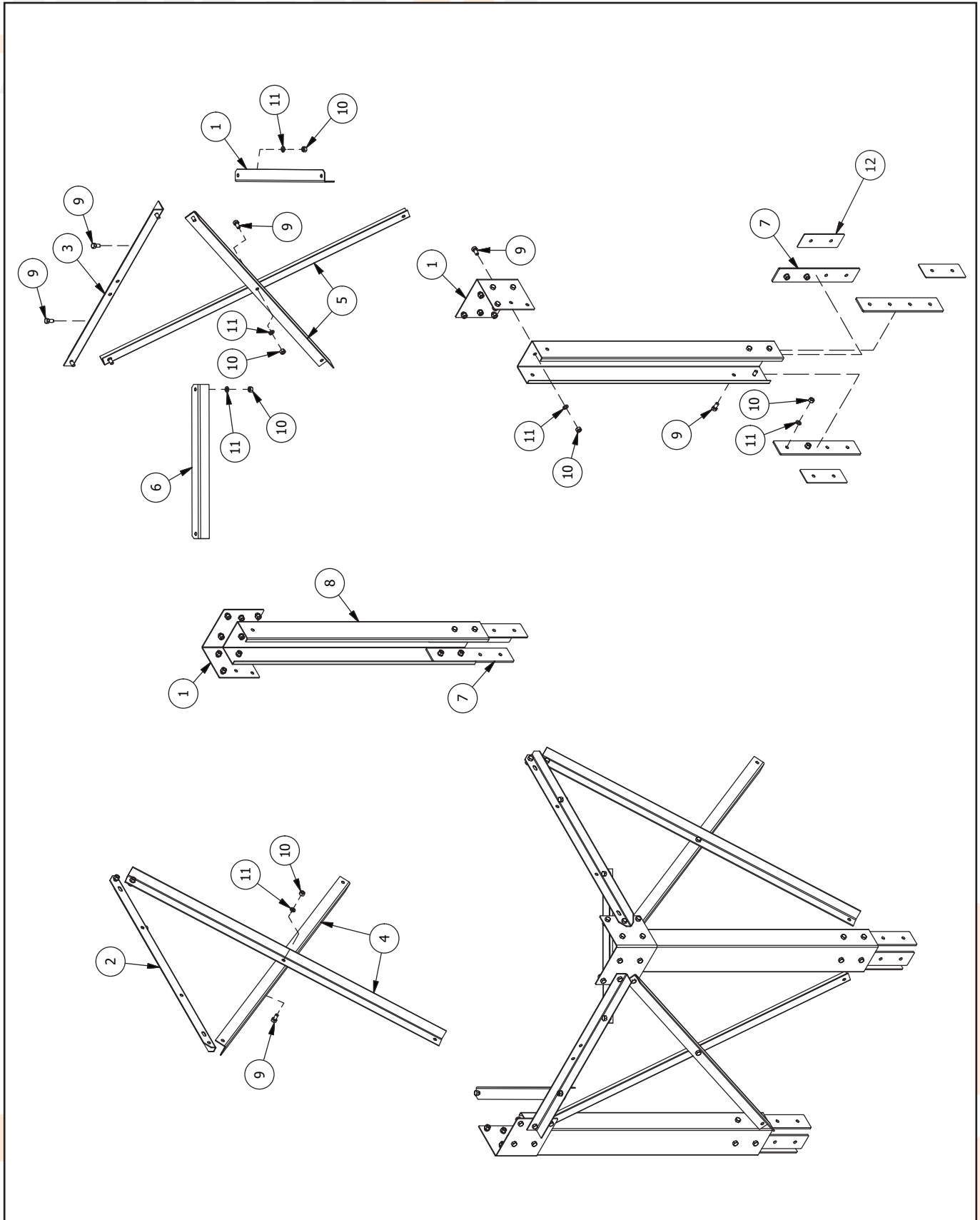


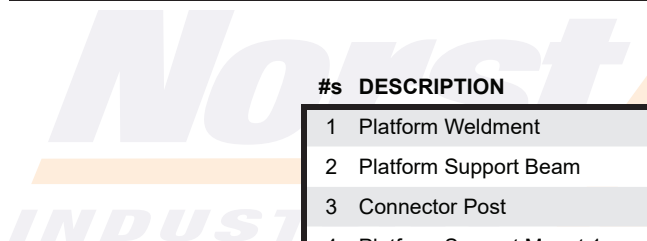
Carbon Steel

#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Angle Support	58635	4	58635	4	58635	4	58635	4	58635	4	85617	4
2	Horizontal Brace 1	58639	2	85543	2	85549	2	85549	2	85543	2	85555	2
3	Horizontal Brace 2	58644	2	85547	2	85553	2	85553	2	85547	2	85559	2
4	Cross Brace 2	58645	4	85571	4	85581	4	85581	4	85571	4	85591	4
5	Cross Brace 3	58642	4	85573	4	85583	4	85583	4	85573	4	85593	4
6	Diagonal Brace	58643	4	85520	4	85530	4	85530	4	85520	4	85533	4
7	Connection Bar	58646	12	58646	12	58646	12	58646	12	58646	12	58646	12
8	Verical Post	58748	4	58748	4	58748	4	88510	4	88510	4	85514	4
9	1/2 x 1 1/2" Bolt	10294	84	10294	84	10294	84	10294	84	10294	84	10294	84
10	1/2" Hex Nut	10289	84	10289	84	10289	84	10289	84	10289	84	10289	84
11	1/2" Lockwasher	14490	84	14490	84	14490	84	14490	84	14490	84	14490	84
12	Connection Bar Shim	n/a		n/a		n/a		n/a		n/a		85615	12

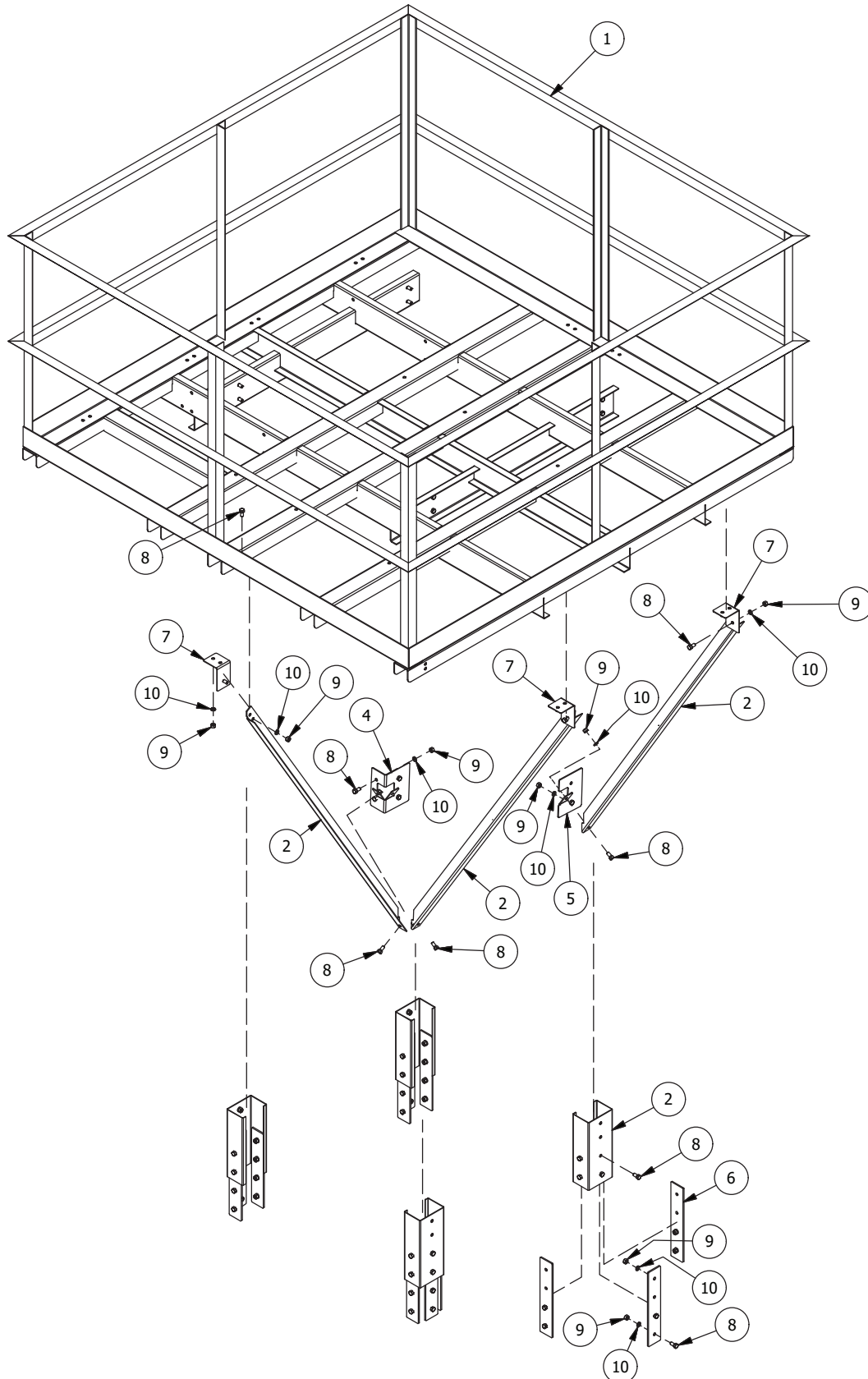
Galvanized Steel

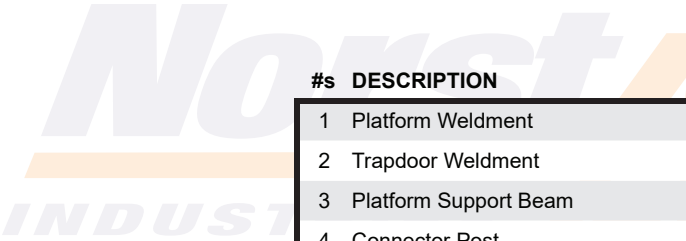
#s	DESCRIPTION	STAGE A		STAGE B		STAGE C		STAGE D		STAGE E		STAGE F	
		PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY	PART #	QTY
1	Angle Support	60356	4	60356	4	60356	4	58635	4	60356	4	85538	4
2	Horizontal Brace 1	60357	2	85544	2	85550	2	85550	2	85544	2	85556	2
3	Horizontal Brace 2	60359	2	85548	2	85554	2	85554	2	85548	2	85560	2
4	Cross Brace 2	60361	4	85572	4	85582	4	85582	4	85572	4	85592	4
5	Cross Brace 3	60362	4	85574	4	85584	4	85584	4	85574	4	85594	4
6	Diagonal Brace	60365	4	85521	4	85532	4	85532	4	85521	4	85534	4
7	Connection Bar	60408	12	60408	12	60408	12	60408	12	60408	12	60408	12
8	Verical Post	60511	4	60511	4	60511	4	855511	4	85511	4	85515	4
9	1/2 x 1 1/2" Bolt	10294	84	10294	84	10294	84	10294	84	10294	84	10294	84
10	1/2" Hex Nut	10289	84	10289	84	10289	84	10289	84	10289	84	10289	84
11	1/2" Lockwasher	14490	84	14490	84	14490	84	14490	84	14490	84	14490	84
12	Connection Bar Shim	n/a		n/a		n/a		n/a		n/a		85616	12



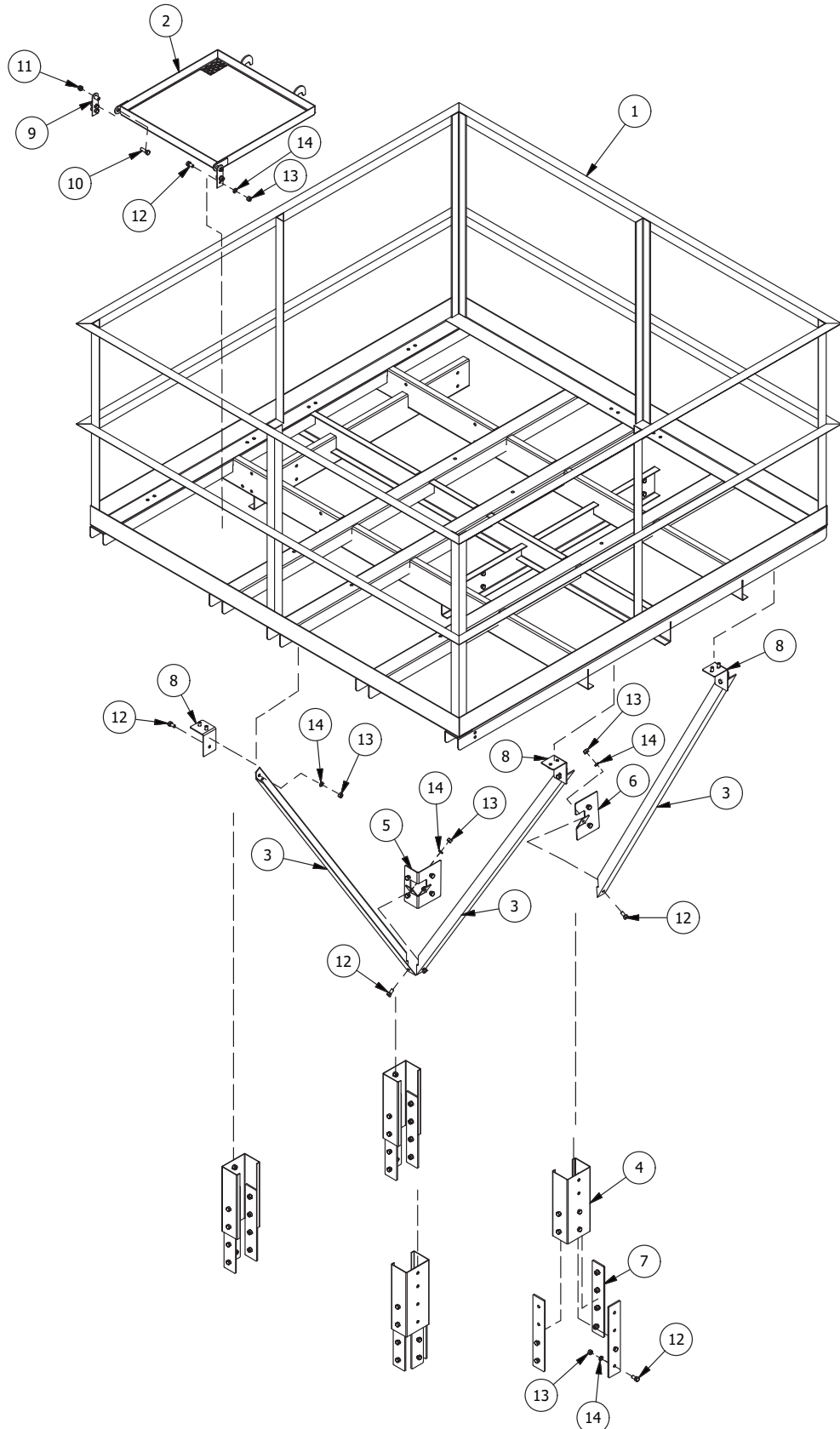


#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Platform Weldment	66221	1	66218	1
2	Platform Support Beam	58671	3	60625	3
3	Connector Post	58667	4	60629	4
4	Platform Support Mount 1	58672	1	60604	1
5	Platform Support Mount 2	58673	1	60605	1
6	Connection Plate	58646	12	60408	12
7	Platform Brace Mount	58662	3	60627	3
8	1/2 x 1" Bolt	10302	76	10302	76
9	1/2" Hex Nut	10289	76	10289	76
10	1/2" Lockwasher	14490	76	14490	76





#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Platform Weldment	60130	1	60638	1
2	Trapdoor Weldment	58653	1	60635	1
3	Platform Support Beam	58671	3	60625	3
4	Connector Post	58667	4	60629	4
5	Platform Support Mount 1	58672	1	60604	1
6	Platform Support Mount 2	58673	1	60605	1
7	Connection Plate	58646	12	60408	12
8	Platform Brace Mount	58662	3	60627	3
9	Trapdoor Hinge	58663	2	60632	2
10	1/2 x 1 1/2" Bolt	10294	2	10294	2
11	1/2" Nylock Nut	10318	2	10318	2
12	1/2 x 1" Bolt	10302	85	10302	85
13	1/2" Hex Nut	10289	85	10289	85
14	1/2" Lockwasher	14490	85	14490	85

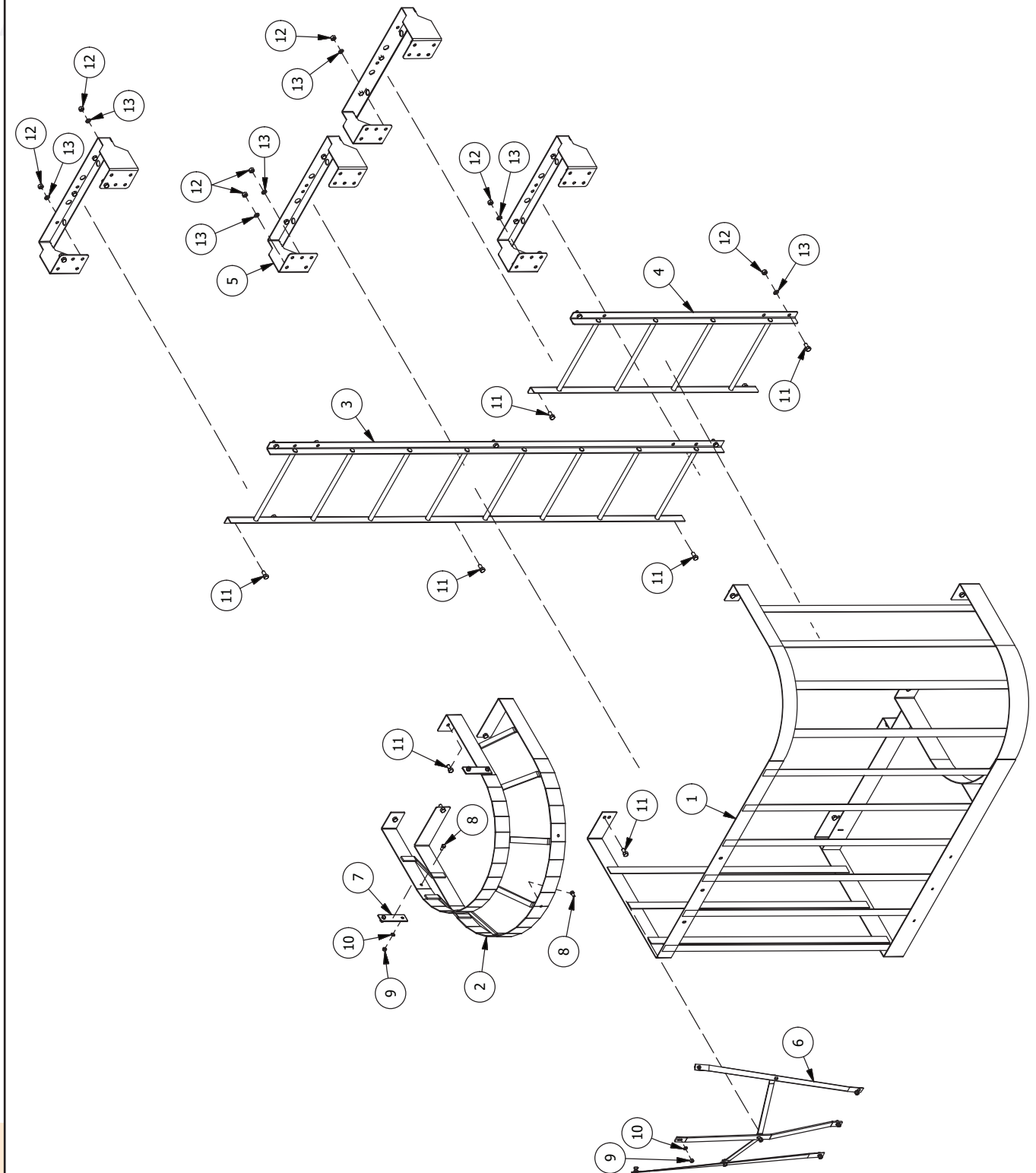


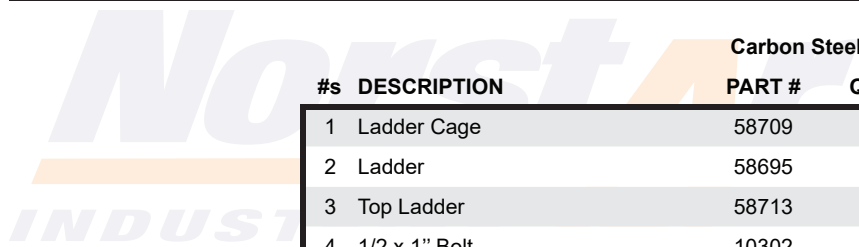
RIGHT HAND REST PLATFORM

#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Rest Platform Base	58676	1	60566	1
2	Cage Flare	58707	1	60525	1
3	Tall Ladder	58696	1	60520	1
4	Short Ladder	58697	1	60532	1
5	Ladder Mount Bracket	58674	4	60516	4
6	Warp Cage	59000	1	60600	1
7	Connection Plate	58706	2	60517	2
8	3/8 x 3/4" Bolt	10277	13	10277	13
9	3/8" Hex Nut	10278	13	10278	13
10	3/8" Lockwasher	10276	13	10276	13
11	1/2 x 1" Bolt	10302	36	10302	36
12	1/2" Hex Nut	10289	36	10289	36
13	1/2" Lockwasher	14490	36	14490	36

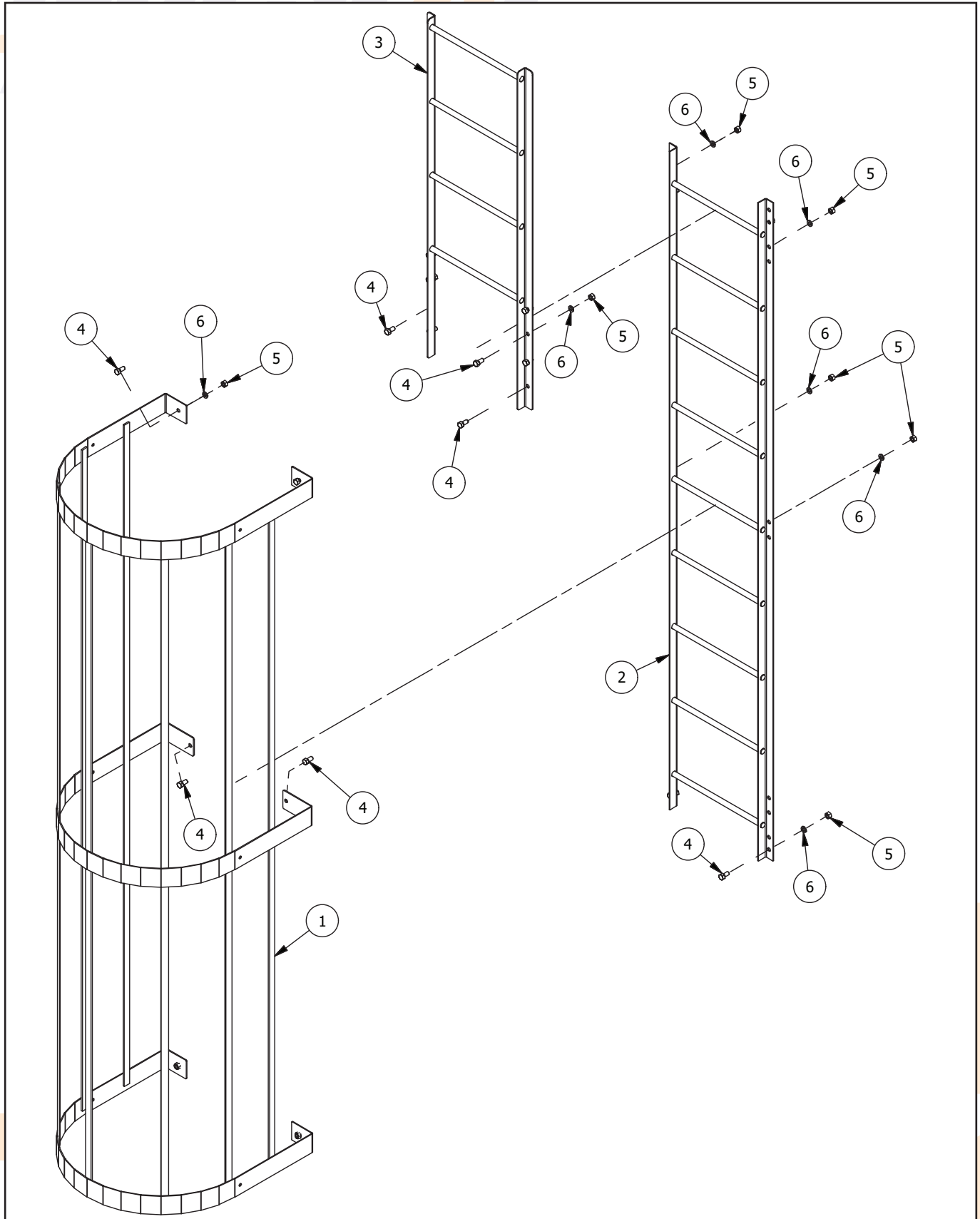
LEFT HAND REST PLATFORM

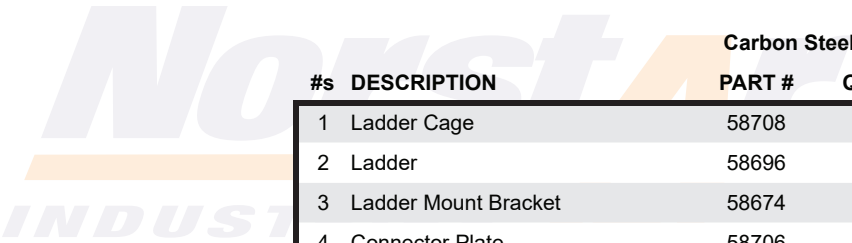
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Rest Platform Base	58675	1	60558	1
2	Cage Flare	58707	1	60525	1
3	Tall Ladder	58696	1	60520	1
4	Short Ladder	58697	1	60532	1
5	Ladder Mount Bracket	58674	4	60516	4
6	Warp Cage	59000	1	60600	1
7	Connection Plate	58706	2	60517	2
8	3/8 x 3/4" Bolt	10277	13	10277	13
9	3/8" Hex Nut	10278	13	10278	13
10	3/8" Lockwasher	10276	13	10276	13
11	1/2 x 1" Bolt	10302	36	10302	36
12	1/2" Hex Nut	10289	36	10289	36
13	1/2" Lockwasher	14490	36	14490	36



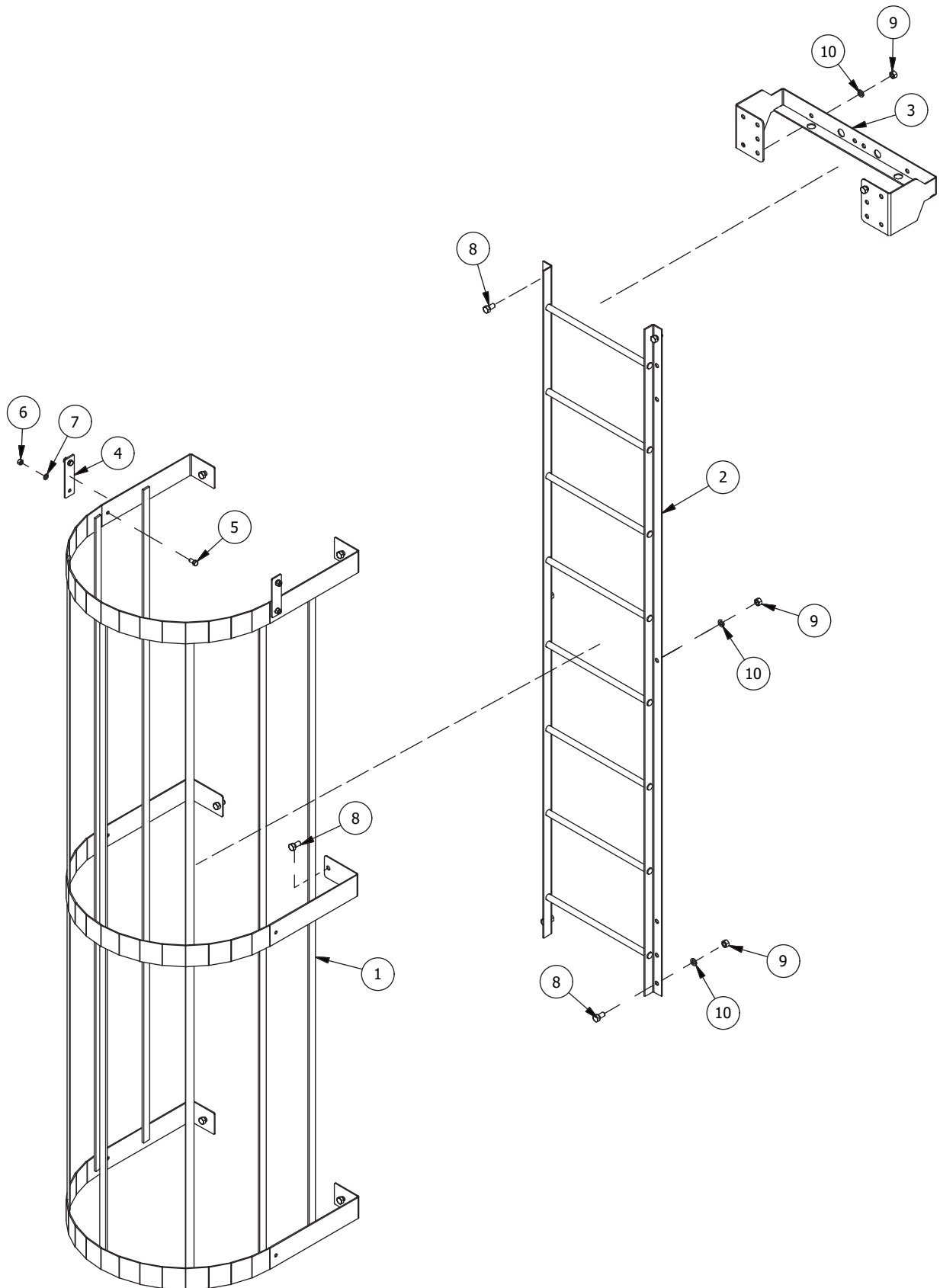


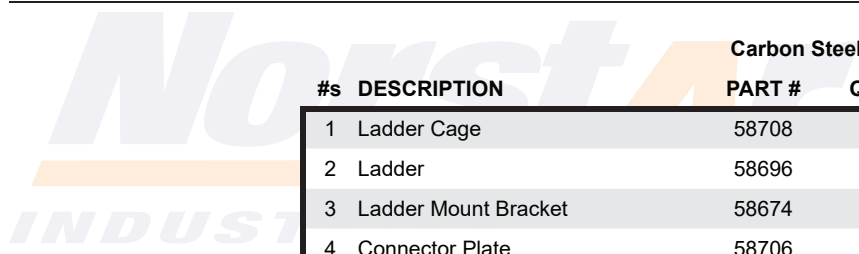
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Ladder Cage	58709	1	60543	1
2	Ladder	58695	1	60540	1
3	Top Ladder	58713	1	60546	1
4	1/2 x 1" Bolt	10302	17	10302	17
5	1/2" Hex Nut	10289	17	10289	17
6	1/2" Lockwasher	14490	17	14490	17





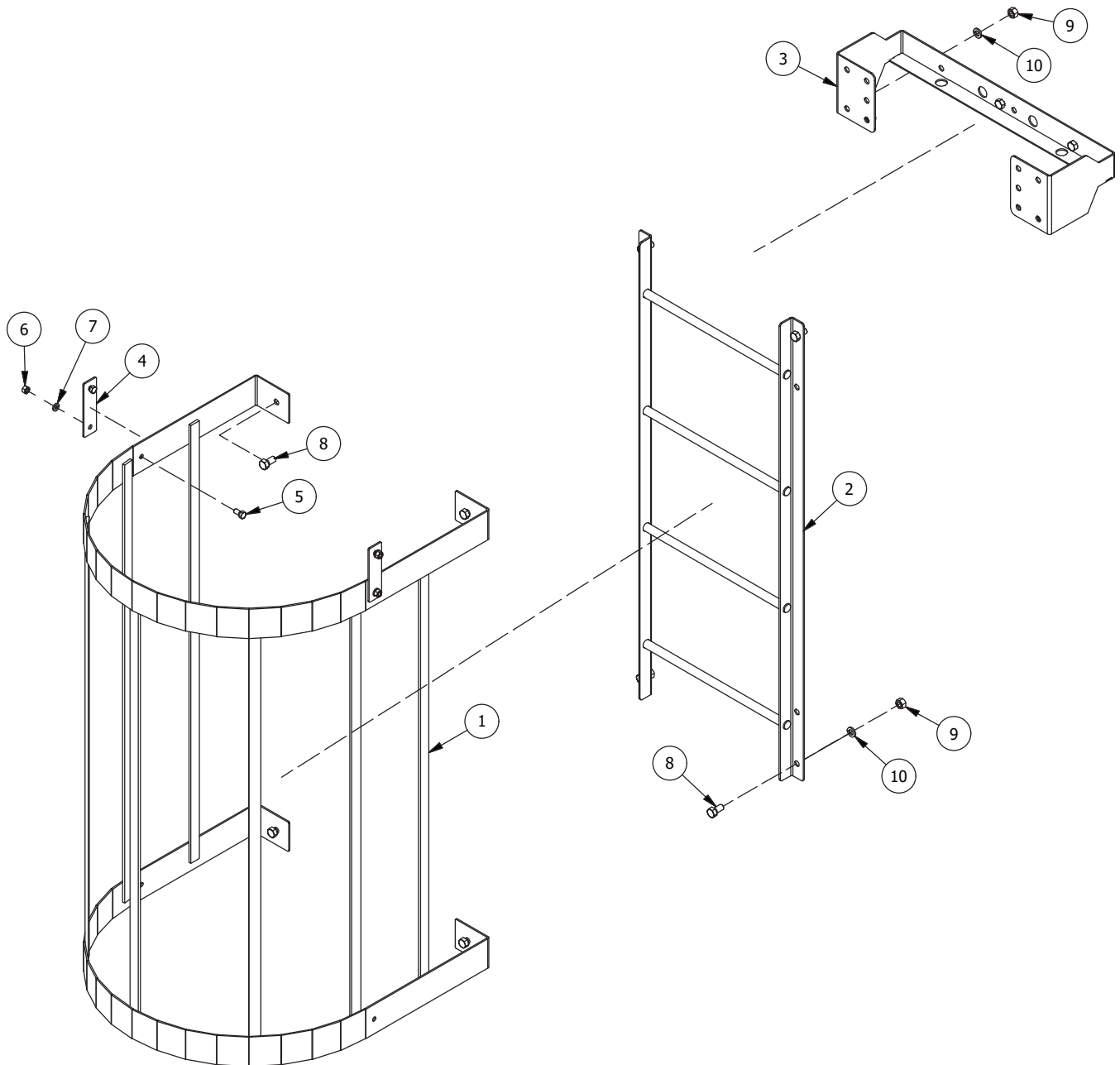
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Ladder Cage	58708	1	60538	1
2	Ladder	58696	1	60520	1
3	Ladder Mount Bracket	58674	1	60516	2
4	Connector Plate	58706	2	60517	2
5	3/8 x 3/4" Bolt	10277	4	10277	4
6	3/8" Hex Nut	10278	4	10278	4
7	3/8" Lockwasher	10276	4	10276	4
8	1/2 x 1" Bolt	10302	15	10302	15
9	1/2" Hex Nut	10289	15	10289	15
10	1/2" Lockwasher	14490	15	14490	15





#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Ladder Cage	58708	1	60530	1
2	Ladder	58696	1	60532	1
3	Ladder Mount Bracket	58674	1	60516	1
4	Connector Plate	58706	2	60517	2
5	3/8 x 3/4" Bolt	10277	4	10277	4
6	3/8" Hex Nut	10278	4	10278	4
7	3/8" Lockwasher	10276	4	10276	4
8	1/2 x 1" Bolt	10302	10	10302	10
9	1/2" Hex Nut	10289	10	10289	10
10	1/2" Lockwasher	14490	10	14490	10

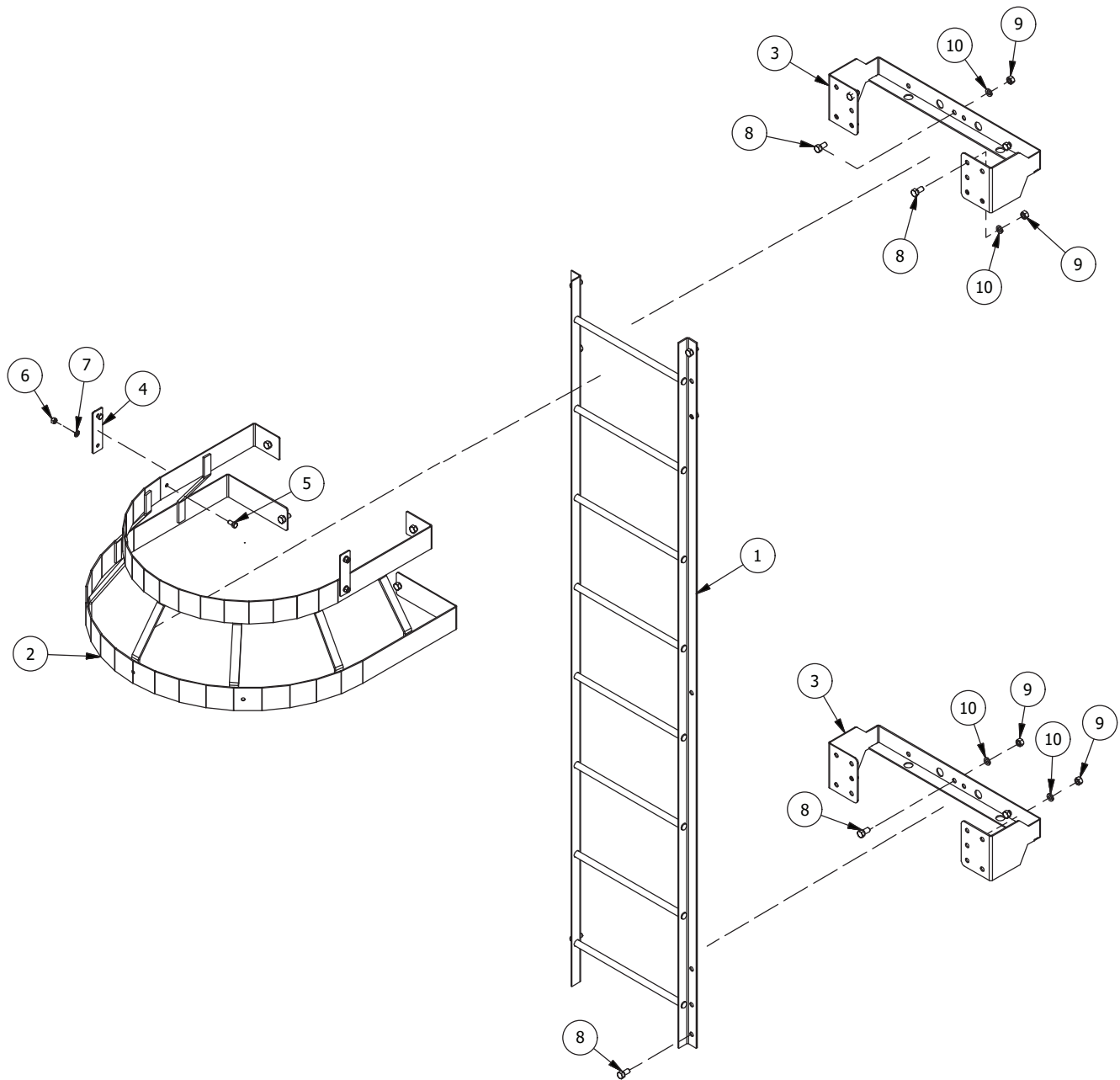


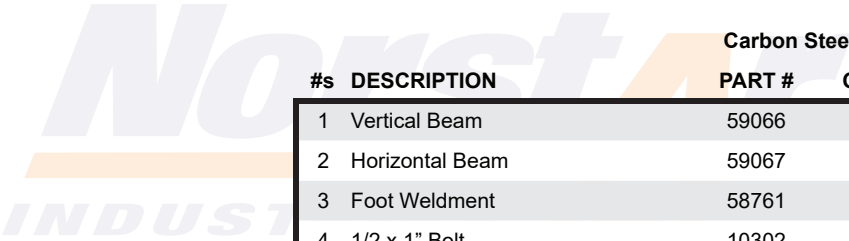




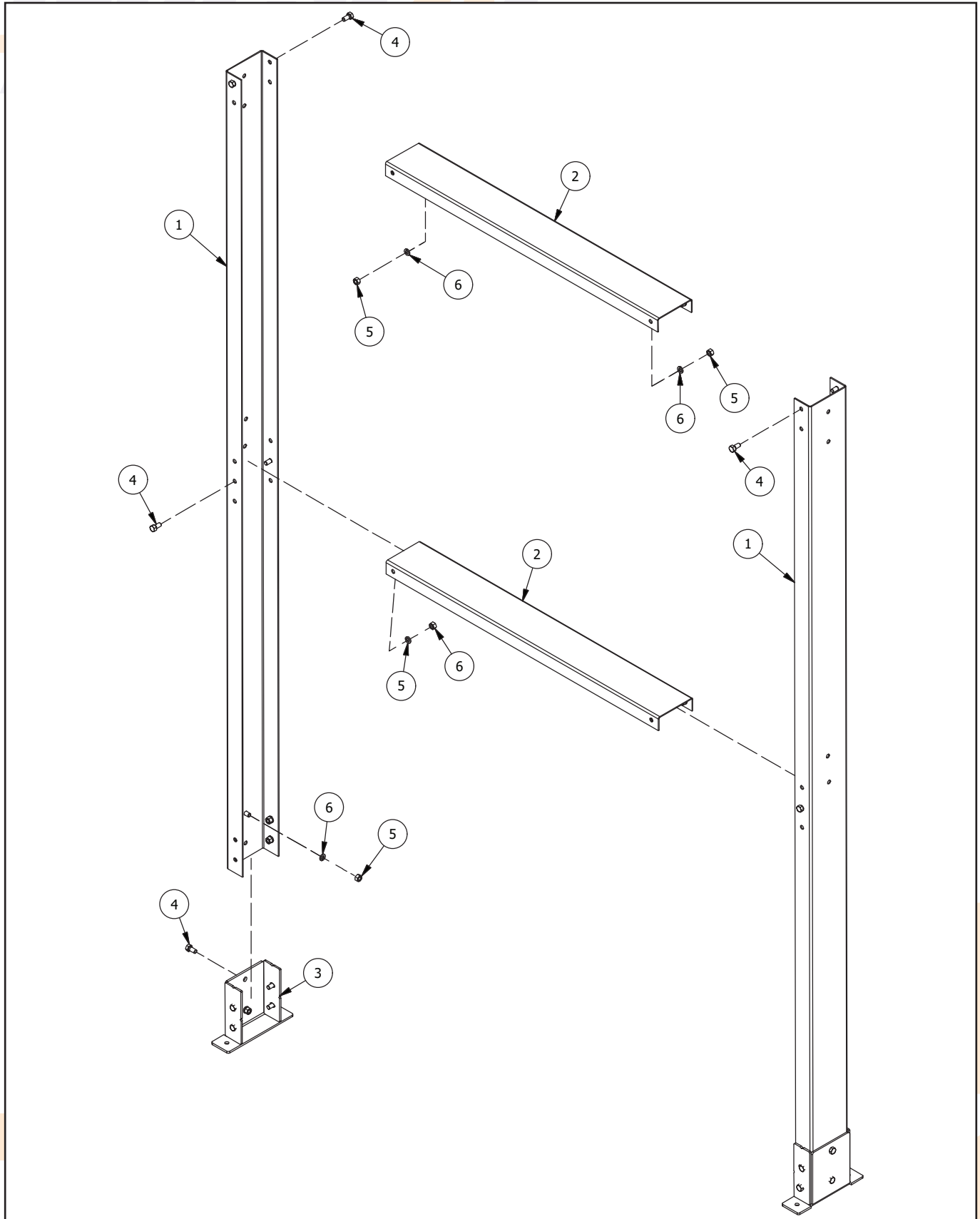
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Ladder	58696	1	60520	1
2	Cage Flare	58707	1	60525	1
3	Ladder Mount Bracket	58674	2	60516	2
4	Connector Plate	58706	2	60517	2
5	3/8 X 3/4" Bolt	10277	4	10277	4
6	3/8" Hex Nut	10278	4	10278	4
7	3/8" Lockwasher	10276	4	10276	4
8	1/2 x 1" Bolt	10302	15	10302	15
9	1/2" Hex Nut	10289	15	10289	15
10	1/2" Lockwasher	14490	15	14490	15

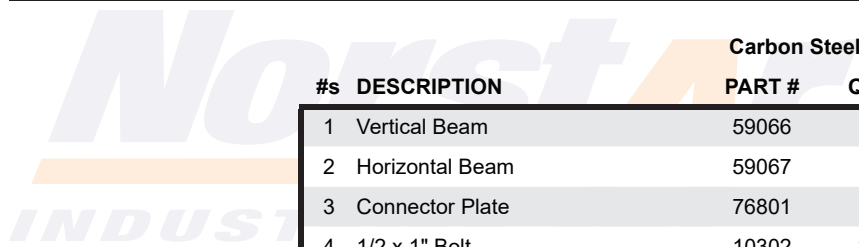




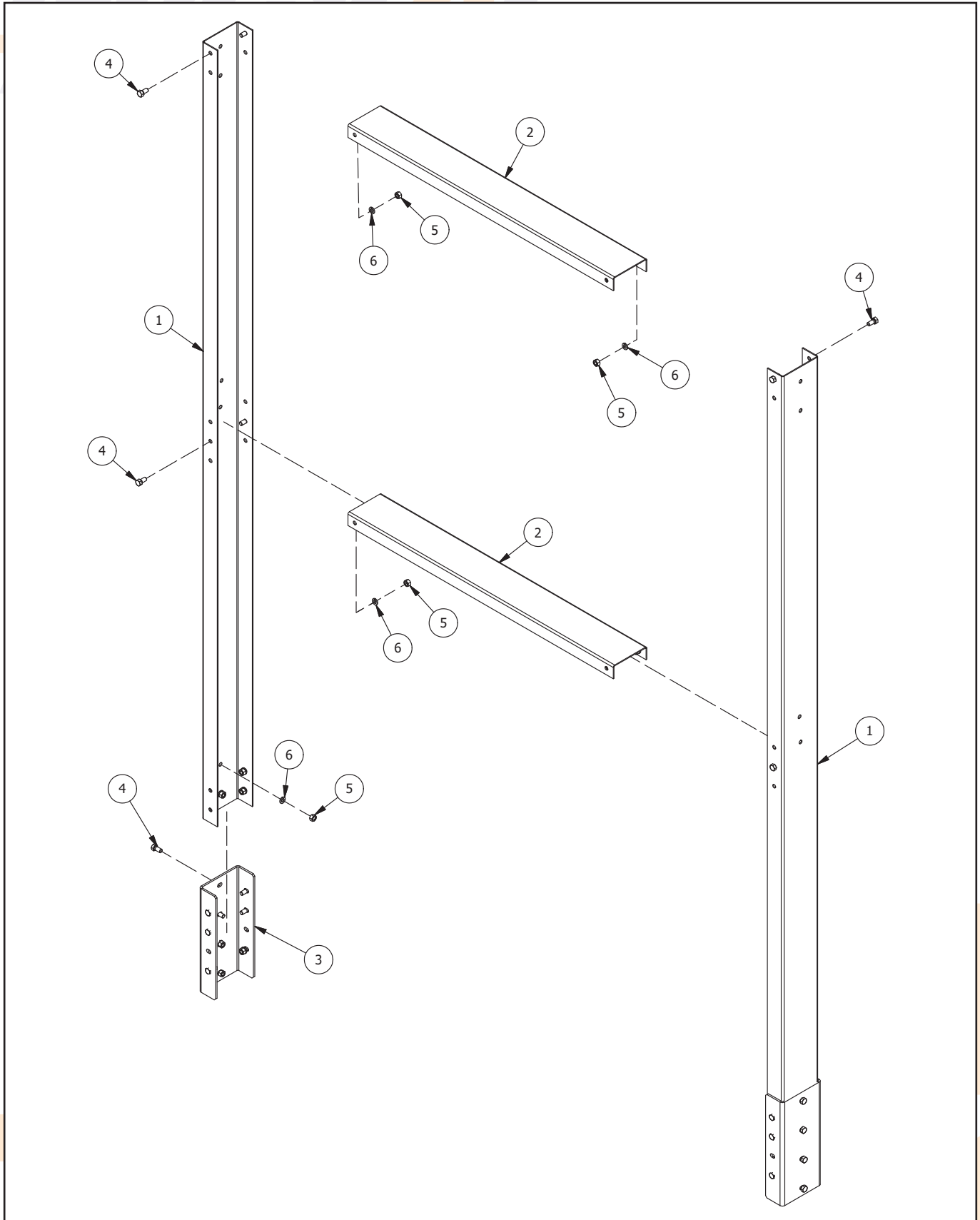


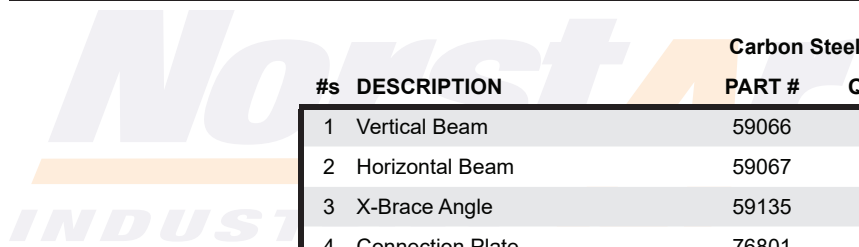
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Vertical Beam	59066	2	60304	2
2	Horizontal Beam	59067	2	60311	2
3	Foot Weldment	58761	2	60354	2
4	1/2 x 1" Bolt	10302	20	10302	20
5	1/2" Hex Nut	10289	20	10289	20
6	1/2" Lockwasher	14490	20	14490	20



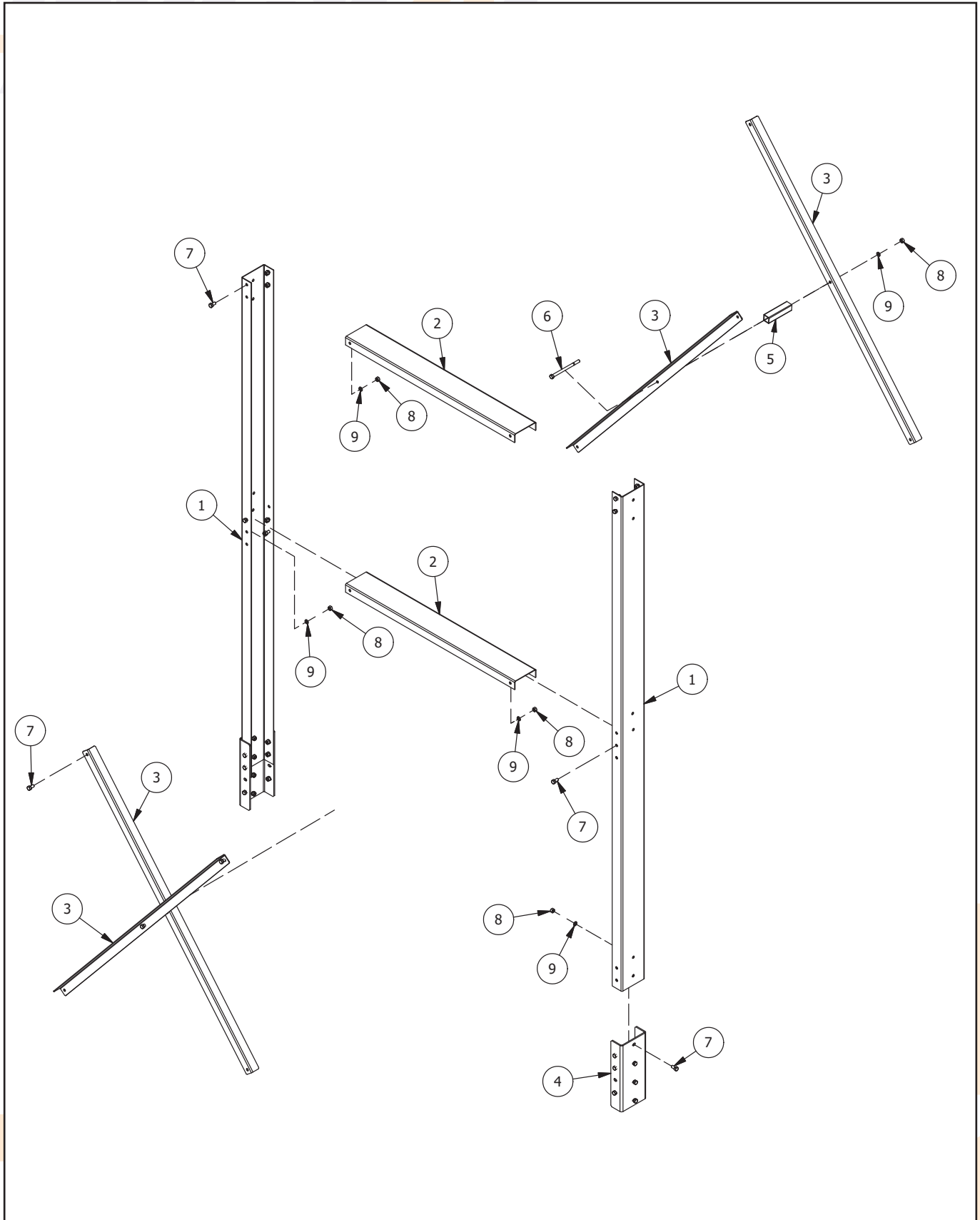


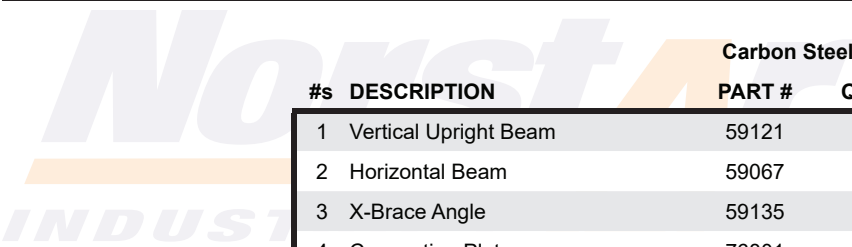
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Vertical Beam	59066	2	60304	2
2	Horizontal Beam	59067	2	60311	2
3	Connector Plate	76801	2	76802	2
4	1/2 x 1" Bolt	10302	28	10302	28
5	1/2" Hex Nut	10289	28	10289	28
6	1/2" Lockwasher	14490	28	14490	28



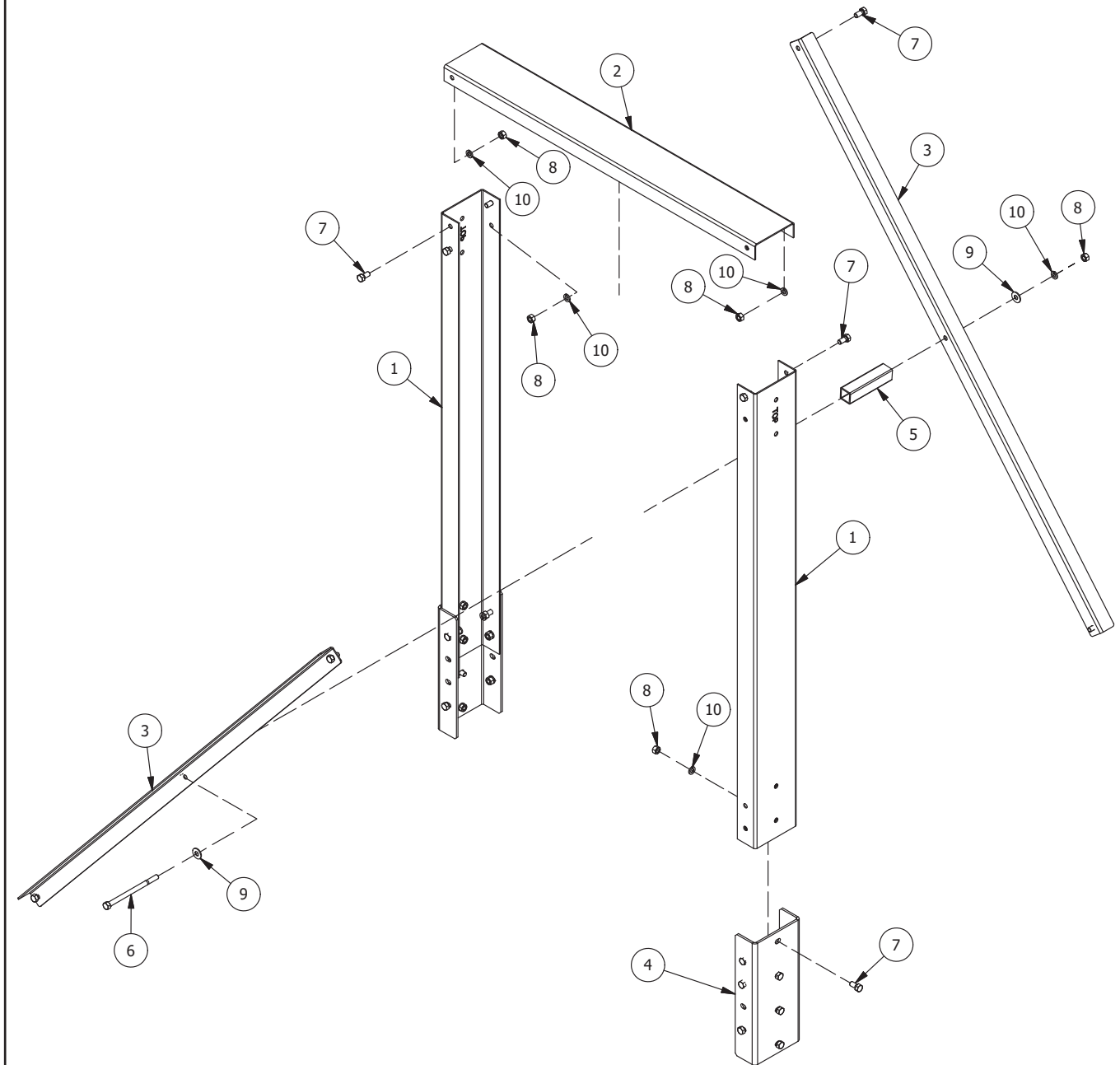


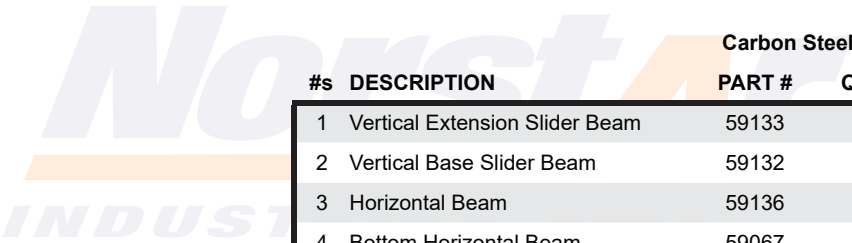
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Vertical Beam	59066	2	60304	2
2	Horizontal Beam	59067	2	60311	2
3	X-Brace Angle	59135	4	60318	4
4	Connection Plate	76801	2	76802	2
5	Angle Spacer	59137	2	60959	2
6	1/2 x 7 1/2" Bolt	60980	2	60980	2
7	1/2 x 1" Bolt	10302	34	10302	34
8	1/2" Hex Nut	10289	36	10289	36
9	1/2" Lockwasher	14490	36	14490	36



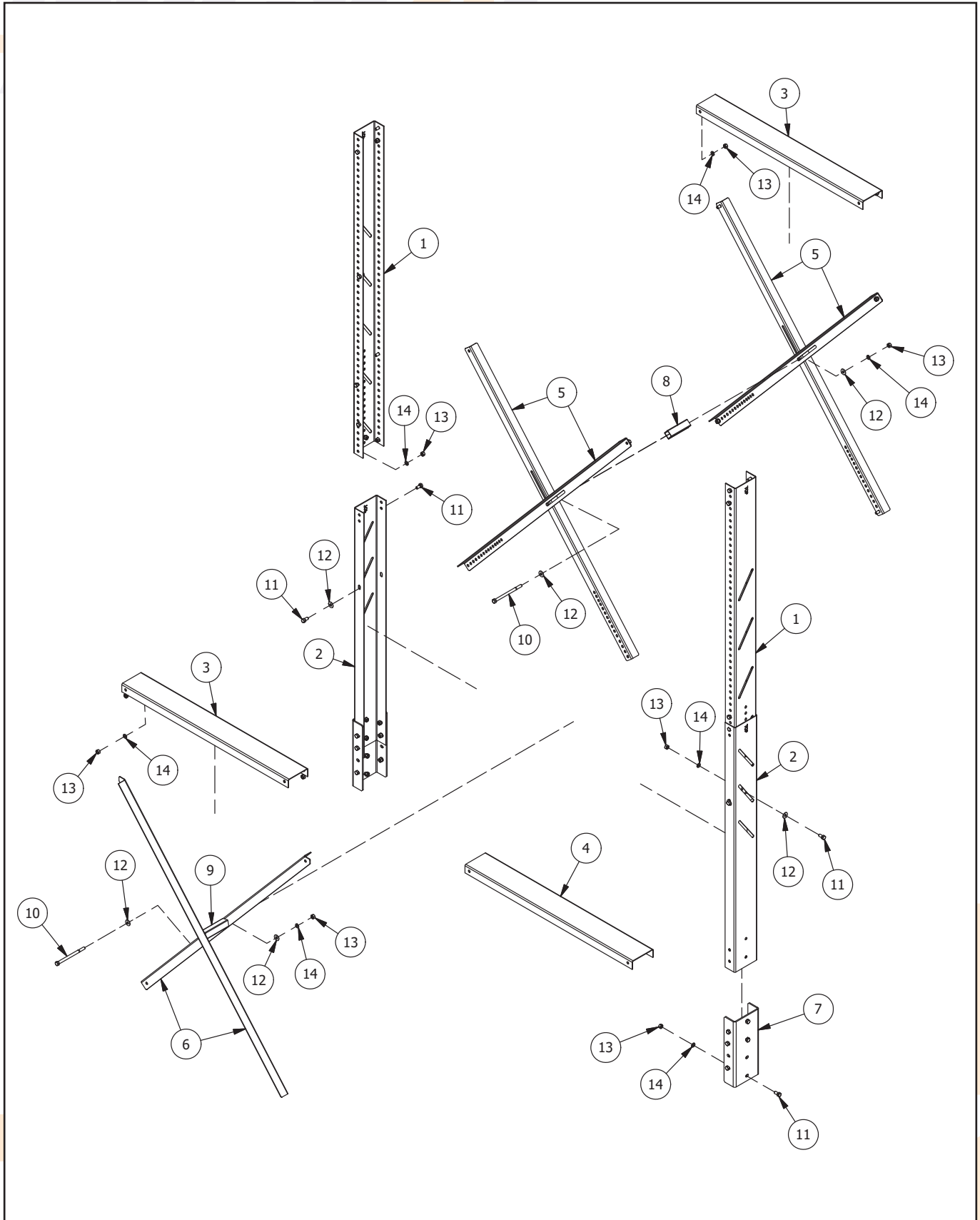


#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Vertical Upright Beam	59121	2	60305	2
2	Horizontal Beam	59067	1	60311	1
3	X-Brace Angle	59135	2	60318	2
4	Connection Plate	76801	2	76802	2
5	Angle Spacer	59137	1	60321	1
6	1/2 x 7 1/2" Bolt	60980	1	60980	1
7	1/2 x 1" Bolt	10302	28	10302	28
8	1/2" Hex Nut	10289	28	10289	28
9	1/2" Flatwasher	10324	2	10324	2
10	1/2" Lockwasher	14490	28	14490	28

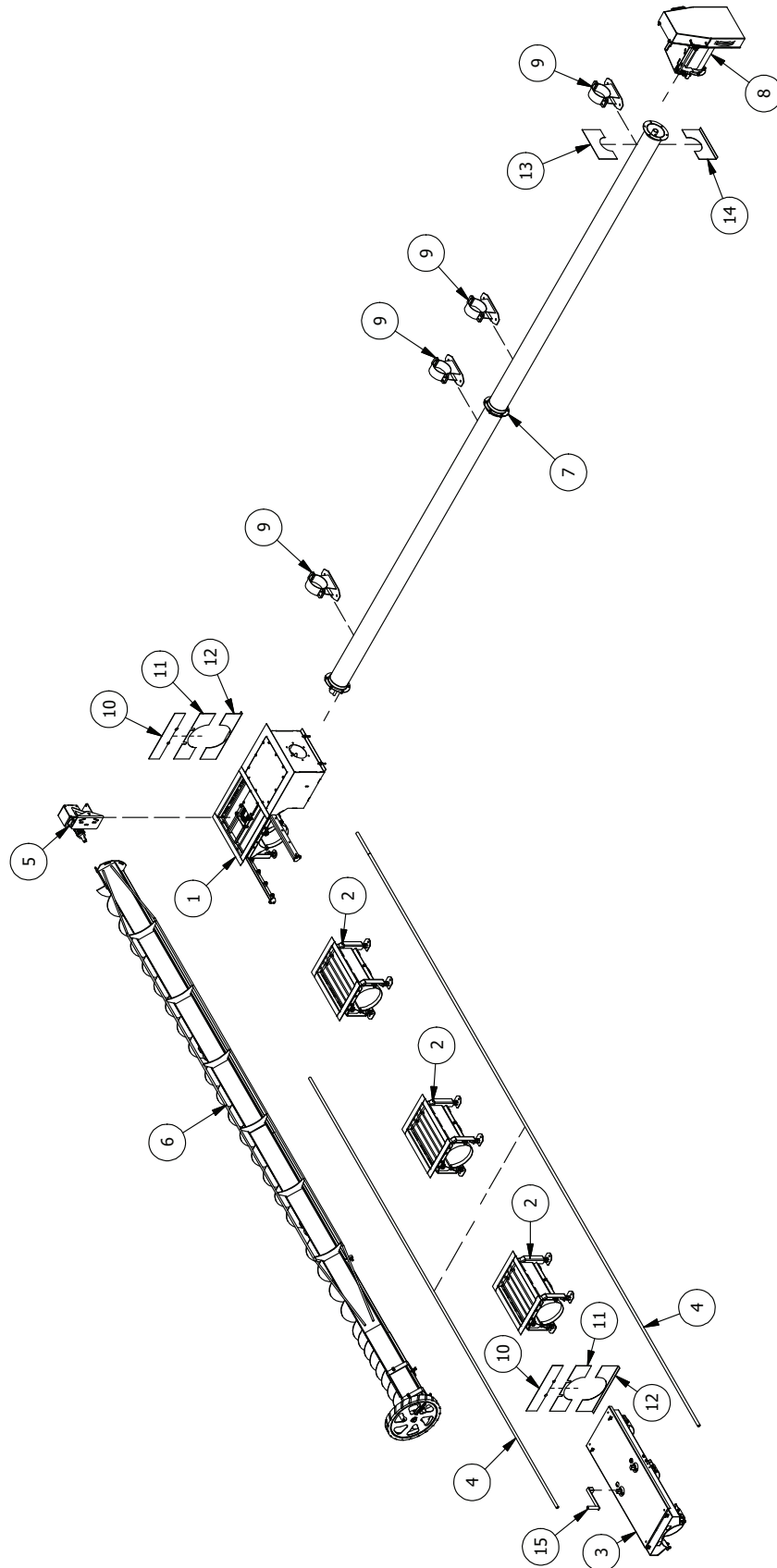




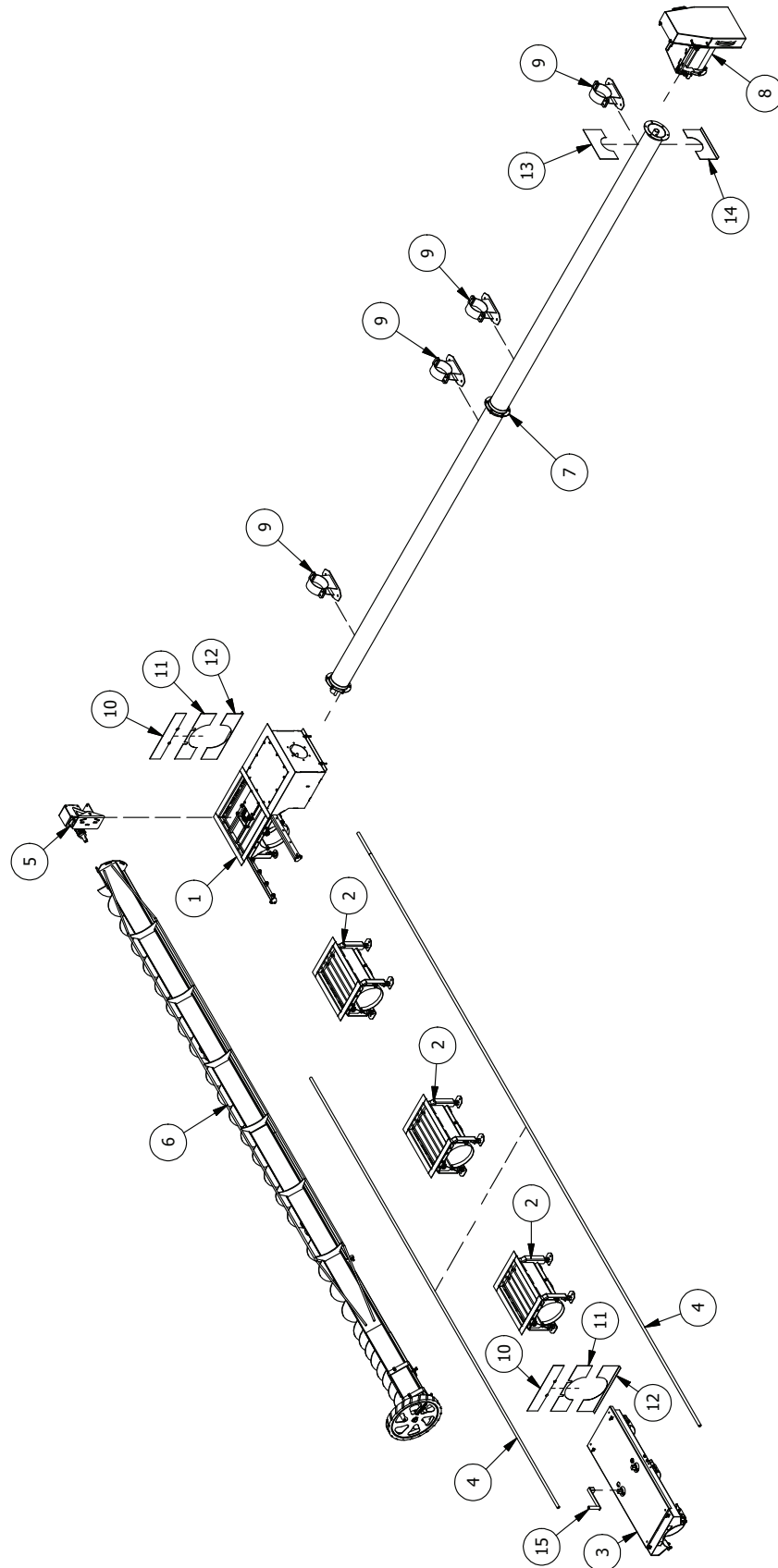
#s	DESCRIPTION	Carbon Steel		Galvanized Steel	
		PART #	QTY	PART #	QTY
1	Vertical Extension Slider Beam	59133	2	60307	2
2	Vertical Base Slider Beam	59132	2	60306	2
3	Horizontal Beam	59136	3	60312	3
4	Bottom Horizontal Beam	59067	1	60311	1
5	Adjustable X-Brace Angle	59134	4	60319	4
6	X-Brace Angle	59135	2	60963	2
7	Connection Plate	76801	2	76802	2
8	Adjustable Angle Spacer	59137	1	60978	1
9	Angle Spacer	59174	1	60959	1
10	1/2 x 7 1/2" Bolt	60980	2	60980	2
11	1/2 x 1" Bolt	10302	42	10302	42
12	1/2" Flatwasher	10324	10	10324	10
13	1/2" Hex Nut	10289	44	10289	44
14	1/2" Lockwasher	14490	44	14490	44



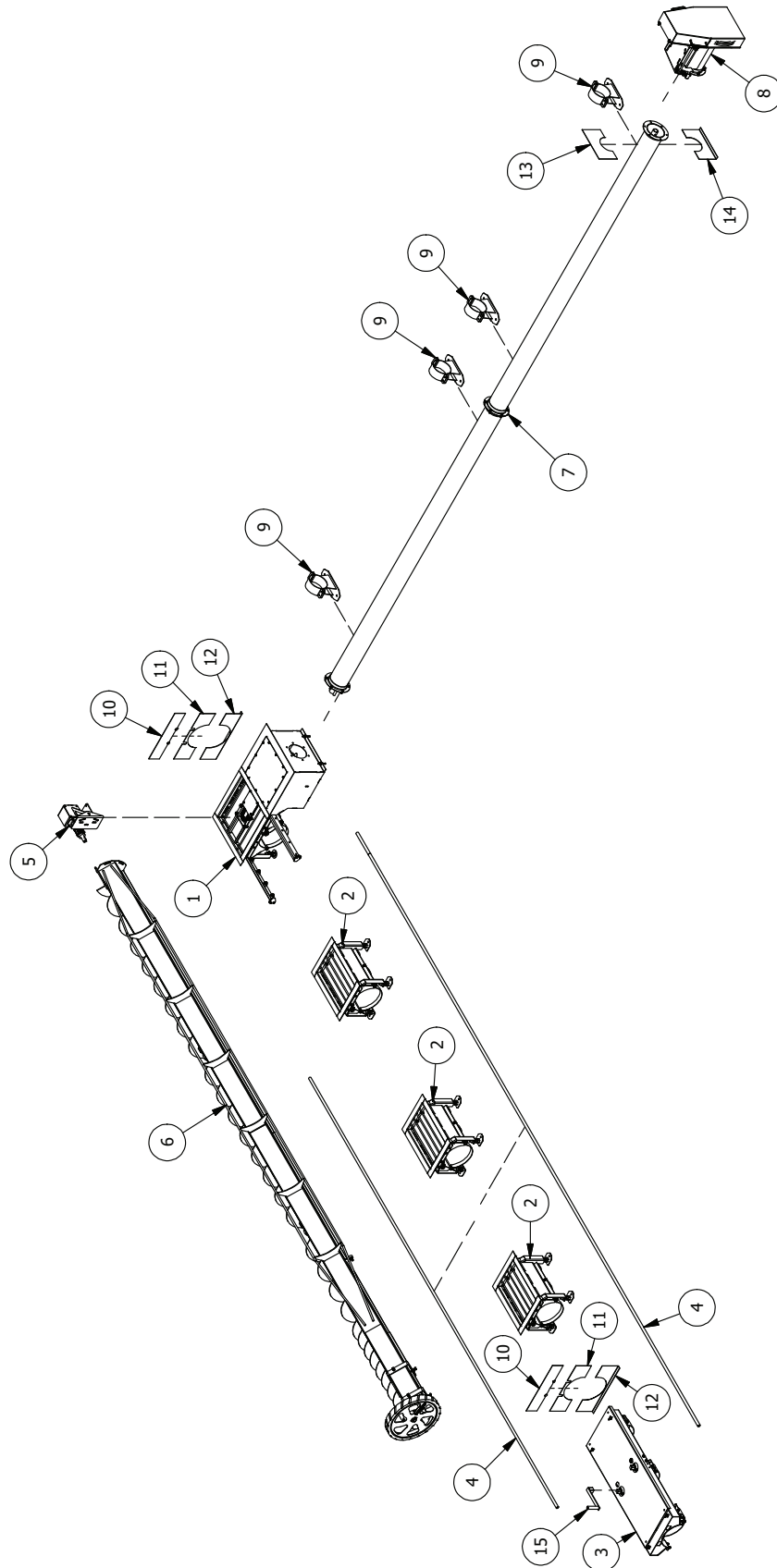
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
1	Center Sump	61826	1	61827	1	61828	1	61829	1	61830	1	61831	1
Intermediate Sump													
2	Models: 14/15, 18/19, 20/22	66294	1	66295	1	66296	1	66297	1	66298	1	66299	1
	Models: 24/26, 27/29, 30/31	66294	2	66295	2	66296	2	66297	2	66298	2	66299	2
2	Models: 32/34, 35/37, 38/40	66294	3	66295	3	66296	3	66297	3	66298	3	66299	3
	Models: 42/43, 44/46, 48/50, 54/55	66294	4	66295	4	66296	4	66297	4	66298	4	66299	4
	Model: 60/61	66294	5	66295	5	66296	5	66297	5	66298	5	66299	5
	Gate Control	61669	1	61670	1	61671	1	61671	1	61672	1	61672	1
Gate Control Rod													
4	Model: 14/15	61735	2	61735	2	61735	2	61735	2	61735	2	61735	2
	Model: 18/19	61736	2	61736	2	61736	2	61736	2	61736	2	61736	2
	Model: 20/22	61737	2	61737	2	61737	2	61737	2	61737	2	61737	2
	Model: 24/26	61738	2	61738	2	61738	2	61738	2	61738	2	61738	2
	Model: 27/29	61739	2	61739	2	61739	2	61739	2	61739	2	61739	2
	Model: 30/31	61740	2	61740	2	61740	2	61740	2	61740	2	61740	2
	Model: 32/34	61741	2	61741	2	61741	2	61741	2	61741	2	61741	2
	Model: 35/37	61742	2	61742	2	61742	2	61742	2	61742	2	61742	2
	Model: 38/40	61743	2	61743	2	61743	2	61743	2	61743	2	61743	2
	Model: 42/43	61744	2	61744	2	61744	2	61744	2	61744	2	61744	2
5	Model: 44/46	61745	2	61745	2	61745	2	61745	2	61745	2	61745	2
	Model: 48/50	61746	2	61746	2	61746	2	61746	2	61746	2	61746	2
	Model: 54/55	61747	2	61747	2	61747	2	61747	2	61747	2	61747	2
	Model: 60/61	61748	2	61748	2	61748	2	61748	2	61748	2	61748	2
	Sweep Gearbox Assembly	61937	1	61938	1	61939	1	61939	1	61939	1	61939	1



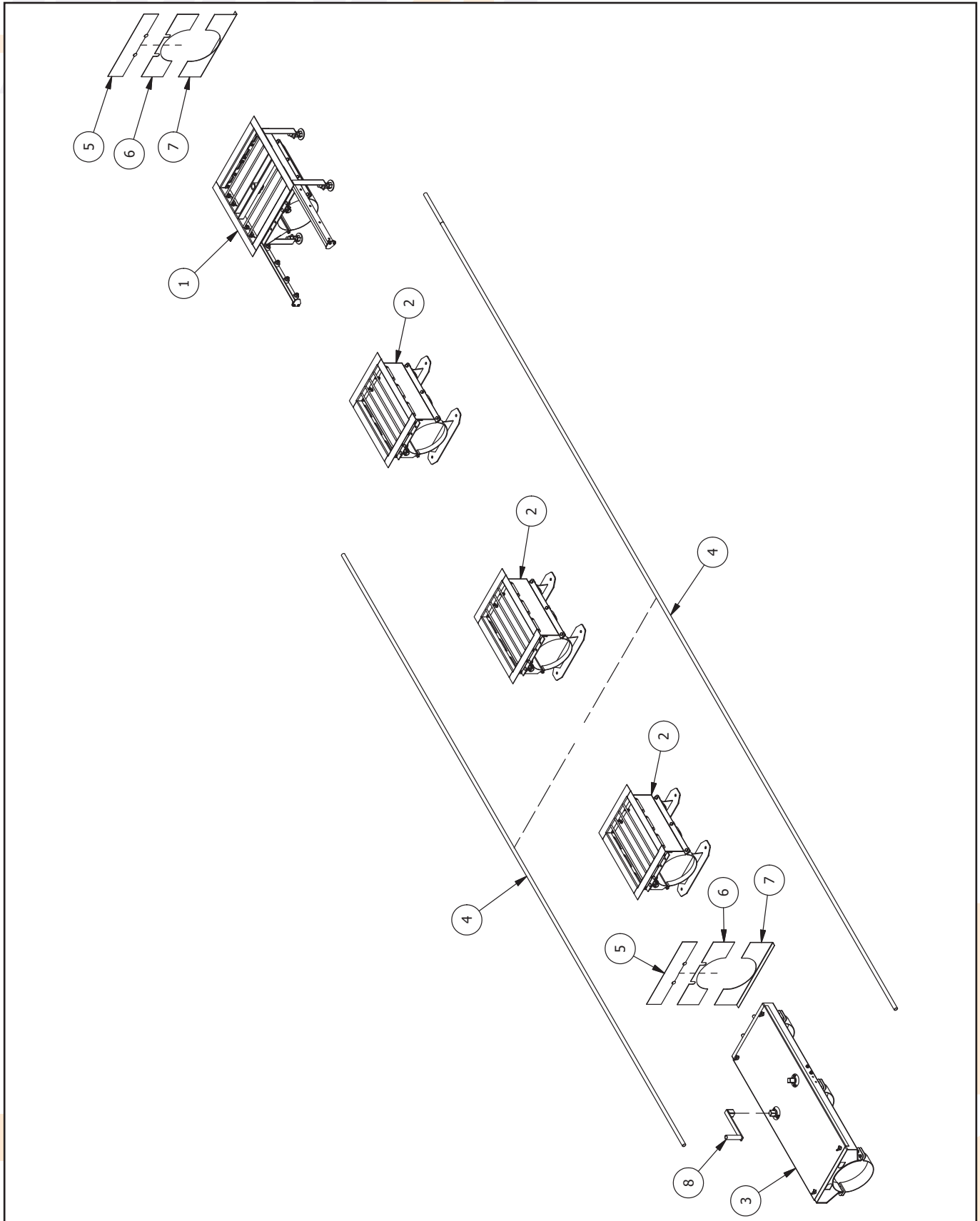
#s	DESCRIPTION	6" x 13"	8" x 13"	10" x 13"	10" x 15"	12" x 15"	12" x 17"
		Floor	QTY	Floor	QTY	Floor	QTY
Sweep							
	Model: 14/15	61116	1	61128	1	61140	1
	Model: 18/19	61117	1	61129	1	61141	1
	Model: 20/22	61118	1	61130	1	61142	1
	Model: 24/26	61119	1	61131	1	61143	1
	Model: 27/29	61120	1	61132	1	61144	1
	Model: 30/31	61121	1	61133	1	61145	1
	Model: 32/34	61122	1	61134	1	61146	1
	Model: 35/37	61123	1	61135	1	61147	1
	Model: 38/40	61124	1	61136	1	61148	1
	Model: 42/43	61125	1	61137	1	61149	1
	Model: 44/46	61126	1	61138	1	61150	1
	Model: 48/50	61127	1	61139	1	61151	1
	Model: 54/55	n/a		61370	1	61368	1
	Model: 60/61	n/a		61371	1	61369	1
Powertube							
	Model: 14/15	61973	1	61973	1	61973	1
	Model: 18/19	61974	1	61974	1	61974	1
	Model: 20/22	61975	1	61975	1	61975	1
	Model: 24/26	61976	1	61976	1	61976	1
	Model: 27/29	61977	1	61977	1	61977	1
	Model: 30/31	61978	1	61978	1	61978	1
	Model: 32/34	61979	1	61979	1	61979	1
	Model: 35/37	61980	1	61980	1	61980	1
	Model: 38/40	61981	1	61981	1	61981	1
	Model: 42/43	61982	1	61982	1	61982	1
	Model: 44/46	61983	1	61983	1	61983	1
	Model: 48/50	61984	1	61984	1	61984	1
	Model: 54/55	61985	1	61985	1	61985	1
	Model: 60/61	61986	1	61986	1	61986	1



#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
8	Powerhead	62082	1	62082	1	62082	1	62082	1	62082	1	62082	1
	Support Foot												
9	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	62074	2	62075	2	62075	2	62076	2	62076	2	62077	2
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	62074	4	62075	4	62075	4	62076	4	62076	4	62077	4
10	Chain Loop Top Flashing	61760	2	61761	2	61762	2	61762	2	61763	2	61763	2
11	Chain Loop Middle Flashing	65218	2	65219	2	65220	2	65220	2	65221	2	65221	2
12	Chain Loop Bottom Flashing	61753	2	61754	2	61755	2	61756	2	61757	2	61758	2
13	Powertube Top Flashing	61759	1	61759	1	61759	1	61759	1	61759	1	61759	1
14	Powertube Bottom Flashing	61749	1	61750	1	61750	1	61751	1	61751	1	61752	1
15	Crank Handle	10533	1	10533	1	10533	1	10533	1	10533	1	10533	1

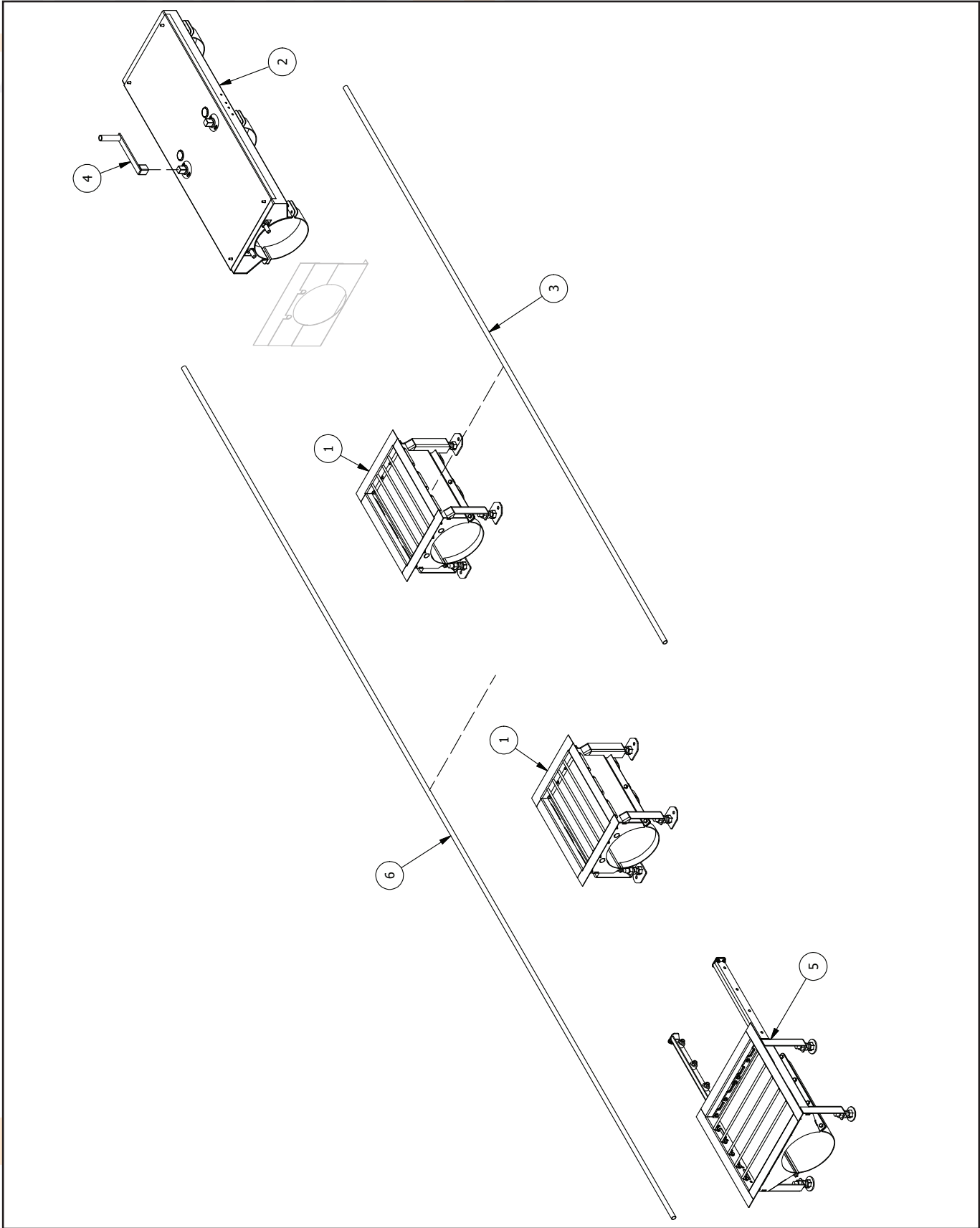


#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
1	Center Sump	62770	1	62771	1	62772	1	62773	1	62774	1	62775	1
Intermediate Sump													
2	Models: 14/15, 18/19, 20/22	66294	1	66295	1	66296	1	66297	1	66298	1	66299	1
	Models: 24/26, 27/29, 30/31	66294	2	66295	2	66296	2	66297	2	66298	2	66299	2
3	Models: 32/34, 35/37, 38/40	66294	3	66295	3	66296	3	66297	3	66298	3	66299	3
	Models: 42/43, 44/46, 48/50, 54/55	66294	4	66295	4	66296	4	66297	4	66298	4	66299	4
	Model: 60/61	66294	5	66295	5	66296	5	66297	5	66298	5	66299	5
	Gate Control	61669	1	61670	1	61671	1	61671	1	61672	1	61672	1
Gate Control Rod													
4	Model: 14/15	61735	2	61735	2	61735	2	61735	2	61735	2	61735	2
	Model: 18/19	61736	2	61736	2	61736	2	61736	2	61736	2	61736	2
	Model: 20/22	61737	2	61737	2	61737	2	61737	2	61737	2	61737	2
	Model: 24/26	61738	2	61738	2	61738	2	61738	2	61738	2	61738	2
	Model: 27/29	61739	2	61739	2	61739	2	61739	2	61739	2	61739	2
	Model: 30/31	61740	2	61740	2	61740	2	61740	2	61740	2	61740	2
	Model: 32/34	61741	2	61741	2	61741	2	61741	2	61741	2	61741	2
	Model: 35/37	61742	2	61742	2	61742	2	61742	2	61742	2	61742	2
	Model: 38/40	61743	2	61743	2	61743	2	61743	2	61743	2	61743	2
	Model: 42/43	61744	2	61744	2	61744	2	61744	2	61744	2	61744	2
5	Model: 44/46	61745	2	61745	2	61745	2	61745	2	61745	2	61745	2
	Model: 48/50	61746	2	61746	2	61746	2	61746	2	61746	2	61746	2
	Model: 54/55	61747	2	61747	2	61747	2	61747	2	61747	2	61747	2
	Model: 60/61	61748	2	61748	2	61748	2	61748	2	61748	2	61748	2
	Chain Loop Top Flashing	61760	2	61761	2	61762	2	61762	2	61763	2	61763	2
	Chain Loop Middle Flashing	65218	2	65219	2	65220	2	65220	2	65221	2	65221	2
	Chain Loop Bottom Flashing	61753	2	61754	2	61755	2	61756	2	61757	2	61758	2
	Crank Handle	10533	1	10533	1	10533	1	10533	1	10533	1	10533	1



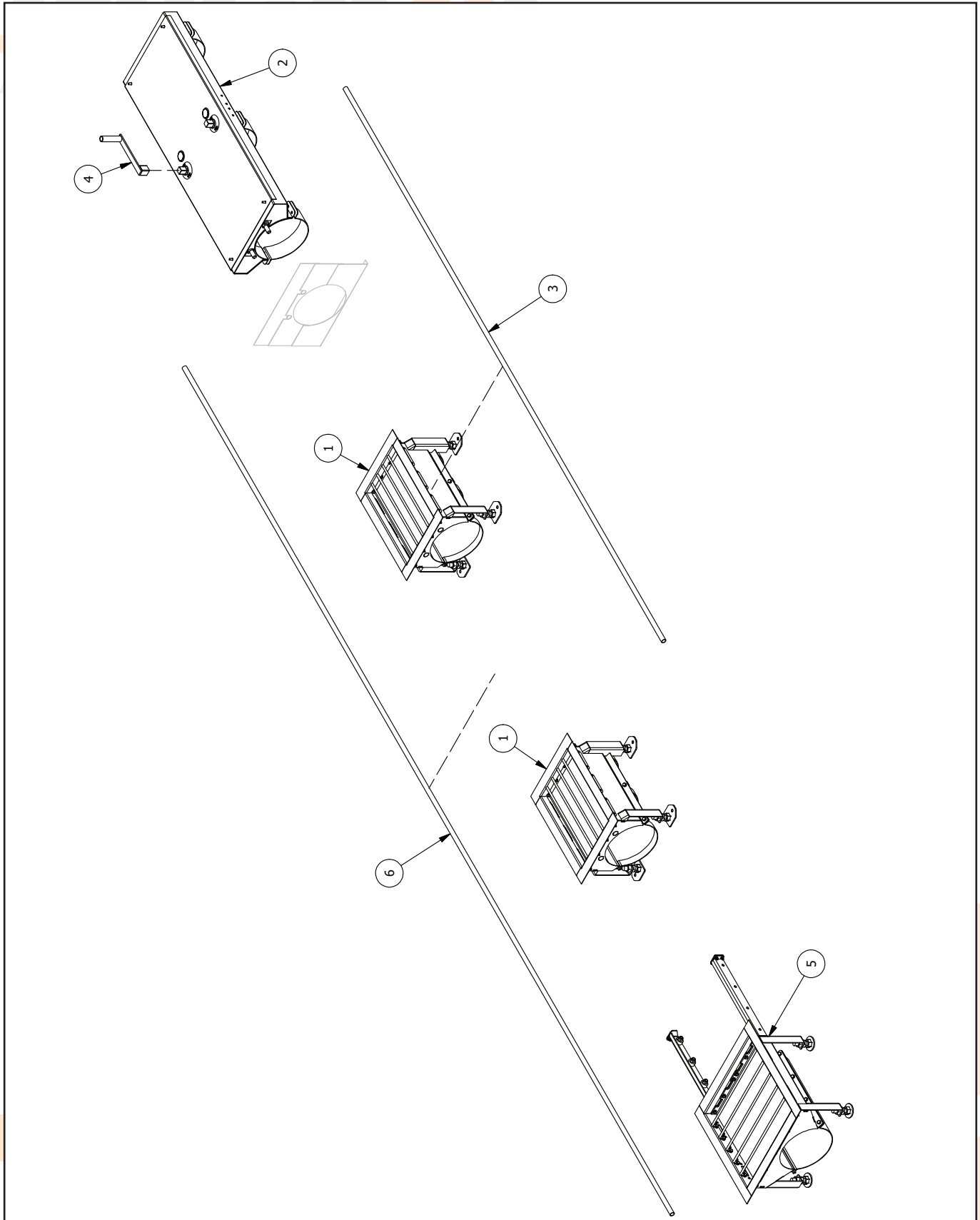
Intermediate Sump Expansion

#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
Intermediate Sump													
1	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31	66294	1	66295	1	66296	1	66297	1	66298	1	66299	1
	Models: 32/34, 35/37, 38/40	66294	2	66295	2	66296	2	66297	2	66298	2	66299	2
	Models: 42/43, 44/46, 48/50, 54/55	66294	3	66295	3	66296	3	66297	3	66298	3	66299	3
	Model: 60/61	66294	4	66295	4	66296	4	66297	4	66298	4	66299	4
	2 Gate Control	70270	1	70271	1	70272	1	70272	1	70273	1	70273	1
Gate Control Rod													
3	Model: 14/15	61735	1	61735	1	61735	1	61735	1	61735	1	61735	1
	Model: 18/19	61736	1	61736	1	61736	1	61736	1	61736	1	61736	1
	Model: 20/22	61737	1	61737	1	61737	1	61737	1	61737	1	61737	1
	Model: 24/26	61738	1	61738	1	61738	1	61738	1	61738	1	61738	1
	Model: 27/29	61739	1	61739	1	61739	1	61739	1	61739	1	61739	1
	Model: 30/31	61740	1	61740	1	61740	1	61740	1	61740	1	61740	1
	Model: 32/34	61741	1	61741	1	61741	1	61741	1	61741	1	61741	1
	Model: 35/37	61742	1	61742	1	61742	1	61742	1	61742	1	61742	1
	Model: 38/40	61743	1	61743	1	61743	1	61743	1	61743	1	61743	1
	Model: 42/43	61744	1	61744	1	61744	1	61744	1	61744	1	61744	1
4	Model: 44/46	61745	1	61745	1	61745	1	61745	1	61745	1	61745	1
	Model: 48/50	61746	1	61746	1	61746	1	61746	1	61746	1	61746	1
	Model: 54/55	61747	1	61747	1	61747	1	61747	1	61747	1	61747	1
	Model: 60/61	61748	1	61748	1	61748	1	61748	1	61748	1	61748	1
	4 Crank Handle	10533	1	10533	1	10533	1	10533	1	10533	1	10533	1

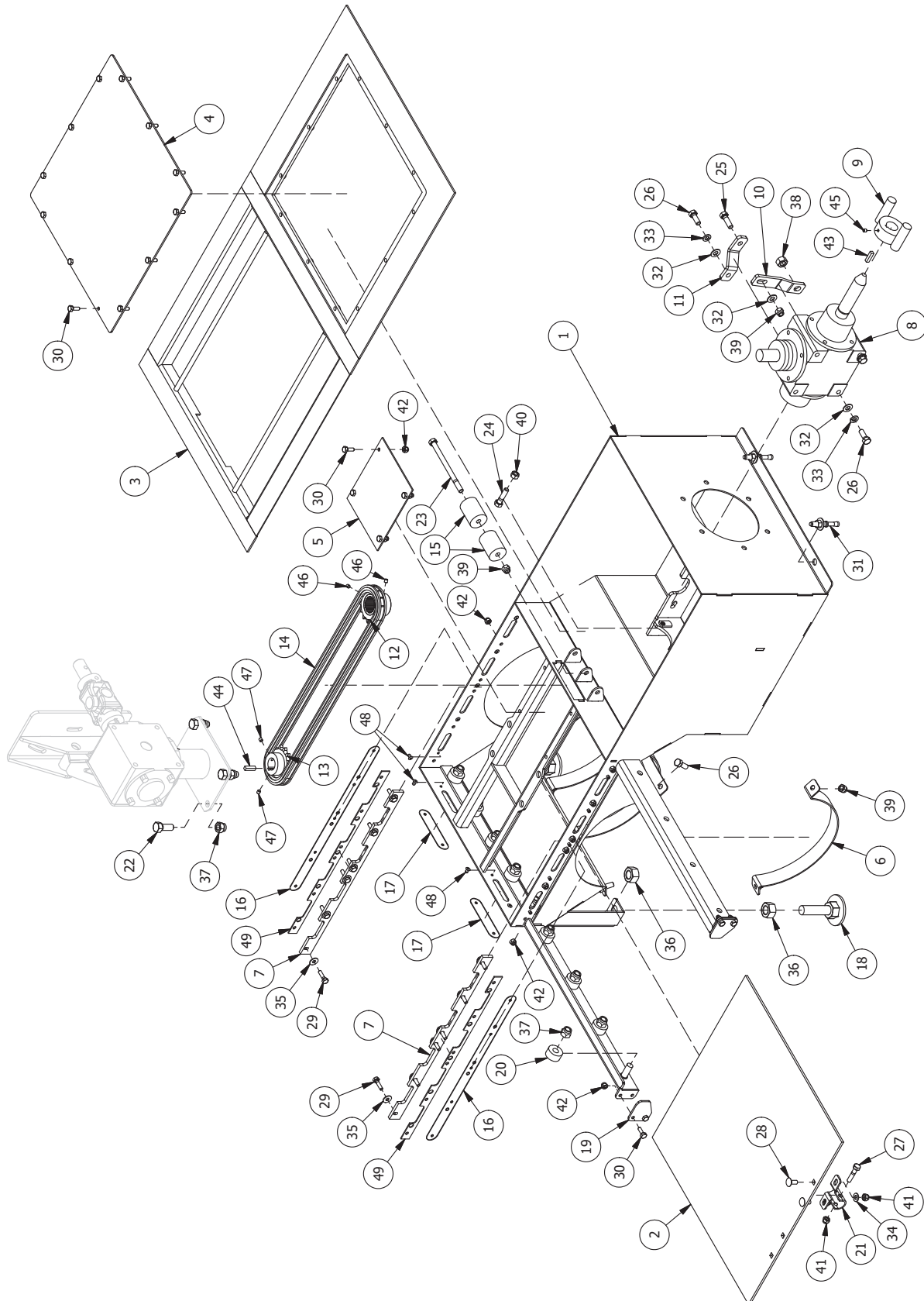


Center Sump Expansion

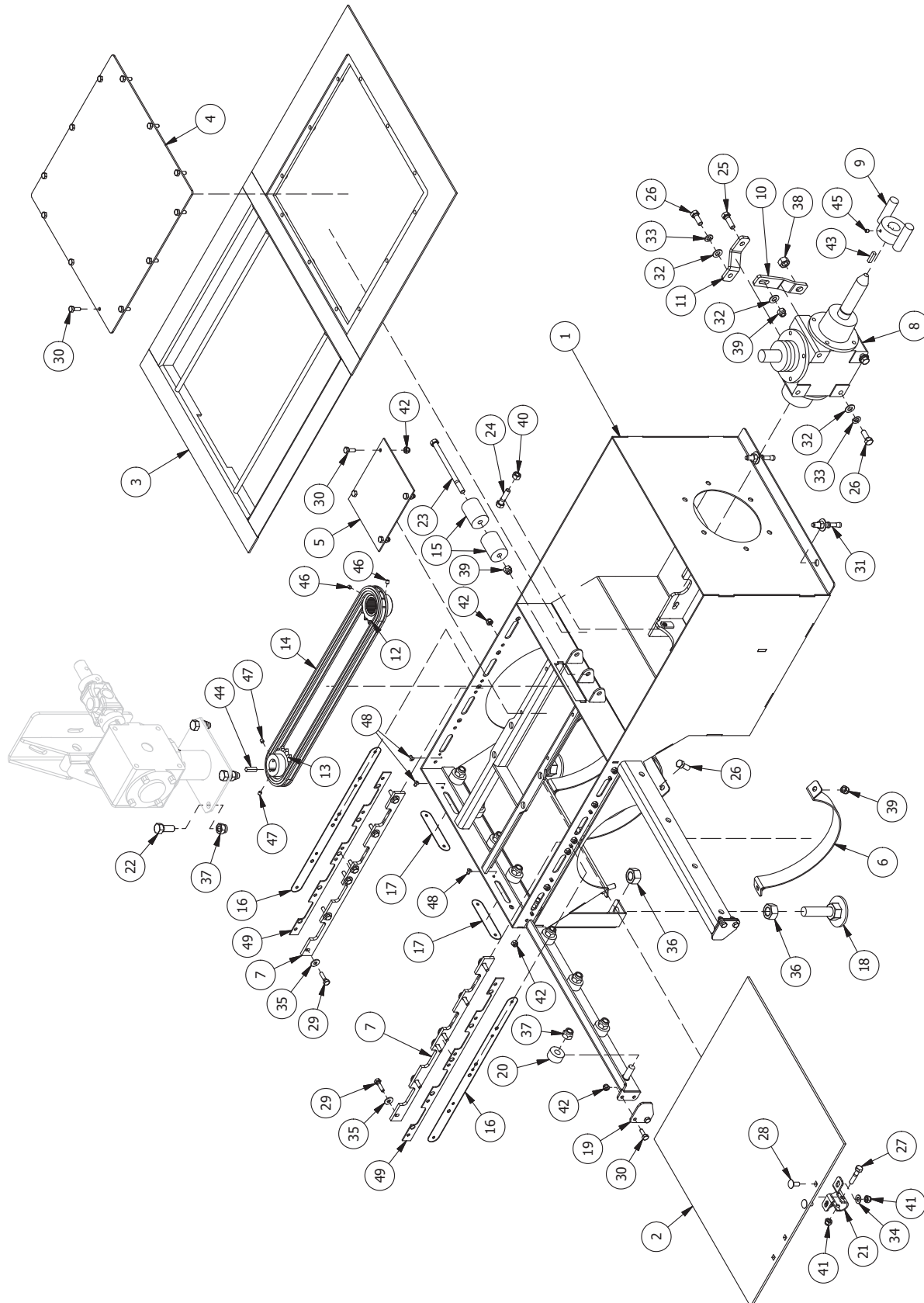
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
5	Center Sump	66272	1	66273	1	66274	1	66275	1	66276	1	66277	1
	Gate Control Rod												
	Model: 14/15	61735	1	61735	1	61735	1	61735	1	61735	1	61735	1
	Model: 18/19	61736	1	61736	1	61736	1	61736	1	61736	1	61736	1
	Model: 20/22	61737	1	61737	1	61737	1	61737	1	61737	1	61737	1
	Model: 24/26	61738	1	61738	1	61738	1	61738	1	61738	1	61738	1
	Model: 27/29	61739	1	61739	1	61739	1	61739	1	61739	1	61739	1
	Model: 30/31	61740	1	61740	1	61740	1	61740	1	61740	1	61740	1
6	Model: 32/34	61741	1	61741	1	61741	1	61741	1	61741	1	61741	1
	Model: 35/37	61742	1	61742	1	61742	1	61742	1	61742	1	61742	1
	Model: 38/40	61743	1	61743	1	61743	1	61743	1	61743	1	61743	1
	Model: 42/43	61744	1	61744	1	61744	1	61744	1	61744	1	61744	1
	Model: 44/46	61745	1	61745	1	61745	1	61745	1	61745	1	61745	1
	Model: 48/50	61746	1	61746	1	61746	1	61746	1	61746	1	61746	1
	Model: 54/55	61747	1	61747	1	61747	1	61747	1	61747	1	61747	1
	Model: 60/61	61748	1	61748	1	61748	1	61748	1	61748	1	61748	1



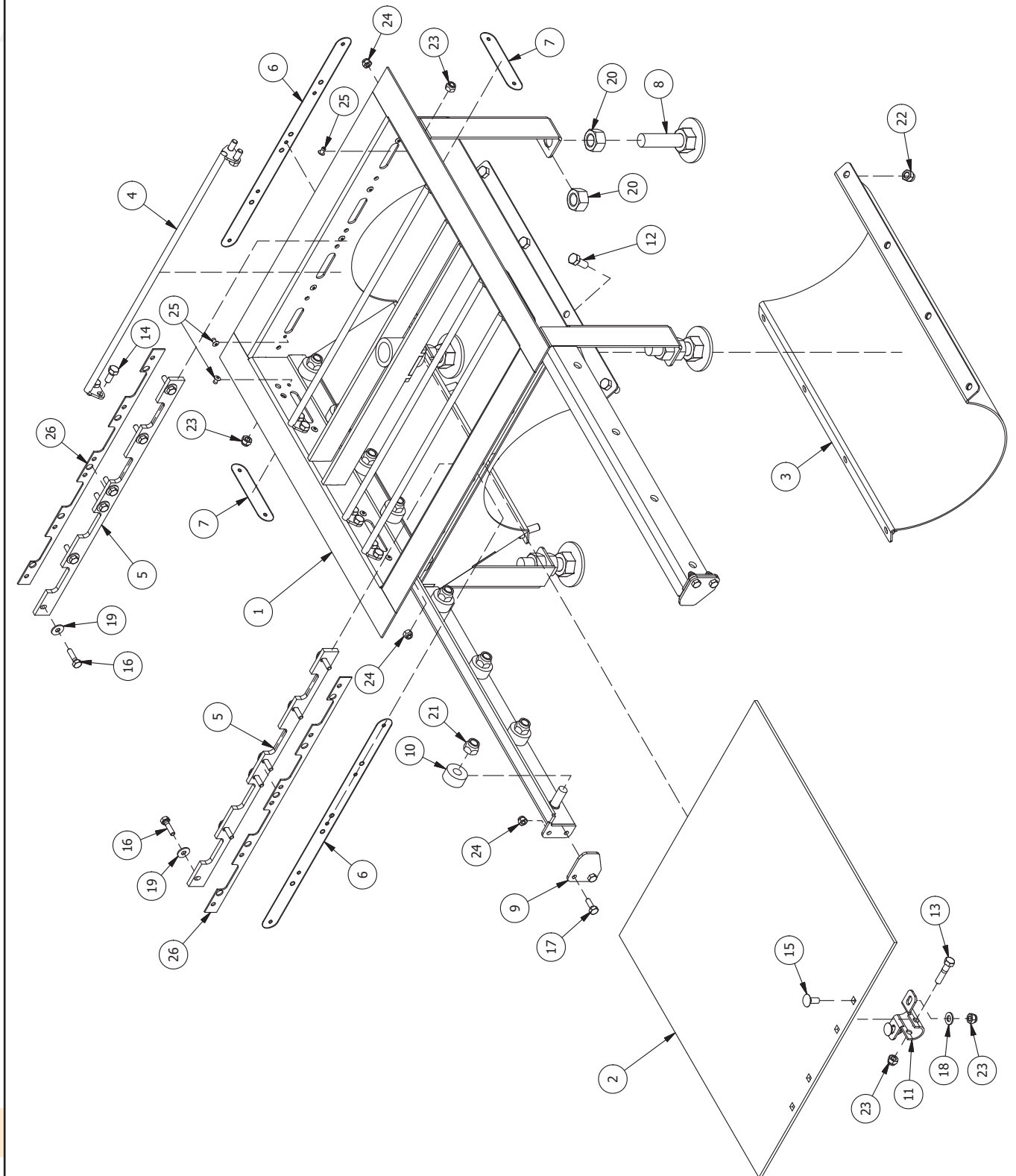
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
1	Sump	61832	1	61833	1	61834	1	61835	1	61836	1	61837	1
2	Gate	61897	1	61898	1	61899	1	61899	1	61900	1	61900	1
3	Grating	61913	1	61914	1	61915	1	61915	1	61916	1	61916	1
4	Grating Cover	61928	1	61928	1	61928	1	61928	1	61928	1	61928	1
5	Chain Cover	61905	1	61906	1	61907	1	61907	1	61908	1	61908	1
6	Clamp Band	61805	4	61806	4	61807	4	61807	4	61808	4	61808	4
7	Gate Seal	61933	2	61934	2	61935	2	61935	2	61936	2	61936	2
8	Gearbox	10527	1	10527	1	10527	1	10527	1	10527	1	10527	1
9	Dogg	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1
10	Gearbox Shifter Lever	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1
11	Gearbox Shifter Lock	61901	1	61901	1	61901	1	61901	1	61901	1	61901	1
12	Splined Sprocket	61902	1	61902	1	61902	1	61902	1	61902	1	61902	1
13	Bored Sprocket	62272	1	62272	1	62272	1	62272	1	62272	1	62272	1
14	Chain	76274	3.4 ft	76274	3.6 ft	76274	3.8 ft	76274	3.8 ft	76274	3.9 ft	76274	3.9 ft
15	Chain Roller	63152	2	63152	2	63152	2	63152	2	63152	2	63152	2
16	End Aeration Plate	61817	2	61818	2	61819	2	61819	2	61820	2	61820	2
17	Side Aeration Plate	61821	2	61821	2	61821	2	61821	2	61821	2	61821	2
18	Adjustment Foot	61893	2	61893	2	61893	2	61893	2	61893	2	61893	2
19	Gate Rail Cap Plate	61932	2	61932	2	61932	2	61932	2	61932	2	61932	2
20	Gate Roller	23078	18	23078	18	23078	18	23078	18	23078	18	23078	18
21	Gate Rod Clamp	61815	1	61815	1	61815	1	61815	1	61815	1	61815	1
22	1/2 x 1 1/4" Bolt	10964	4	10964	4	10964	4	10964	4	10964	4	10964	4
23	3/8 x 5 1/2" Bolt	63694	1	63694	1	63694	1	63694	1	63694	1	63694	1
24	3/8 x 1 1/2" Bolt	78203	2	78203	2	78203	2	78203	2	78203	2	78203	2
25	3/8 x 1 1/4" Bolt	10311	1	10311	1	10311	1	10311	1	10311	1	10311	1
26	3/8 x 1" Bolt	10277	13	10277	13	10277	13	10277	13	10277	13	10277	13



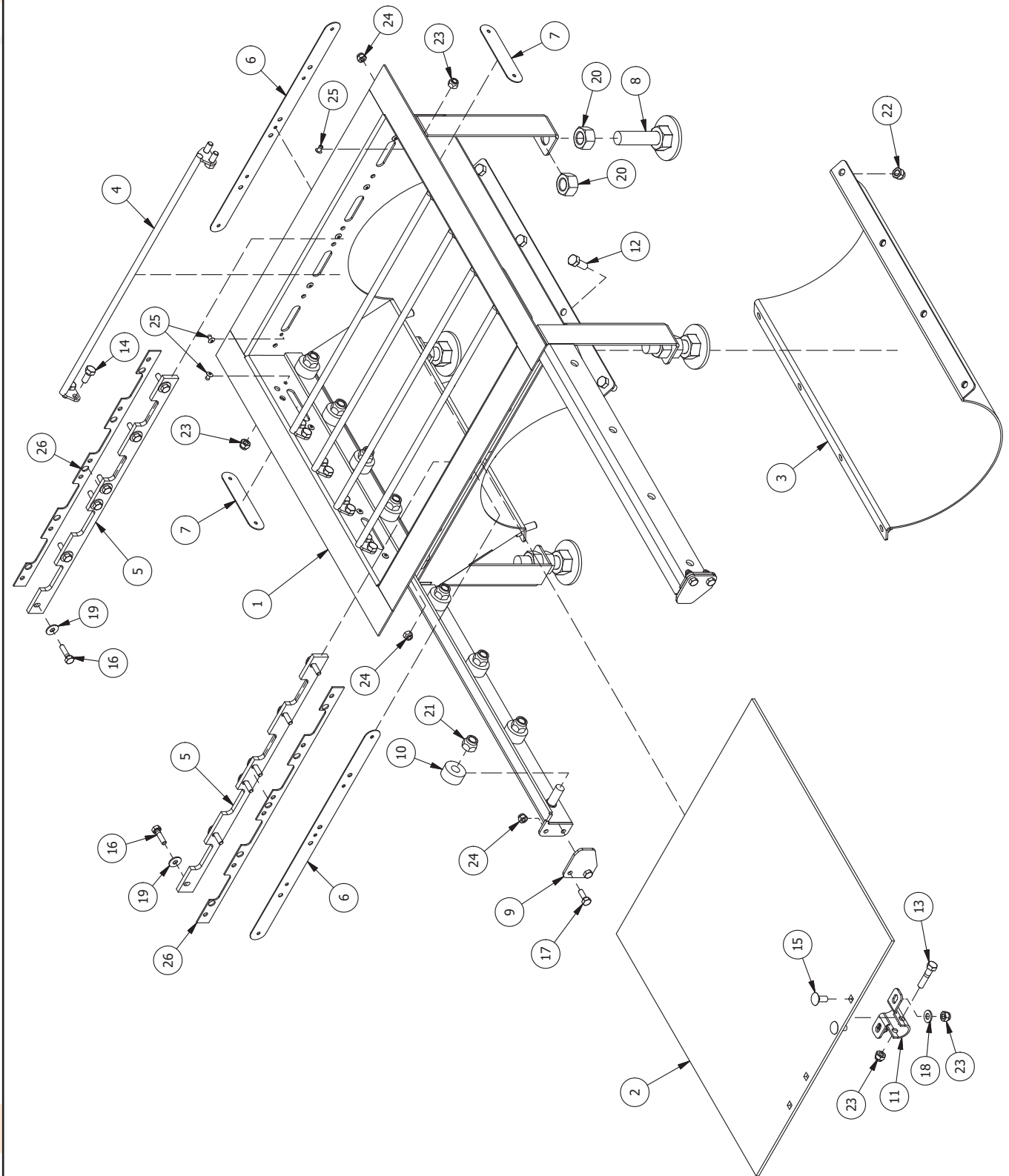
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
27	5/16 x 1 1/2" Bolt	10295	1	10295	1	10295	1	10295	1	10295	1	10295	1
28	5/16 x 3/4" Carriage Bolt	60294	2	60294	2	60294	2	60294	2	60294	2	60294	2
29	1/4 x 1" Bolt	10363	12	10363	12	10363	12	10363	12	10363	12	10363	12
30	1/4 x 3/4" Bolt	11340	20	11340	20	11340	20	11340	20	11340	20	11340	20
31	Anchor Bolt	47363	2	47363	2	47363	2	47363	2	47363	2	47363	2
32	3/8" Flatwasher	10275	6	10275	6	10275	6	10275	6	10275	6	10275	6
33	3/8" Lockwasher	10276	5	10276	5	10276	5	10276	5	10276	5	10276	5
34	5/16" Flatwasher	10285	2	10285	2	10285	2	10285	2	10285	2	10285	2
35	1/4" Flatwasher	27038	12	27038	12	27038	12	27038	12	27038	12	27038	12
36	3/4" Hex Nut	10329	4	10329	4	10329	4	10329	4	10329	4	10329	4
37	1/2" Nylon Locknut	10318	22	10318	22	10318	22	10318	22	10318	22	10318	22
38	1/2" Hex Nut	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1
39	3/8" Nylon Locknut	10274	10	10274	10	10274	10	10274	10	10274	10	10274	10
40	3/8" Hex Nut	10278	2	10278	2	10278	2	10278	2	10278	2	10278	2
41	5/16" Nylon Locknut	10290	3	10290	3	10290	3	10290	3	10290	3	10290	3
42	1/4" Nylon Locknut	11341	20	11341	20	11341	20	11341	20	11341	20	11341	20
43	Key	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1
44	Key	10281	1	10281	1	10281	1	10281	1	10281	1	10281	1
45	Setscrew	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1	c/w gearbox	1
46	Setscrew	10307	2	10307	2	10307	2	10307	2	10307	2	10307	2
47	Setscrew	c/w sprocket	2	c/w sprocket	2	c/w sprocket	2	c/w sprocket	2	c/w sprocket	2	c/w sprocket	2
48	Rivet	10972	14	10972	14	10972	14	10972	14	10972	14	10972	14
49	Seal Spacer	68315	2	68316	2	68317	2	68317	2	68318	2	68318	2



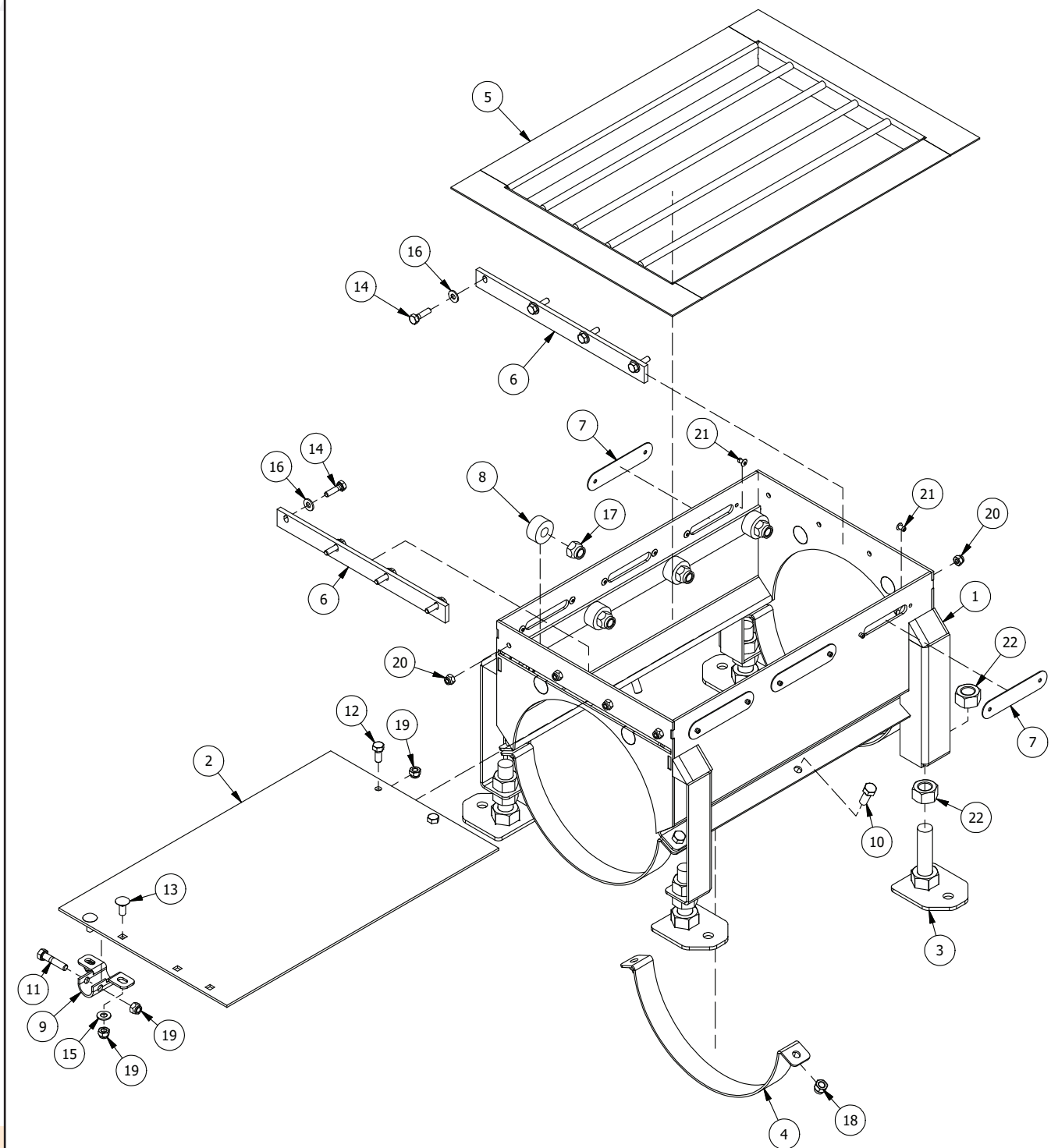
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
1	Sump	62776	1	62777	1	62778	1	62779	1	62780	1	62781	1
2	Gate	61897	1	61898	1	61899	1	61899	1	61900	1	61900	1
3	Clamp Band	62813	1	62814	1	62815	1	62815	1	62816	1	62816	1
4	Grating Bar	62804	4	62805	4	62806	4	62806	4	62807	4	62807	4
5	Gate Seal	61933	2	61934	2	61935	2	61935	2	61936	2	61936	2
6	End Aeration Plate	61817	2	61818	2	61819	2	61819	2	61820	2	61820	2
7	Side Aeration Plate	61821	4	61821	4	61821	4	61821	4	61821	4	61821	4
8	Adjustment Foot	61893	4	61893	4	61893	4	61893	4	61893	4	61893	4
9	Gate Rail Cap Plate	61932	2	61932	2	61932	2	61932	2	61932	2	61932	2
10	Gate Roller	23078	18	23078	18	23078	18	23078	18	23078	18	23078	18
11	Gate Rod Clamp	61815	1	61815	1	61815	1	61815	1	61815	1	61815	1
12	3/8 x 1" Bolt	10277	8	10277	8	10277	8	10277	8	10277	8	10277	8
13	5/16 x 1 1/2" Bolt	10295	1	10295	1	10295	1	10295	1	10295	1	10295	1
14	5/16 x 3/4" Bolt	10344	16	10344	16	10344	16	10344	16	10344	16	10344	16
15	5/16 x 3/4" Carriage Bolt	60294	2	60294	2	60294	2	60294	2	60294	2	60294	2
16	1/4 x 1" Bolt	10363	12	10363	12	10363	12	10363	12	10363	12	10363	12
17	1/4 x 3/4" Bolt	11340	4	11340	4	11340	4	11340	4	11340	4	11340	4
18	5/16" Flatwasher	10285	2	10285	2	10285	2	10285	2	10285	2	10285	2
19	1/4" Flatwasher	27038	12	27038	12	27038	12	27038	12	27038	12	27038	12
20	3/4" Hex Nut	10329	8	10329	8	10329	8	10329	8	10329	8	10329	8
21	1/2" Nylon Locknut	10318	18	10318	18	10318	18	10318	18	10318	18	10318	18
22	3/8" Nylon Locknut	10274	8	10274	8	10274	8	10274	8	10274	8	10274	8
23	5/16" Nylon Locknut	10290	19	10290	19	10290	19	10290	19	10290	19	10290	19
24	1/4" Nylon Locknut	11341	16	11341	16	11341	16	11341	16	11341	16	11341	16
25	Rivet	10972	18	10972	18	10972	18	10972	18	10972	18	10972	18
26	Seal Spacer	68315	2	68316	2	68317	2	68317	2	68318	2	68318	2



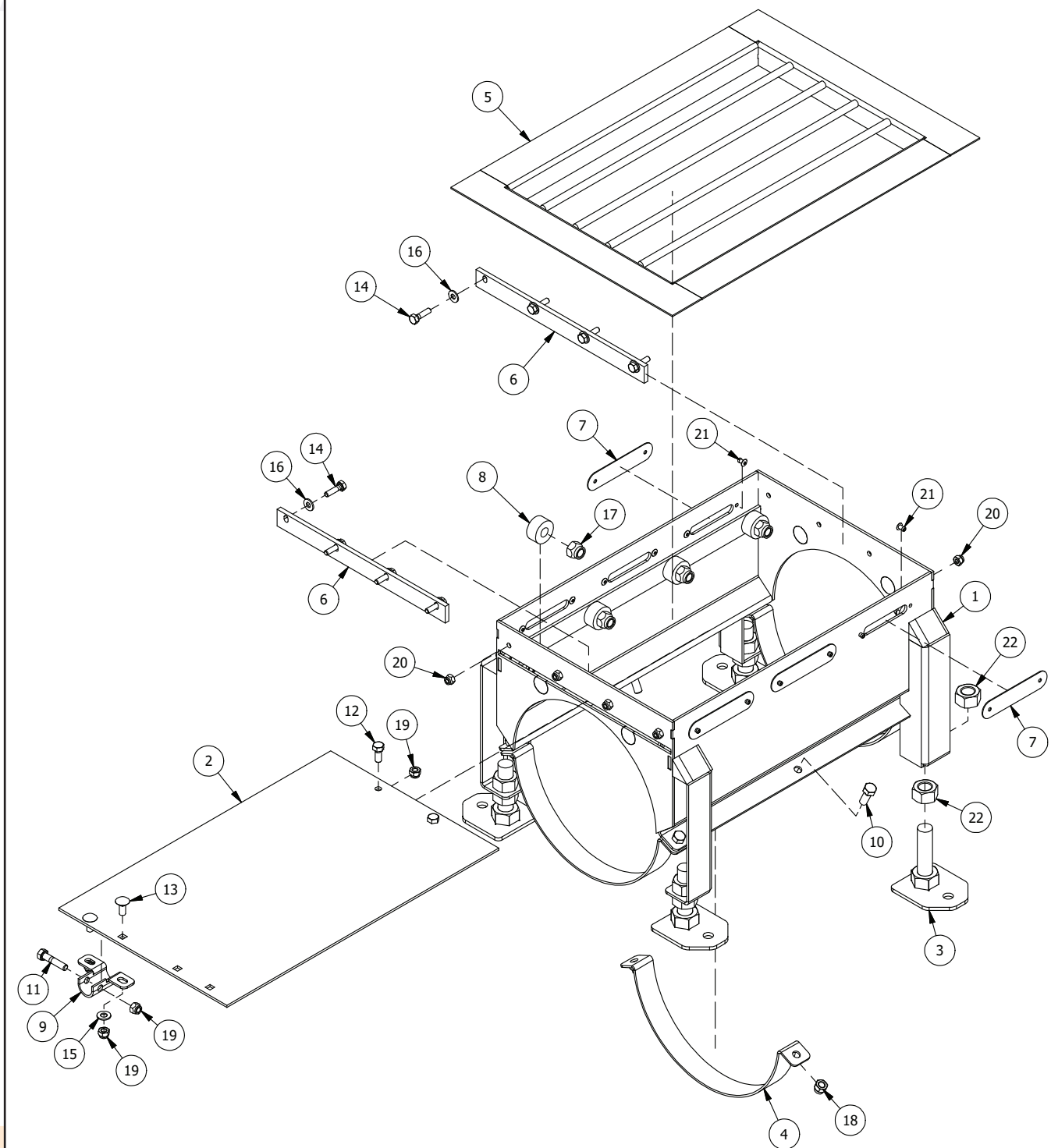
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
1	Sump	66278	1	66279	1	66280	1	66281	1	66282	1	66283	1
2	Gate	61897	1	61898	1	61899	1	61899	1	61900	1	61900	1
3	Clamp Band	62813	1	62814	1	62815	1	62815	1	62816	1	62816	1
4	Grating Bar	62804	5	62805	5	62806	5	62806	5	62807	5	62807	5
5	Gate Seal	61933	2	61934	2	61935	2	61935	2	61936	2	61936	2
6	End Aeration Plate	61817	2	61818	2	61819	2	61819	2	61820	2	61820	2
7	Side Aeration Plate	61821	4	61821	4	61821	4	61821	4	61821	4	61821	4
8	Adjustment Foot	61893	4	61893	4	61893	4	61893	4	61893	4	61893	4
9	Gate Rail Cap Plate	61932	2	61932	2	61932	2	61932	2	61932	2	61932	2
10	Gate Roller	23078	18	23078	18	23078	18	23078	18	23078	18	23078	18
11	Gate Rod Clamp	61815	1	61815	1	61815	1	61815	1	61815	1	61815	1
12	3/8 x 1" Bolt	10277	8	10277	8	10277	8	10277	8	10277	8	10277	8
13	5/16 x 1 1/2" Bolt	10295	1	10295	1	10295	1	10295	1	10295	1	10295	1
14	5/16 x 3/4" Bolt	10344	20	10344	20	10344	20	10344	20	10344	20	10344	20
15	5/16 x 3/4" Carriage Bolt	60294	2	60294	2	60294	2	60294	2	60294	2	60294	2
16	1/4 x 1" Bolt	10363	12	10363	12	10363	12	10363	12	10363	12	10363	12
17	1/4 x 3/4" Bolt	11340	4	11340	4	11340	4	11340	4	11340	4	11340	4
18	5/16" Flatwasher	10285	2	10285	2	10285	2	10285	2	10285	2	10285	2
19	1/4" Flatwasher	27038	12	27038	12	27038	12	27038	12	27038	12	27038	12
20	3/4" Hex Nut	10329	8	10329	8	10329	8	10329	8	10329	8	10329	8
21	1/2" Nylon Locknut	10318	18	10318	18	10318	18	10318	18	10318	18	10318	18
22	3/8" Nylon Locknut	10274	8	10274	8	10274	8	10274	8	10274	8	10274	8
23	5/16" Nylon Locknut	10290	23	10290	23	10290	23	10290	23	10290	23	10290	23
24	1/4" Nylon Locknut	11341	16	11341	16	11341	16	11341	16	11341	16	11341	16
25	Rivet	10972	18	10972	18	10972	18	10972	18	10972	18	10972	18
26	Seal Spacer	68315	2	68316	2	68317	2	68317	2	68318	2	68318	2



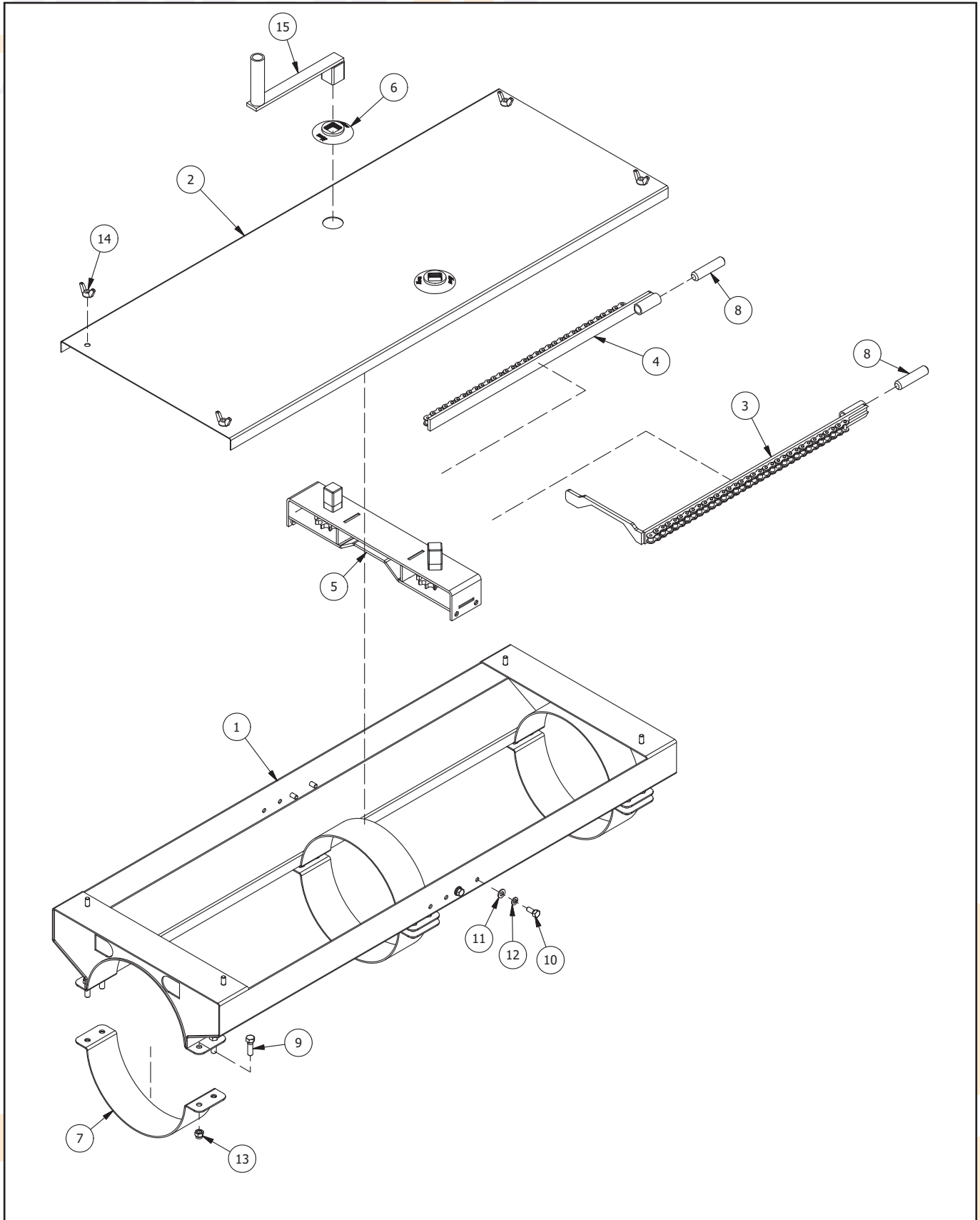
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
Sump													
1	Model: 12"	61770	1	61771	1	61772	1	61773	1	61774	1	61775	1
	Model: 18"	66300	1	66301	1	66302	1	66303	1	66304	1	66305	1
Gate													
2	Model: 12"	61796	1	61796	1	61797	1	61797	1	61798	1	61798	1
	Model: 18"	66314	1	66314	1	66315	1	66315	1	66316	1	66316	1
3	Sump Foot	75914	4	75914	4	75914	4	75914	4	75914	4	75914	4
Clamp Band													
4	Model: 12"	61805	2	61806	2	61807	2	61807	2	61808	2	61808	2
	Model: 18"	61805	3	61806	3	61807	3	61807	3	61808	3	61808	3
Grating													
5	Model: 12"	61822	1	61822	1	61822	1	61822	1	61822	1	61822	1
	Model: 18"	66317	1	66317	1	66317	1	66317	1	66317	1	66317	1
6	Gate Seal	61816	2	61816	2	61816	2	61816	2	61816	2	61816	2
Side Aeration Plate													
7	Model: 12"	61821	4	61821	4	61821	4	61821	4	61821	4	61821	4
	Model: 18"	61821	6	61821	6	61821	6	61821	6	61821	6	61821	6
Gate Roller													
8	Model: 12"	23078	6	23078	6	23078	6	23078	6	23078	6	23078	6
	Model: 18"	23078	8	23078	8	23078	8	23078	8	23078	8	23078	8
9	Gate Rod Clamp	61815	1	61815	1	61815	1	61815	1	61815	1	61815	1
3/8 x 1" Bolt													
10	Model: 12"	10277	4	10277	4	10277	4	10277	4	10277	4	10277	4
	Model: 18"	10277	6	10277	6	10277	6	10277	6	10277	6	10277	6
11	5/16 x 1 1/2" Bolt	10295	1	10295	1	10295	1	10295	1	10295	1	10295	1
12	5/16 x 3/4" Bolt	10344	2	10344	2	10344	2	10344	2	10344	2	10344	2
13	5/16 x 3/4" Carriage Bolt	60294	2	60294	2	60294	2	60294	2	60294	2	60294	2



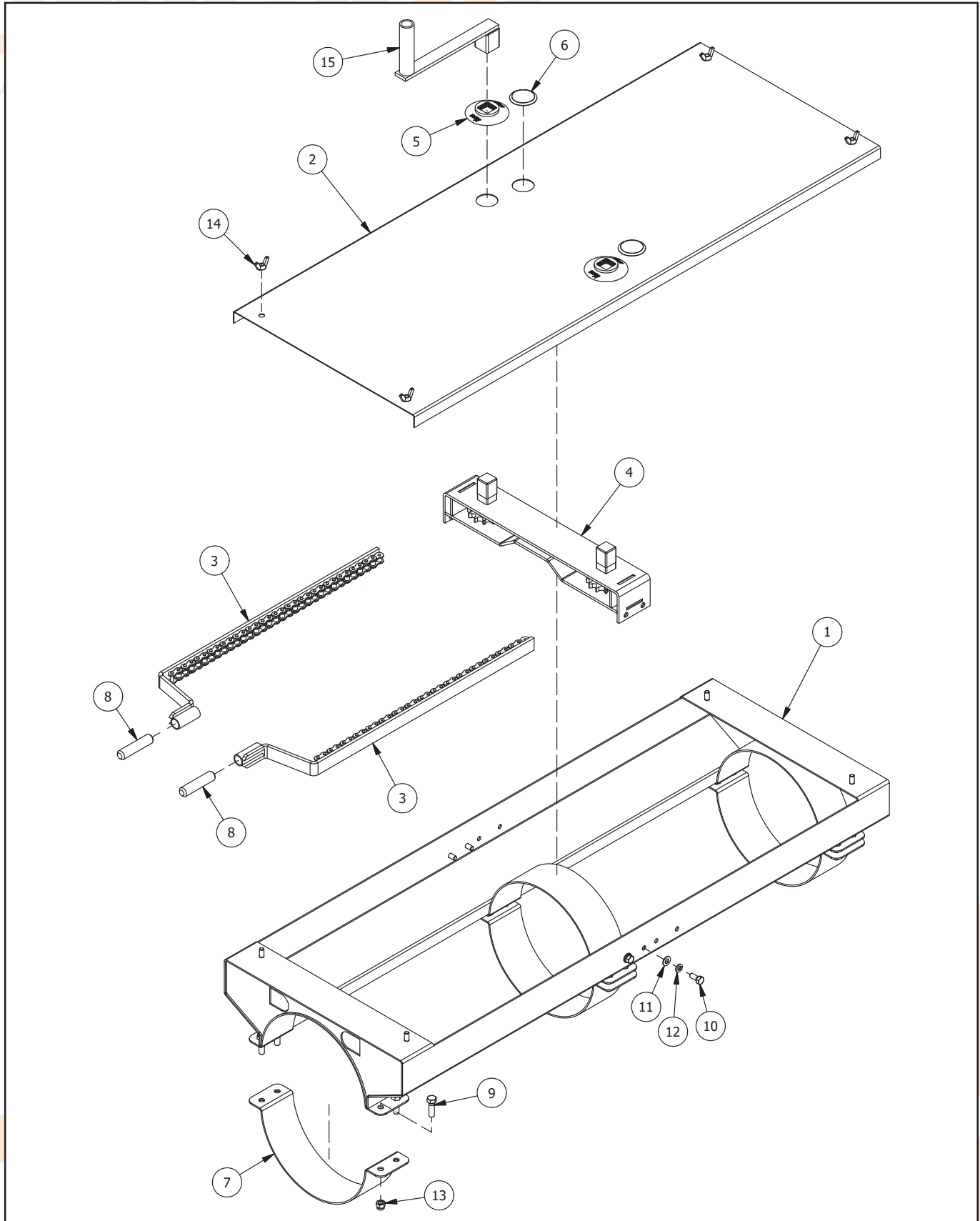
#s	DESCRIPTION	6" x 13" Floor	QTY	8" x 13" Floor	QTY	10" x 13" Floor	QTY	10" x 15" Floor	QTY	12" x 15" Floor	QTY	12" x 17" Floor	QTY
14	1/4 x 1" Bolt	10363	8	10363	8	10363	8	10363	8	10363	8	10363	8
15	5/16" Flatwasher	10285	2	10285	2	10285	2	10285	2	10285	2	10285	2
16	1/4" Flatwasher	27038	8	27038	8	27038	8	27038	8	27038	8	27038	8
1/2" Nylon Locknut													
17	Model: 12"	10318	6	10318	6	10318	6	10318	6	10318	6	10318	6
	Model: 18"	10318	8	10318	8	10318	8	10318	8	10318	8	10318	8
3/8" Nylon Locknut													
18	Model: 12"	10274	4	10274	4	10274	4	10274	4	10274	4	10274	4
	Model: 18"	10274	6	10274	6	10274	6	10274	6	10274	6	10274	6
19	5/16" Nylon Locknut	10290	5	10290	5	10290	5	10290	5	10290	5	10290	5
20	1/4" Nylon Locknut	11341	8	11341	8	11341	8	11341	8	11341	8	11341	8
Rivet													
21	Model: 12"	10972	8	10972	8	10972	8	10972	8	10972	8	10972	8
	Model: 18"	10972	12	10972	12	10972	12	10972	12	10972	12	10972	12
22	3/4" Hex Nut	10329	8	10329	8	10329	8	10329	8	10329	8	10329	8



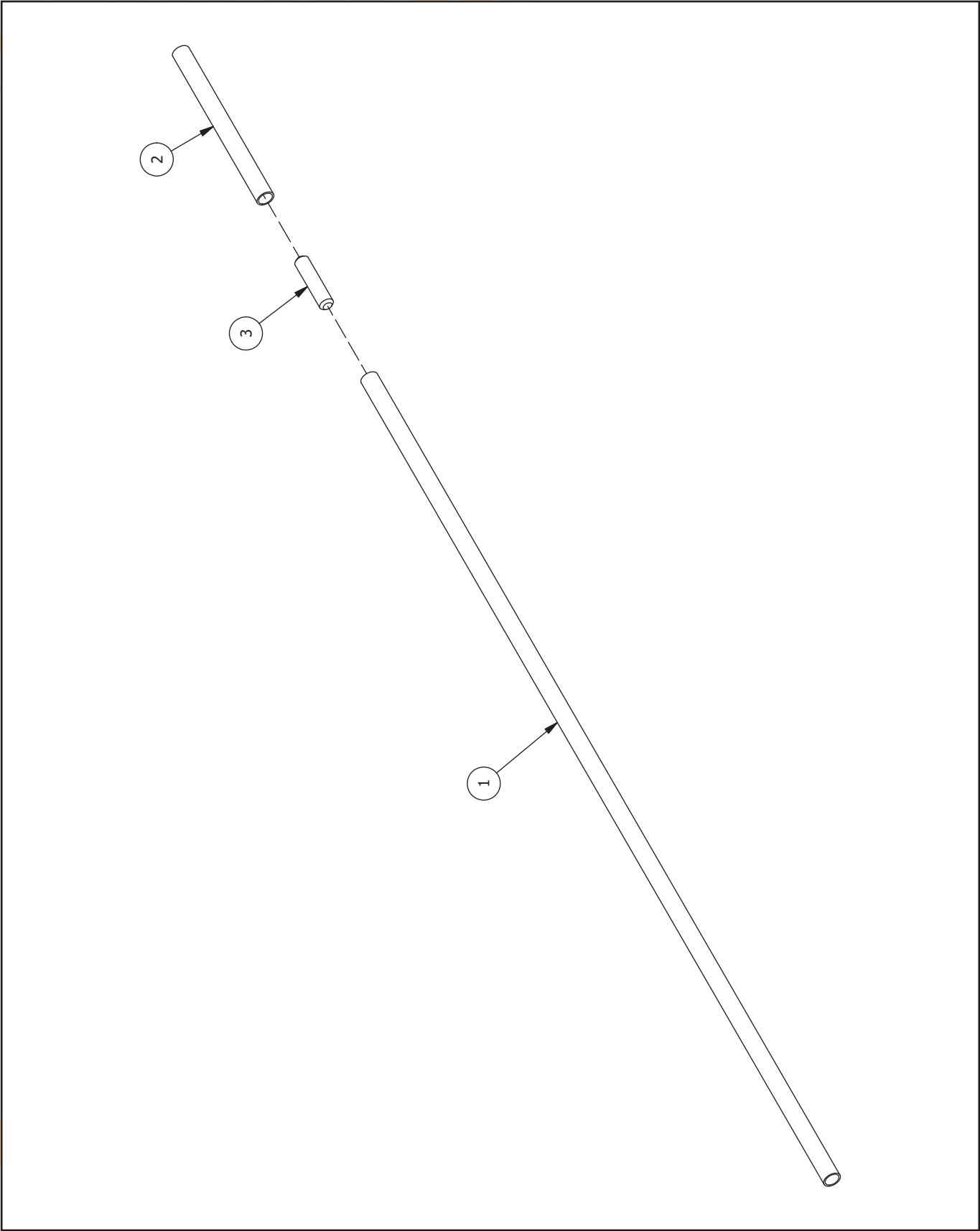
#s	DESCRIPTION	6" PART #	QTY	8" PART #	QTY	10" PART #	QTY	12" PART #	QTY
1	Crank Frame	61673	1	61674	1	61675	1	61676	1
2	Cover	61706	1	61706	1	61707	1	61708	1
3	Center Sump Chain Plate	61728	1	61728	1	61729	1	61730	1
4	Intermediate Sump Chain Plate	61709	1	61709	1	61709	1	61709	1
5	Crank	61689	1	61690	1	61691	1	61692	1
6	Crank Seal	22480	2	22480	2	22480	2	22480	2
7	Clamp Band	58373	3	58374	3	58375	3	58376	3
8	Pipe Coupler	61734	2	61734	2	61734	2	61734	2
9	3/8 x 1 1/4" Bolt	10311	12	10311	12	10311	12	10311	12
10	5/16 x 3/4" Bolt	10344	4	10344	4	10344	4	10344	4
11	5/16" Flatwasher	10285	4	10285	4	10285	4	10285	4
12	5/16" Lockwasher	10286	4	10286	4	10286	4	10286	4
13	3/8" Nylon Locknut	10274	12	10274	12	10274	12	10274	12
14	5/16" Wing Nut	15777	4	15777	4	15777	4	15777	4
15	Crank Handle	10533	1	10533	1	10533	1	10533	1



#s	DESCRIPTION	6" PART #	QTY	8" PART #	QTY	10" PART #	QTY	12" PART #	QTY
1	Crank Frame	70274	1	70275	1	70276	1	70277	1
2	Cover	70278	1	70278	1	70279	1	70280	1
3	Expansion Sump Chain Plate	70296	2	70296	2	70296	2	70296	2
4	Crank	70281	1	70282	1	70283	1	70284	1
5	Crank Seal	22480	2	22480	2	22480	2	22480	2
6	Hole Plug	70298	2	70298	2	70298	2	70298	2
7	Clamp Band	58373	3	58374	3	58375	3	58376	3
8	Pipe Coupler	61734	2	61734	2	61734	2	61734	2
9	3/8 x 1 1/4" Bolt	10311	12	10311	12	10311	12	10311	12
10	5/16 x 3/4" Bolt	10344	4	10344	4	10344	4	10344	4
11	5/16" Flatwasher	10285	4	10285	4	10285	4	10285	4
12	5/16" Lockwasher	10286	4	10286	4	10286	4	10286	4
13	3/8" Nylon Locknut	10274	12	10274	12	10274	12	10274	12
14	5/16" Wing Nut	15777	4	15777	4	15777	4	15777	4
15	Crank Handle	10533	1	10533	1	10533	1	10533	1

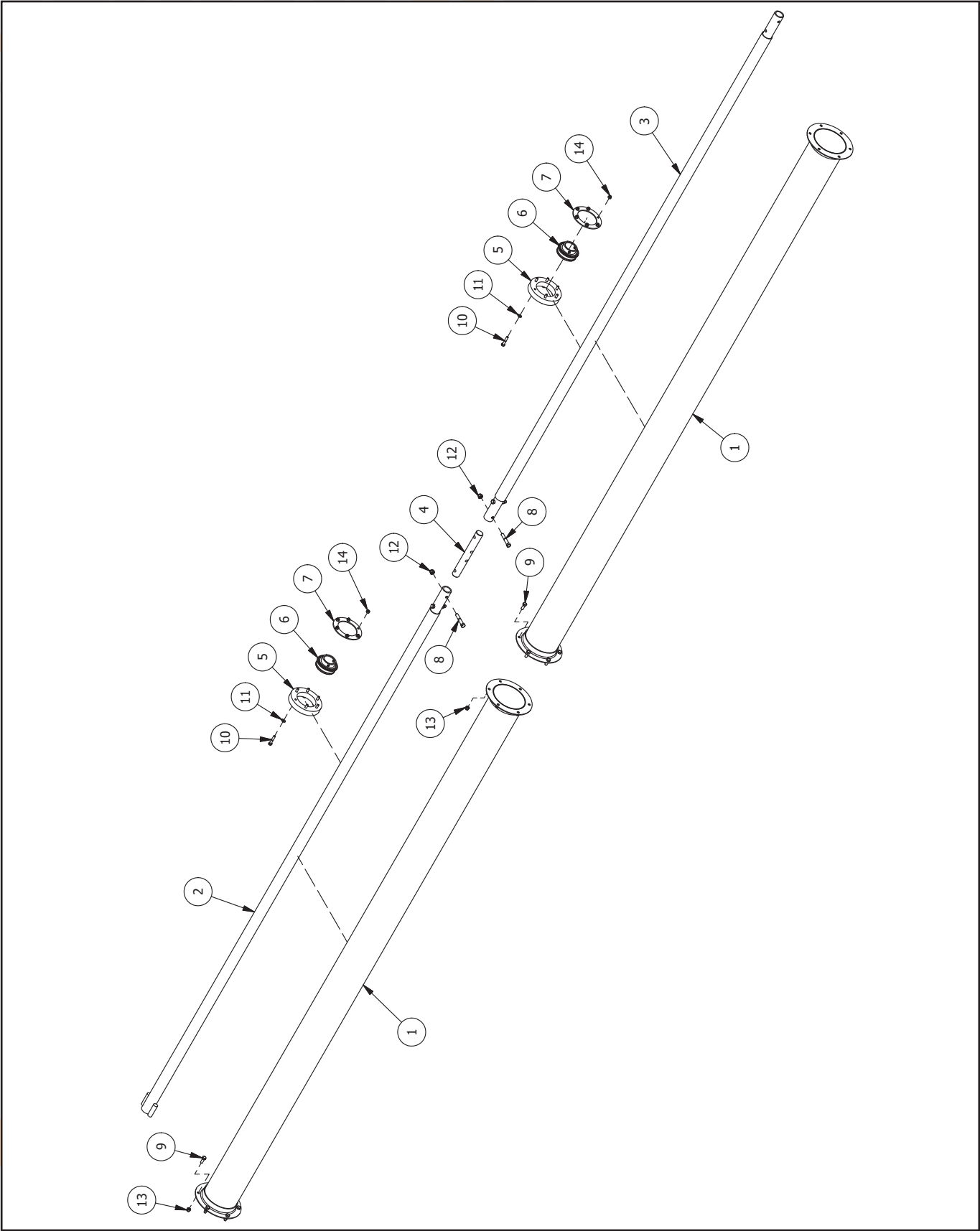


#s	DESCRIPTION	PART #	QTY
Stage 1 Control Rod			
	Model: 14/15	61713	1
	Model: 18/19	61714	1
	Model: 20/22	61715	1
	Model: 24/26	61716	1
1	Model: 27/29	61717	1
	Model: 30/31	61718	1
	Model: 32/34	61719	1
	Model: 35/37	61720	1
	Model: 38/40	61721	1
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	61712	1
Stage 2 Control Rod			
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Model: 42/43	61722	1
2	Model: 44/46	61723	1
	Model: 48/50	61724	1
	Model: 54/55	61725	1
	Model: 60/61	61726	1
Pipe Coupler			
3	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	61734	1

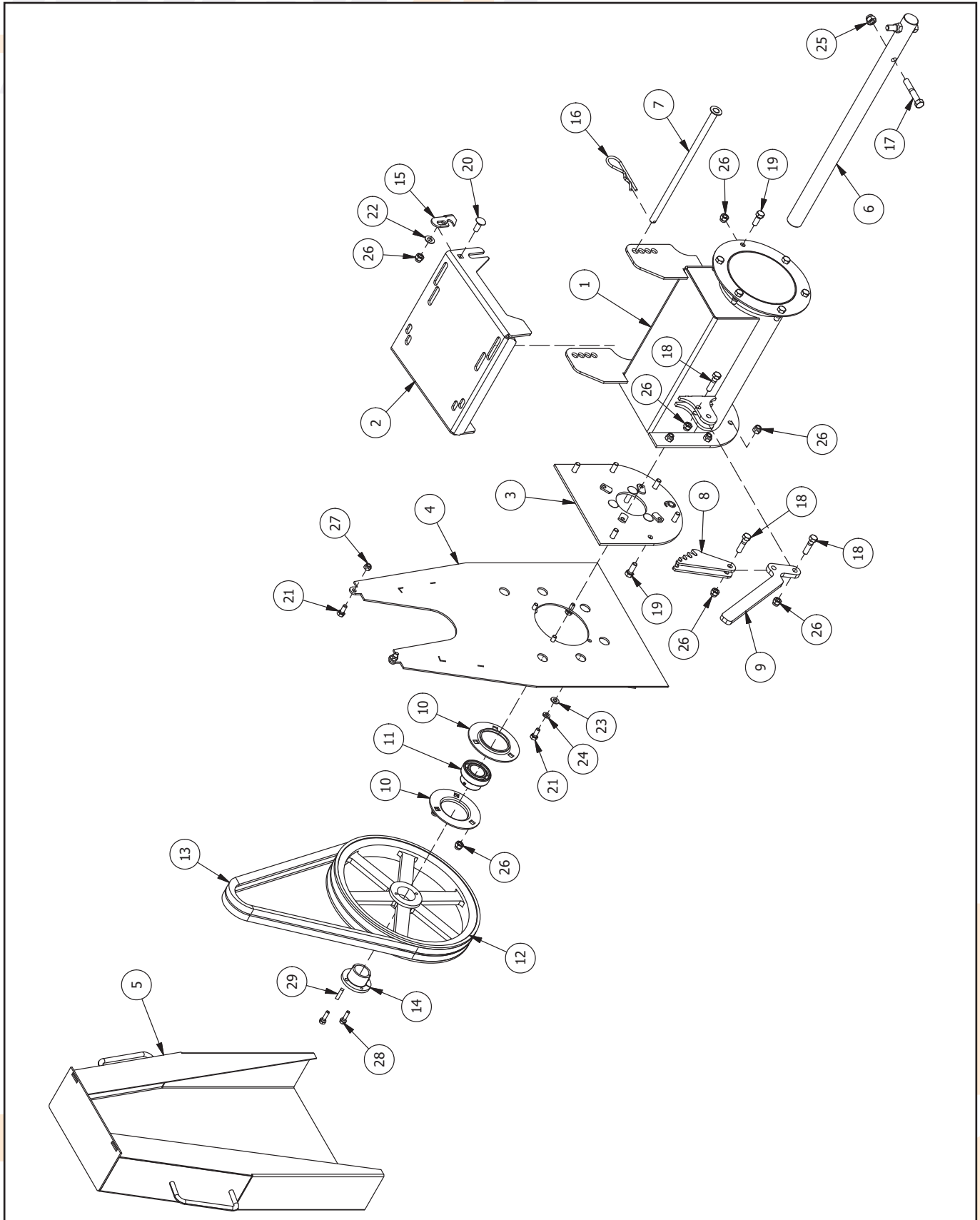


#s	DESCRIPTION	PART #	QTY
1	Tube Weldment		
	Model: 14/15	62006	1
	Model: 18/19	62007	1
	Model: 20/22	62008	1
	Model: 24/26	62009	1
	Model: 27/29	62010	1
	Model: 30/31	62011	1
	Model: 32/34	62012	1
	Model: 35/37	62013	1
	Model: 38/40	62014	1
	Model: 42/43	62015	2
	Model: 44/46	62016	2
	Model: 48/50	62017	2
	Model: 54/55	62018	2
	Model: 60/61	62019	2
2	End Pipe		
	Model: 14/15	62034	1
	Model: 18/19	62035	1
	Model: 20/22	62036	1
	Model: 24/26	62037	1
	Model: 27/29	62038	1
	Model: 30/31	62039	1
	Model: 32/34	62040	1
	Model: 35/37	62041	1
	Model: 38/40	62042	1
	Model: 42/43	62043	1
	Model: 44/46	62045	1
3	Model: 48/50	62047	1
	Model: 54/55	62049	1
	Model: 60/61	62051	1
	Extension Pipe		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Model: 42/43	62044	1
	Model: 44/46	62046	1
4	Model: 48/50	62048	1
	Model: 54/55	62050	1
	Model: 60/61	62052	1
	Coupling Shaft		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	43714	1

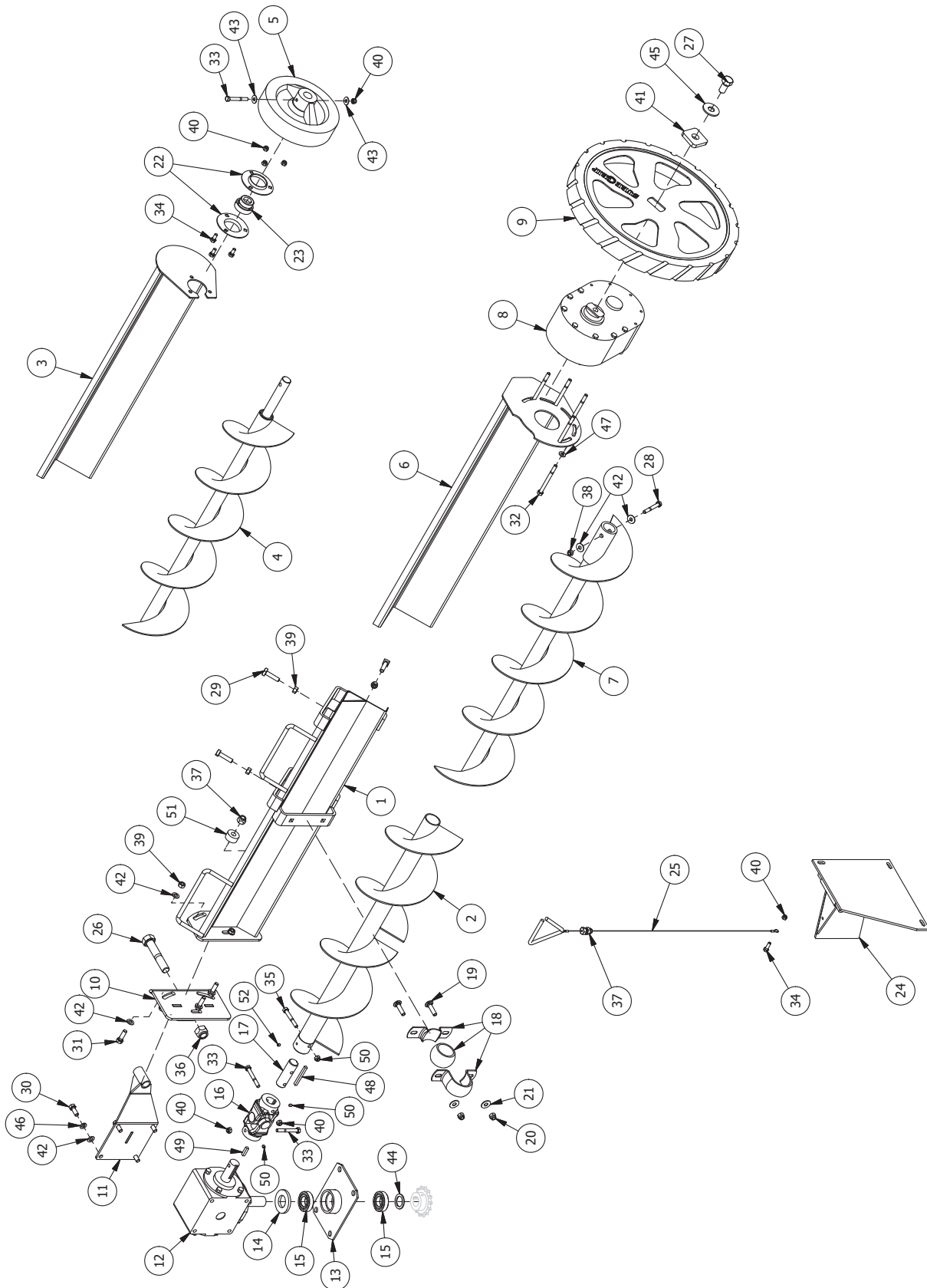
#s	DESCRIPTION	PART #	QTY
5	Bearing Mount		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	62072	1
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	62072	2
6	Bearing		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	63052	1
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	63052	2
7	Bearing Retaining Ring		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	63053	1
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	63053	2
8	7/16 x 2 1/2" Bolt		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	15778	4
9	3/8 x 1" Bolt		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	10277	6
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	10277	12
10	5/16 x 1 3/4" Bolt		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	48925	6
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	48925	12
11	5/16" Flatwasher		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	10285	6
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	10285	12
12	7/16" Nylon Locknut		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	n/a	0
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	15779	4
13	3/8" Nylon Locknut		
	Models: 14/15, 18/19, 20/22, 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	10274	6
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	10274	12
14	5/16" Nylon Locknut		
	Models: 14/15, 18/19, 20/22	n/a	0
	Models: 24/26, 27/29, 30/31, 32/34, 35/37, 38/40	10290	6
	Models: 42/43, 44/46, 48/50, 54/55, 60/61	10290	12



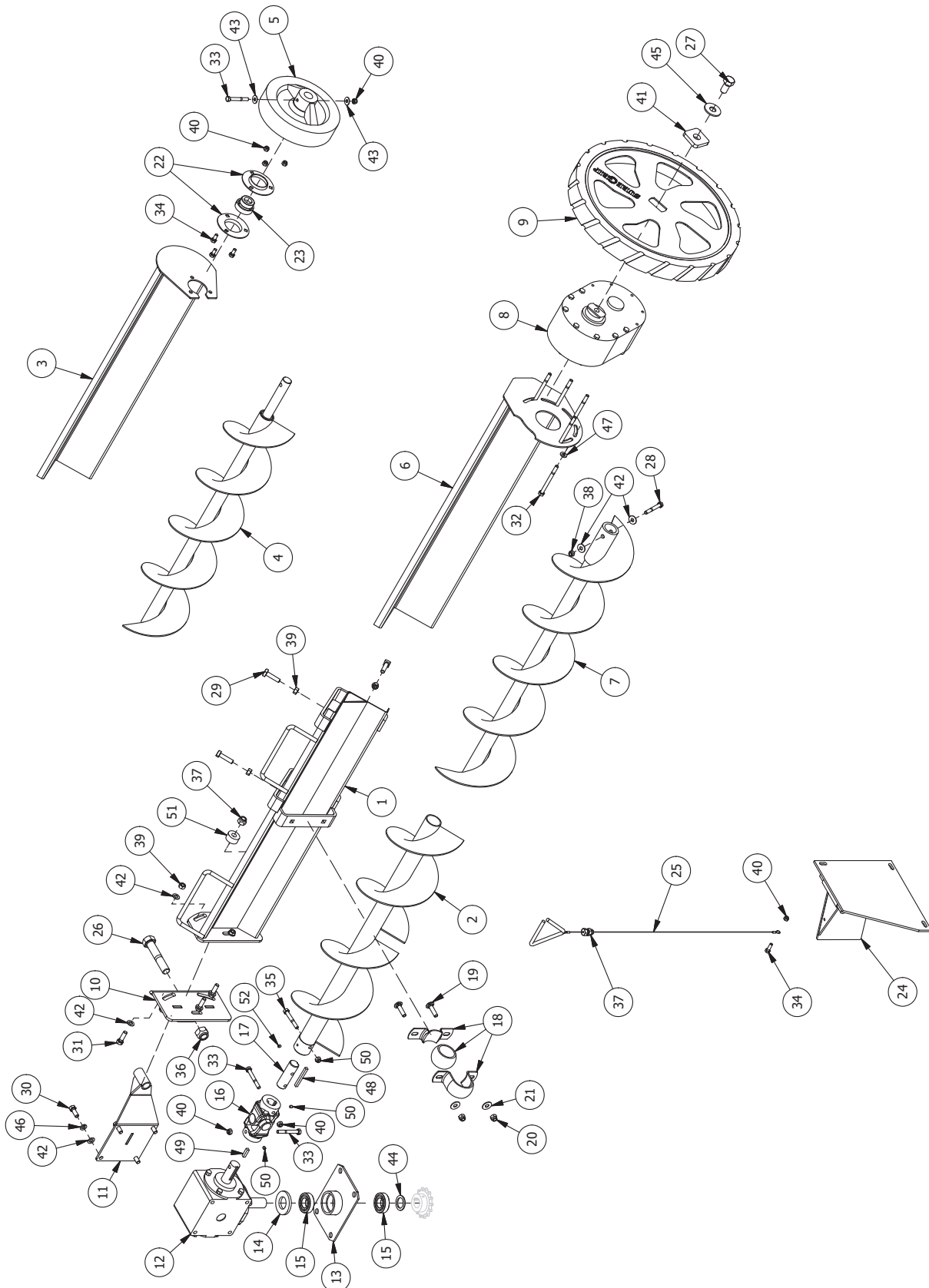
#s	DESCRIPTION	PART #	QTY
1	Powerhead Body	62084	1
2	Motor Mount Plate	82563	1
3	Bearing Mount Plate	62090	1
4	Belt Guard Mount Plate	62092	1
5	Belt Guard	62096	1
6	Driveshaft	62094	1
7	Motor Mount Pin	62102	1
8	Motor Mount Ratchet Adjustment Bracket	10990	1
9	Ratchet Handle	10989	1
10	Bearing Flangette	10966	2
11	Bearing	10965	1
12	Pulley	10967	1
	Belt		
13	Models: 2 hp - 5 hp	13846	2
	Models: 7 1/2 hp - 10 hp	13847	2
14	Hub	11290	1
15	Motor Mount Safety Clip	10992	1
16	3/16" Hair Pin	15790	1
17	7/16 x 2 1/2" Bolt	15778	2
18	3/8 x 1 1/2" Bolt	10293	3
19	3/8 x 1" Bolt	10277	12
20	3/8 x 1" Carriage Bolt	10273	1
21	5/16 x 3/4" Bolt	10344	6
22	3/8" Flatwasher	10275	1
23	5/16" Flatwasher	10285	4
24	5/16" Lockwasher	10286	4
25	7/16" Nylon Locknut	15779	2
26	3/8" Nylon Locknut	10274	19
27	5/16" Nylon Locknut	10290	2
28	Hub Bolt	c/w hub	2
29	Key	10281	1



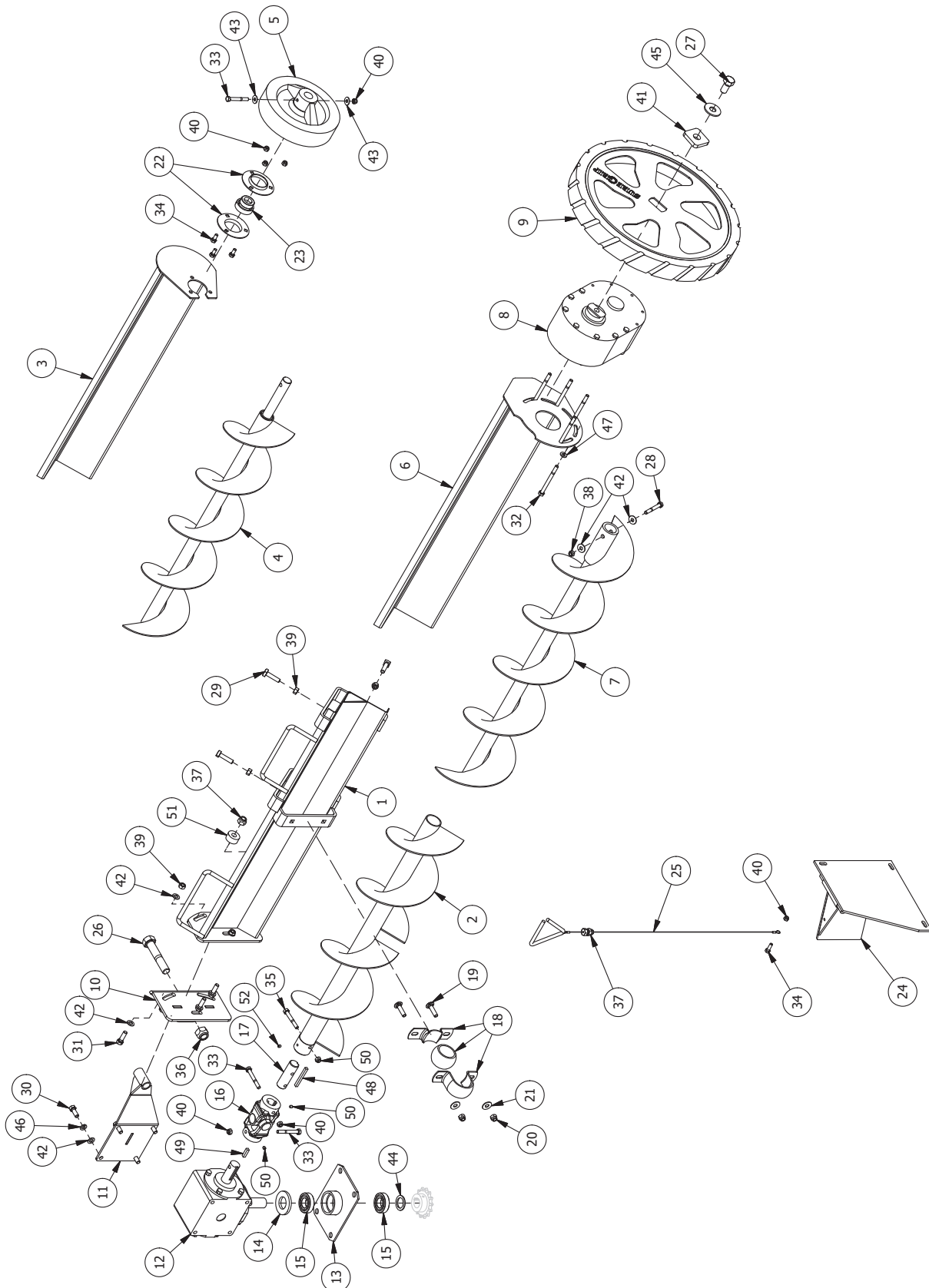
#s	DESCRIPTION	5" PART #	7" PART #	9" PART #	QTY
Backboard Weldment					
1	Model: 14/15	82233	82245	82257	1
	Model: 18/19	82234	82246	82258	1
	Model: 20/22	82235	82247	82259	1
	Model: 24/26	82236	82248	82260	1
	Model: 27/29	82237	82249	82261	1
	Model: 30/31	82238	82250	82262	1
	Model: 32/34	82239	82251	82263	1
	Model: 35/37	82240	82252	82264	1
	Model: 38/40	82241	82253	82265	1
	Model: 42/43	82242	82254	82266	1
	Model: 44/46	82243	82255	82267	1
	Model: 48/50	82244	82256	82268	1
Sweep Flighting					
2	Model: 14/15	82293	82269	82281	1
	Model: 18/19	82294	82270	82282	1
	Model: 20/22	82295	82271	82283	1
	Model: 24/26	82296	82272	82284	1
	Model: 27/29	82297	82273	82285	1
	Model: 30/31	82298	82274	82286	1
	Model: 32/34	82299	82275	82287	1
	Model: 35/37	82300	82276	82288	1
	Model: 38/40	82301	82277	82289	1
	Model: 42/43	82302	82278	82290	1
	Model: 44/46	82303	82279	82291	1
	Model: 48/50	82304	82280	82292	1
3	Backboard Extension Weldment	82099	n/a	n/a	1
4	Sweep Flighting Ext Weldment	81702	n/a	n/a	1
5	Sweep Wheel	11086	n/a	n/a	1
6	SureGrip® Backboard	n/a	82101	82103	1
7	SureGrip® Flighting	n/a	81705	81706	1
8	SureGrip® Gearbox	n/a	11468	11468	1
9	SureGrip® Wheel	n/a	11469	11469	1
10	Sweep to Gearbox Mount Weldment	61963	61964	61965	1
11	Chain Loop Sweep Gearbox Mount Weldment	61954	61953	61952	1
12	Gearbox	62336	62336	62335	1
13	Sweep Pivot Weldment	61944	61943	61942	1
14	Pivot Guide	62332	62332	62332	1
15	Bearing	62333	62333	62333	2
16	U-joint	62271	62271	62271	1
17	Sweep U-joint Shaft	61962	61962	61962	1
Wood Bearing					
18	Models: 14/15-24/26	n/a	n/a	n/a	0
	Models: 27/29-38/40	21549	10704	11876	1
	Models: 42/43-48/50	21549	10704	11876	2



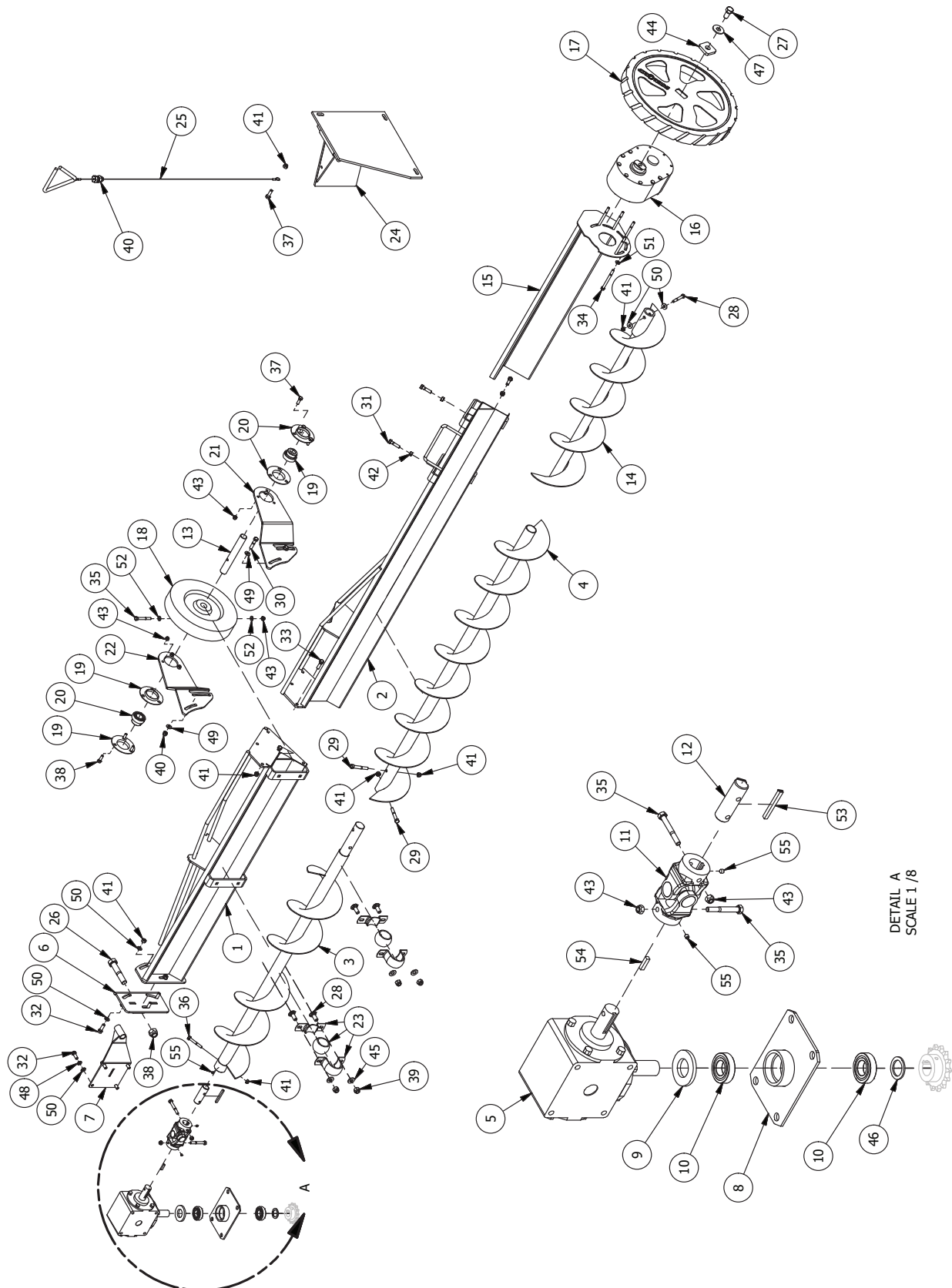
#s	DESCRIPTION	5" PART #	7" PART #	9" PART #	QTY
19	1/2 x 1 3/8" Carriage Bolt				
	Models: 14/15-24/26	-	-	n/a	0
	Models: 27/29-38/40	-	-	14196	2
	Models: 42/43-48/50	-	-	14196	4
	3/8 x 1 1/4" Carriage Bolt				
	Models: 14/15-24/26	n/a	n/a	-	0
	Models: 27/29-38/40	11358	11358	-	2
	Models: 42/43-48/50	11358	11358	-	4
20	1/2" Nylon Locknut				
	Models: 14/15-24/26	-	-	n/a	0
	Models: 27/29-38/40	-	-	10318	2
	Models: 42/43-48/50	-	-	10318	4
	3/8" Nylon Locknut				
	Models: 14/15-24/26	-	n/a	-	0
	Models: 27/29-38/40	10274	10274	-	2
	Models: 42/43-48/50	10274	10274	-	4
21	1/2" Flatwasher				
	Models: 14/15-24/26	-	-	n/a	0
	Models: 27/29-38/40	-	-	10297	2
	Models: 42/43-48/50	-	-	10297	4
	3/8" Flatwasher				
	Models: 14/15-24/26	n/a	n/a	-	0
	Models: 27/29-38/40	10304	10304	-	2
	Models: 42/43-48/50	10304	10304	-	4
22	1" Bearing Flangettes	11338	n/a	n/a	2
23	1" Bearing	11339	n/a	n/a	1
24	Sweep Stop	10640	10640	10640	1
25	Sweep Stop Cable Assembly	10641	10641	10641	1
26	3/4 x 4" Bolt	47601	47601	47601	1
27	5/8 x 1 1/2" Bolt	10355	10355	10355	1
28	3/8 x 2" Bolt	n/a	10305	-	1
	3/8 x 2 1/2" Bolt	n/a	-	10308	1
29	3/8" x 1 1/2" Setscrew	10343	10343	10343	4
30	3/8 x 1" Bolt	10277	10277	10277	4
31	3/8 x 1 1/4" Bolt	10311	10311	10311	3
32	5/16 x 3 3/4" Bolt	n/a	c/w gearbox	c/w gearbox	5
33	5/16 x 2 1/2" Bolt				
	Models: 14/15-48/50	10306	n/a	n/a	3
	Models: 14/15-48/50	n/a	10306	10306	2
34	5/16 x 1" Bolt	10287	-	-	4
		-	10287	10287	1
35	5/16" x 2 1/4" Bolt	10345	10345	10345	1
36	3/4" Nylon Locknut	10320	10320	10320	1



#s	DESCRIPTION	5" PART #	7" PART #	9" PART #	QTY
1/2" Nylon Locknut					
37	Models: 14/15-38/40	10318	10318	10318	2
	Models: 42/43-48/50	10318	10318	10318	3
38	3/8" Nylon Locknut	10274	10274	10274	4
39	3/8" Hex Nut	10278	10278	10278	7
		10290	-	-	7
40	5/16" Nylock Nut	-	10290	10290	3
41	5/8" Flatwasher	n/a	10314	10314	1
42	3/8" Flatwasher SM OD	10275	10275	10275	12
43	5/16" Flatwasher	10285	n/a	n/a	2
44	Gearbox Bearing Washer	62334	62334	62334	1
45	5/8" Lockwasher	n/a	15027	15027	1
46	3/8" Lockwasher	10276	10276	10276	4
47	5/16" Lockwasher	n/a	c/w gearbox	c/w gearbox	5
48	1/4 x 2.5" Key	10996	10996	10996	1
49	1/4 x 1" Key	10996	10996	10996	1
50	Setscrew	10307	10307	10307	3
Roller					
51	Models: 14/15-38/40	n/a	n/a	n/a	0
	Models: 42/43-48/50	10377	10377	10377	1



#s	DESCRIPTION	7" PART #	9" PART #	QTY
1	Standard Sweep Backboard	51569	46798	1
	Sweep Extension Backboard			
2	Model: 54/55	82231	82229	1
	Model: 60/61	82232	82230	1
3	Standard Sweep Flighting	51566	46801	1
	Sweep Extension Flighting			
4	Model: 54/55	82227	82225	1
	Model: 60/61	82228	82226	1
5	Gearbox	62336	62335	1
6	Sweep to Gearbox Mount Weldment	61964	61965	1
7	Chain Loop Sweep Gearbox Mount Weldment	61953	61952	1
8	Sweep Pivot Weldment	61943	61942	1
9	Pivot Guide	62332	62332	1
10	Bearing	62333	62333	2
11	U-Joint	62271	62271	1
12	Sweep U-joint Shaft	61962	61962	1
13	Rear Wheel Shaft	31598	31598	1
14	SureGrip® Flighting	81705	81706	1
15	SureGrip® Backboard	82101	82103	1
16	SureGrip® Gearbox	11468	11468	1
17	SureGrip® Wheel	11469	11469	1
18	11" Wheel	11845	11845	1
19	1" Bearing Flangette	11338	11338	4
20	1" Bearing	11339	11339	2
21	Left Wheel Bracket	31596	31596	1
22	Right Wheel Bracket	31597	31597	1
23	Wood Bearing	10704	11876	2
24	Sweep Stop	11409	11409	1
25	Sweep Stop Cable Assembly	10641	10641	1
26	3/4 x 4" Bolt	47601	47601	1
27	5/8 x 1 1/2" Bolt	10355	10355	1
28	1/2 x 1 3/8" Carriage Bolt	-	14196	4
	3/8 x 1 1/4" Carriage Bolt	11358	-	4
	3/8 x 2" Bolt	10305	-	1
29	3/8 x 2 1/2" Bolt	-	10308	3
30	3/8 x 1 3/4" Bolt	15780	15780	2
31	3/8" x 1 1/2" Setscrew	10343	10343	4
32	3/8 x 1 1/4" Bolt	10311	10311	6
33	3/8 x 1" Bolt	10277	10277	4
34	5/16 x 3 3/4" Bolt	c/w gearbox	c/w gearbox	5
35	5/16 x 2 1/2" Bolt	10306	10306	3
36	5/16" x 2 1/4" Bolt	10345	10345	1
37	5/16 x 1" Bolt	10287	10287	7
38	3/4" Nylock Nut	10320	10320	1



#s	DESCRIPTION	7" PART #	9" PART #	QTY
39	1/2" Nylon Locknut	-	10318	4
	3/8" Nylon Locknut	10274	-	4
40	1/2" Nylon Locknut	10318	10318	1
41	3/8" Nylon Locknut	10274	10274	12
42	3/8" Hex Nut	10278	10278	4
43	5/16" Nylon Locknut	10290	10290	9
44	5/8" Flatwasher	10314	10314	1
45	1/2" Flatwasher	-	10324	4
46	Gearbox Bearing Washer	62334	62334	1
47	5/8" Lockwasher	15027	15027	1
48	3/8" Lockwasher	10276	10276	4
49	3/8" Flatwasher LG OD	10304	10304	4
50	3/8" Flatwasher SM OD	10275	10275	12
51	5/16" Lockwasher	c/w gearbox	c/w gearbox	5
52	5/16" Flatwasher	10285	10285	2
53	1/4 x 2.5" Key	10996	10996	1
54	1/4 x 1" Key	10996	10996	1
55	Setscrew	10307	10307	3

